

La TVMP realizza portastampi con centri di lavoro a controllo numerico, garantendo precisione nelle forature, con tolleranze che permettono l'intercambiabilità delle piastre in riferimento sia alle sedi delle colonne e bussole che sulle pareti laterali.

All'interno del catalogo viene riportata la tabella delle tolleranze.

Il catalogo è composto di quattro parti distinte:

1. Piastre normalizzate, rettificate e con foratura standard ( rett. - Y - M e K )
2. Portastampi assemblati serie X - XE
3. Portastampi assemblati serie H - HE
4. Accessori, colonne - bussole - espulsori - ecc.

Materiali utilizzati per la costruzione di piastre standard:

**- 1.1730 Acciaio al Carbonio**

Carico unitario massimo di rottura a trazione:  $R^* = 57 \div 77 \text{ Kg/mm}^2$

<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>S</b>	<b>P</b>
0,39 ÷ 0,53	0,12 ÷ 0,43	0,56 ÷ 0,84	0,030 ÷ 0,035	0,030 ÷ 0,035

**- 1.2738 Acciaio al legato al Cr.Ni.Mo, bonificato**

Carico unitario massimo di rottura a trazione:  $R^* = 95 \div 110 \text{ Kg/mm}^2$

<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>Cr</b>	<b>Ni</b>	<b>Mo</b>	<b>S</b>	<b>P</b>
0,35 ÷ 0,45	0,2 ÷ 0,4	1,3 ÷ 1,6	1,8 ÷ 2,1	0,9 ÷ 1,2	0,15 ÷ 0,25	Max. 0,04	Max. 0,04

**- 1.2085 Acciaio al legato al Cr., bonificato**

Carico unitario massimo di rottura a trazione:  $R^* = 95 \div 110 \text{ Kg/mm}^2$

<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>Cr</b>	<b>Ni</b>	<b>S</b>	<b>P</b>
0,28 ÷ 0,38	Max 1,00	Max 1,40	15,0 ÷ 17,0	Max 1,00	0,10 ÷ 0,05	Max. 0,03

L' Acciaio con codice 1.2085, è particolarmente indicato quando si vogliono ridurre i costi di manutenzione perché grazie alla sua inossidabilità previene e combatte l'ossidazione dei canali di condizionamento, mantenendo inalterata anche l'efficacia termica.

Il parco macchine in dotazione permette di eseguire tutte le lavorazioni necessarie in piastre a disegno, foratura profonda fino a 1.250 mm e lavorazioni inclinate con centri 5 Assi

Per ragioni di ordine interno la descrizione del materiale che appare sui documenti di spedizione avrà la seguente sigla:

- materiale **1.1730** nella descrizione **C40** e nel codice **C**
- materiale **1.2738** nella descrizione **P20** e nel codice **P**
- materiale **1.2085** nella descrizione **1.2085** e nel codice **Rx**

Nell'eventualità che non fosse possibile reperire il materiale a misura, il portastampo potrà avere misure inferiori rispetto allo standard riportato sul catalogo, senza tuttavia compromettere la precisione delle forature e l'intercambiabilità delle piastre.

Per un ordine chiaro e semplice Vi preghiamo di riportare il codice del prodotto, le dimensioni ed il tipo di materiale richiesto per esempio:

Portastampo XE 296x296 Y5=76 materiale P20 Y5/1=66 materiale C40 Y9=97

- cod. = tipo dim. Y5 mat. Y5/1 mat Y9

- cod. = XE 296x296 76 P 66 C 97



TVMP manufactures mould holders with numerically controlled machining centres, guaranteeing precision in drilling, with tolerances that allow the plates to be interchangeable with reference to both the guide pillars and bushings housings and the side walls.

A tolerance table is included in the catalogue.

The catalogue consists of four separate parts:

1. Standardised, ground plates and with standard bore (straight - Y - M and K)
2. Assembled mould holders X - XE series
3. Assembled mould holders H - HE series
4. Accessories, guide pillars - bushings - ejectors - etc.

Materials used for the construction of standard plates:

**- 1.1730 Carbon steel**

Maximum unit tensile breaking load: R\*= 57 - 77 Kg/mm<sup>2</sup>

<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>S</b>	<b>P</b>
0,39 - 0,53	0,12 - 0,43	0,56 - 0,84	0,030 - 0,035	0,030 - 0,035

**- 1.2738 Cr.Ni.Mo alloy steel, hardened**

Maximum unit tensile breaking load: R\*= 95 - 110 Kg/mm<sup>2</sup>

<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>Cr</b>	<b>Ni</b>	<b>Mo</b>	<b>S</b>	<b>P</b>
0,35 - 0,45	0,2 - 0,4	1,3 - 1,6	1,8 - 2,1	0,9 - 1,2	0,15 - 0,25	Max. 0.04	Max. 0.04

**- 1.2085 Cr. alloy steel., hardened**

Maximum unit tensile breaking load: R\*= 95 - 110 Kg/mm<sup>2</sup>

<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>Cr</b>	<b>Ni</b>	<b>S</b>	<b>P</b>
0,28 - 0,38	Max 1,00	Max 1,40	15,0 - 17,0	Max 1,00	0,10 - 0,05	Max. 0,03

Steel with code 1.2085, is particularly suitable when you want to reduce maintenance costs because thanks to its stainlessness it prevents and combats oxidation of air conditioning ducts, while also maintaining thermal efficiency.

The machine fleet allows for all necessary machining operations in plates according to drawing, deep drilling up to 1.250 mm and inclined machining with 5-axis centres

For reasons of internal order, the description of the material appearing on the shipping documents will have the following abbreviation:

- material **1.1730** in description **C40** and code **C**
- material **1.2738** in description **P20** and in code **P**
- material **1.2085** in description **1.2085** and in code **Rx**

In the event that it is not possible to find the material to size, the mould holder may have smaller dimensions than the standard shown in the catalogue, without, however, compromising the precision of the holes and the interchangeability of the plates.

For a clear and simple order, please state the product code, the dimensions and the type of material required, for example:

Mould Holder XE 296x296 Y5=76 material P20 Y5/1=66 material C40 Y9=97

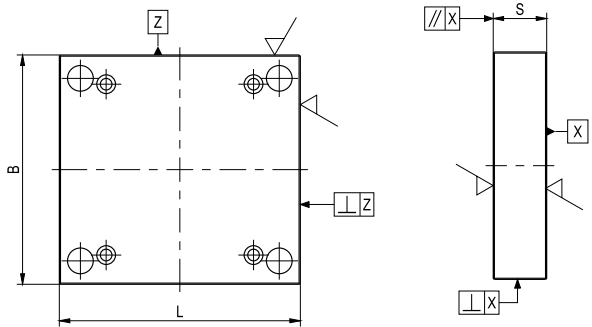
- code = type dim. Y5 mat. Y5/1 mat Y9

- code = XE 296x296 76 P 66 C 97

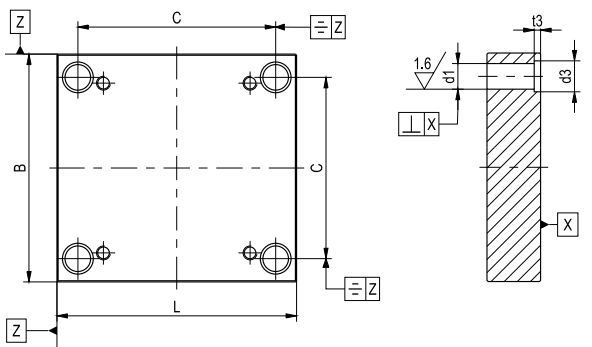




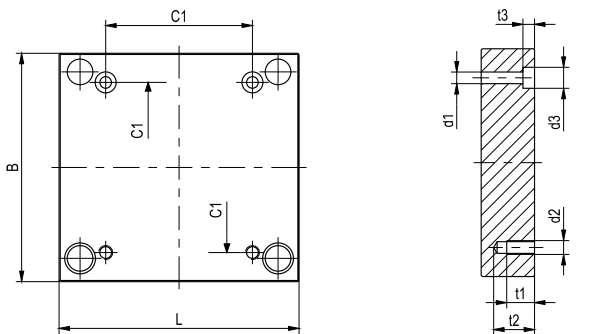
# Tolleranze



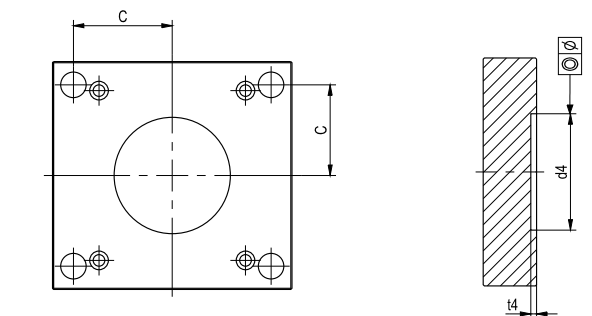
B/L	Y-K ...	Y4-M-Y5 Y5/1-K4-M			Y-K ...	Y-K ...
	+0.10 0	±0.015				
S	Mat.	Y-K	// Y	/100	0,006	0,006
	1730	+0.10 0	⊥ Y	/100	0,04	0,01
	2738		⊥ Z	/100	0,04	0,01
	2085		∇		1,0	1,0



C	B-L	Y-K ...	d3		+0.5 0		
	≤ 296	±0.006	t3		+0.2 0		
	≤ 496	±0.010	⊥ Y	/100	B\L	Y-K..	
	≤ 796	±0.014			0.006		
d1	B-L	Y-K ...	÷ Z		≤ 296	0.010	
	≤ 296	+0,022 0			≤ 496	0.10	0.015
	≤ 496	+0,025 0			≤ 796		0.020
	≤ 796	+0,025 0					



d2	M8	M10	M12	M14	M16	M20
t1 (min)	16	23	27	30	33	37
t2 (max)	25	29	33	36	40	45
t3	±0.2	±0.2		±0.2		
d1	+0.2 0	+0.2 0		+0.2 0		
d3	+0.2 0	+0.2 0		+0.2 0		
C1	B-L			Y-K ...		
	≤ 296			± 0,1		
	≤ 496			± 0,1		
≤ 796			± 0,1			

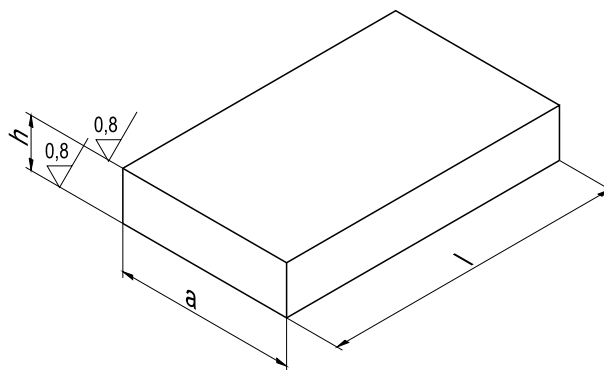


d4	+0,035 0	
t4	+0,1 0	
∅	C	
	≤ 200	0,05
	≤ 400	0,05



RETT

**Piastre rettificate acciaio 1.1730**  
**Ground plates in 1.1730 steel**



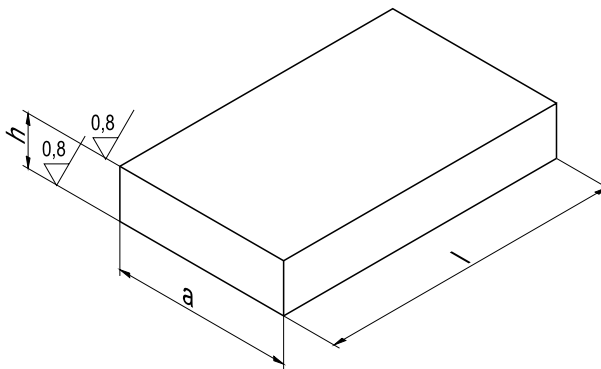
COD Tipoalh

Mat.1730		H										
a	l	22	26	36	46	56	66	76	96	116	146	170
156	156	•	•	•	•	•	•	•				
	196	•	•	•	•	•	•	•				
	246	•	•	•	•	•	•	•				
196	196	•	•	•	•	•	•	•	•			
	246	•	•	•	•	•	•	•	•			
	296	•	•	•	•	•	•	•	•			
	346	•	•	•	•	•	•	•	•			
	446	•	•	•	•	•	•	•	•			
246	246	•	•	•	•	•	•	•	•			
	296	•	•	•	•	•	•	•	•			
	346	•	•	•	•	•	•	•	•			
	396	•	•	•	•	•	•	•	•			
	496	•	•	•	•	•	•	•	•			
296	296		•	•	•	•	•	•	•	•		
	346		•	•	•	•	•	•	•	•		
	396		•	•	•	•	•	•	•	•		
	446		•	•	•	•	•	•	•	•		
	546		•	•	•	•	•	•	•	•		
346	346		•	•	•	•	•	•	•	•		
	396		•	•	•	•	•	•	•	•		
	446		•	•	•	•	•	•	•	•		
	496		•	•	•	•	•	•	•	•		
	596		•	•	•	•	•	•	•	•		
396	396		•	•	•	•	•	•	•	•	•	
	446		•	•	•	•	•	•	•	•	•	
	496		•	•	•	•	•	•	•	•	•	
	546		•	•	•	•	•	•	•	•	•	
	646		•	•	•	•	•	•	•	•	•	
446	446		•	•	•	•	•	•	•	•	•	
	496		•	•	•	•	•	•	•	•	•	
	546		•	•	•	•	•	•	•	•	•	
	596		•	•	•	•	•	•	•	•	•	
	696		•	•	•	•	•	•	•	•	•	
496	496			•	•	•	•	•	•	•	•	•
	596			•	•	•	•	•	•	•	•	•
	696			•	•	•	•	•	•	•	•	•
546	496			•								
	596			•								
	696			•								
596	596			•	•	•	•	•	•	•	•	•
	696			•	•	•	•	•	•	•	•	•
	796			•	•	•	•	•	•	•	•	•
646	596			•								
	696			•								
	796			•								



RETT

**Piastre rettificate acciaio bonificato  
e acciaio bonificato inossidabile  
Ground plates in hardened steel  
and hardened stainless steel**



COD TipoalhMat

Mat.2738 Mat.2085*		h										
a	l	22	26	36	46	56	66	76	96	116	146	170
156	156		•	•	•	•	•	•				
	196		•	•	•	•	•	•				
	246		•	•	•	•	•	•				
196	196		•	•	•	•	•	•	•			
	246		•	•	•	•	•	•	•			
	296		•	•	•	•	•	•	•			
	346		•	•	•	•	•	•	•			
	446		•	•	•	•	•	•	•			
246	246		•	•	•	•	•	•	•			
	296		•	•	•	•	•	•	•			
	346		•	•	•	•	•	•	•			
	396		•	•	•	•	•	•	•			
	496		•	•	•	•	•	•	•			
296	296			•	•	•	•	•	•	•		
	346			•	•	•	•	•	•	•		
	396			•	•	•	•	•	•	•		
	446			•	•	•	•	•	•	•		
	546			•	•	•	•	•	•	•		
346	346			•	•	•	•	•	•	•		
	396			•	•	•	•	•	•	•		
	446			•	•	•	•	•	•	•		
	496			•	•	•	•	•	•	•		
	596			•	•	•	•	•	•	•		
396	396				•	•	•	•	•	•	•	
	446				•	•	•	•	•	•	•	
	496				•	•	•	•	•	•	•	
	546				•	•	•	•	•	•	•	
	646				•	•	•	•	•	•	•	
446	446				•	•	•	•	•	•	•	
	496				•	•	•	•	•	•	•	
	546				•	•	•	•	•	•	•	
	596				•	•	•	•	•	•	•	
	696				•	•	•	•	•	•	•	
496	496				•	•	•	•	•	•	•	•
	596				•	•	•	•	•	•	•	•
	696				•	•	•	•	•	•	•	•
596	596				•	•	•	•	•	•	•	•
	696				•	•	•	•	•	•	•	•
	796				•	•	•	•	•	•	•	•

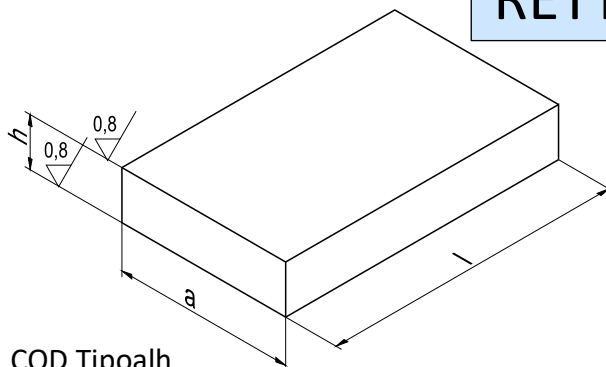
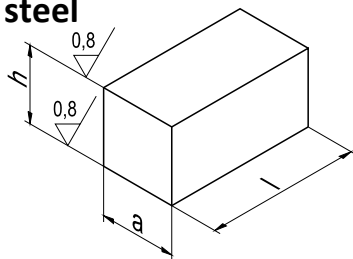
\*Materiale a richiesta





**RETT**

**Piastre rettificate acciaio 1.1730**  
**Ground plates in 1.170 steel**



COD Tipoalh

COD Tipoalh

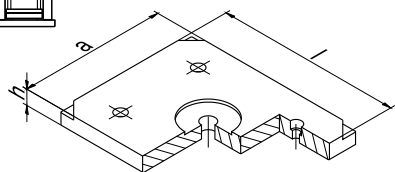
Mat.1730		H				Mat.1730		h		
a	l	57	77	97	117	a	l	12	18	22
30/28	156	•	•	•		92/96	156	•	•	
	196	•	•	•			196	•	•	
	246	•	•	•			246	•	•	
33	296	•	•	•	•	116	196	•	•	
	346	•	•	•	•		246	•	•	
	396	•	•	•	•		296	•	•	
	446	•	•	•	•		346	•	•	
	496	•	•	•	•		446	•	•	
	546	•	•	•	•	156	246	•	•	
596	•	•	•	•	296		•	•		
38/28	196	•	•	•	•		346	•	•	
	246	•	•	•	•	396	•	•		
	296	•	•	•	•	496		•		
	346	•	•	•	•	196	296	•	•	
	446	•	•	•	•		346	•	•	
43/28	246	•	•	•	•		396	•	•	
	296	•	•	•	•		446	•	•	
	346	•	•	•	•		546		•	
	396	•	•	•	•	246	346		•	
	496	•	•	•	•		396		•	
48	296	•	•	•	•		446		•	
	346	•	•	•	•		496		•	
	396	•	•	•	•		596		•	
	446	•	•	•	•	296/276	396		•	
	496	•	•	•	•		446		•	
	546	•	•	•	•		496		•	
	596	•	•	•	•		546		•	
	646	•	•	•	•		646		•	
696	•	•	•	•	346/326	446		•		
57	396		•	•		•	496		•	•
	446		•	•		•	546		•	
	496		•	•		•	596		•	•
	546		•	•		•	696		•	•
	596		•	•	•	446	596		•	•
	646		•	•	•		696		•	•
	696		•	•	•		796			•
	796		•	•	•					
72	496		•	•	•					
	596		•	•	•					
	696		•	•	•					
	796		•	•	•					



Y3-Y6-Y7



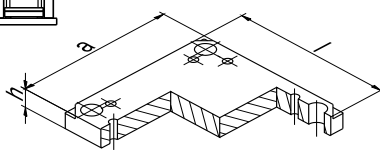
Y3



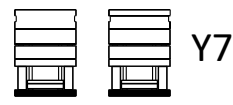
COD Tipoalh



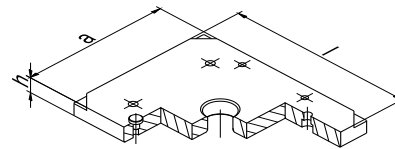
Y6



COD Tipoalh



Y7

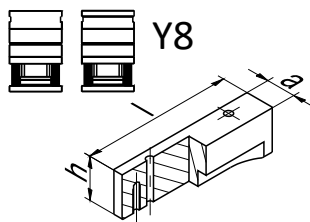


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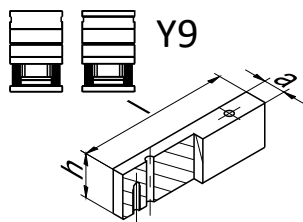
Mat.1730		Y3			Y6				Y7		
		h			h				h		
a	l	22	26	36	26	36	46	56	22	26	36
156	156	•			•				•		
	196	•			•				•		
	246	•			•				•		
196	196	•			•				•		
	246	•			•				•		
	296	•			•				•		
	346	•			•				•		
246	446	•			•				•		
	246	•				•			•		
	296	•				•			•		
	346	•				•			•		
	396	•				•			•		
296	496	•				•			•		
	296		•			•				•	
	346		•			•				•	
	396		•			•				•	
	446		•			•				•	
346	546		•			•				•	
	346		•				•			•	
	396		•				•			•	
	446		•				•			•	
	496		•				•			•	
396	596		•				•			•	
	396		•				•			•	
	446		•				•			•	
	496		•				•			•	
	546		•				•			•	
446	646		•				•			•	
	446		•				•			•	
	496		•				•			•	
	546		•				•			•	
	596		•				•			•	
496	696		•				•			•	
	496			•				•			•
	596			•				•			•
596	696			•				•			•
	496			•				•			•
	796			•				•			•



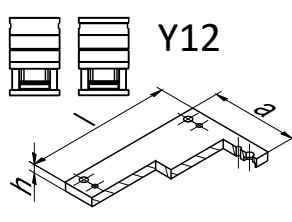
# Y8-Y9-Y12-Y11



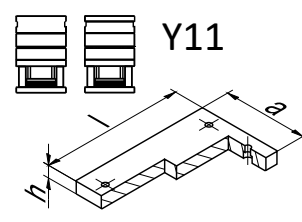
COD Tipoalh



COD Tipoalh



COD Tipoalh



COD Tipoalh

Mat.1730		Y8						Y9						Y12				Y11		
		a	l	h				a	l	h				a	l	h			h	
57	77			97	117	57	77			97	117	12	18			22	18	22		
156	156	28	156	•	•	•							96	156	•			•		
	196		196	•	•	•								196	•				•	
	246		246	•	•	•								246	•				•	
196	196	38	196	•	•	•	28	196	•	•	•	•	116	196	•			•		
	246		246	•	•	•		246	•	•	•	•		246	•				•	
	296		296	•	•	•		296	•	•	•	•		296	•				•	
	346		346	•	•	•		346	•	•	•	•		346	•				•	
	446		446	•	•	•		446	•	•	•	•		446	•				•	
246	246	43	246	•	•	•	28	246	•	•	•	•	156	246	•			•		
	296		296	•	•	•		296	•	•	•	•		296	•				•	
	346		346	•	•	•		346	•	•	•	•		346	•				•	
	396		396	•	•	•		396	•	•	•	•		396	•				•	
	496		496	•	•	•		496	•	•	•	•		496		•			•	
296	296	48	296	•	•	•	33	296	•	•	•	•	196	296	•			•		
	346		346	•	•	•		346	•	•	•	•		346	•				•	
	396		396	•	•	•		396	•	•	•	•		396	•				•	
	446		446	•	•	•		446	•	•	•	•		446	•				•	
	546		546	•	•	•		546	•	•	•	•		546		•			•	
346	346	48	346	•	•	•	33	346	•	•	•	•	246	346		•		•		
	396		396	•	•	•		396	•	•	•	•		396		•			•	
	446		446	•	•	•		446	•	•	•	•		446		•			•	
	496		496	•	•	•		496	•	•	•	•		496		•			•	
	596		496	•	•	•		596	•	•	•	•		596		•			•	
396	396	48	396	•	•	•						296	396		•		•			
	446		446	•	•	•		446						446		•			•	
	496		496	•	•	•		496						496		•			•	
	546		546	•	•	•		546						546		•			•	
	646		646	•	•	•		646						646		•			•	
446	446	48	446	•	•	•						346	446		•		•			
	496		496	•	•	•		496						496		•			•	
	546		546	•	•	•		546						546		•			•	
	596		596	•	•	•		596						596		•			•	
	696		696	•	•	•		696						696		•			•	
496	496	72	496		•	•	57	496		•	•	•	346	496			•	•		
	596		596		•	•		596		•	•	•		596			•	•		
	696		696		•	•		696		•	•	•		696			•	•		
596	596	72	596		•	•	57	596		•	•	•	446	596			•	•		
	696		696		•	•		696		•	•	•		696			•	•		
	796		796		•	•		796		•	•	•		796			•	•		





Y1-Y2



Y1



Y2

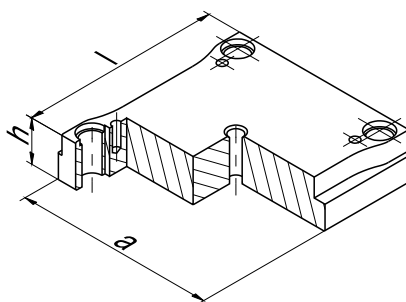
COD Tipoalh

COD Tipoalh

Mat.1730			h							
			Y1				Y2			
Serie X	a	l	22	26	36		22	26	36	
156	156	196	156	•				•		
	196		196	•				•		
	246		246	•				•		
196	196	246	196	•				•		
	246		246	•				•		
	296		296	•				•		
	346		346	•				•		
246	446	296	446	•				•		
	246		246		•				•	
	296		296		•				•	
	346		346		•				•	
296	396	296	396		•				•	
	496		496		•				•	
	296		296		•				•	
	346		346		•				•	
	396		396		•				•	
346	546	396	546		•				•	
	346		346		•				•	
	396		396		•				•	
	446		446		•				•	
	496		496		•				•	
396	596	446	596		•				•	
	396		396		•				•	
	446		446		•				•	
	496		496		•				•	
	546		546		•				•	
446	646	496	646		•				•	
	446		446		•				•	
	496		496		•				•	
	546		546		•				•	
	596		596		•				•	
496	696	546	696		•				•	
	496		496		•				•	
	596		596		•				•	
596	696	646	696		•				•	
	496		496		•				•	
	796		796		•				•	



Y4



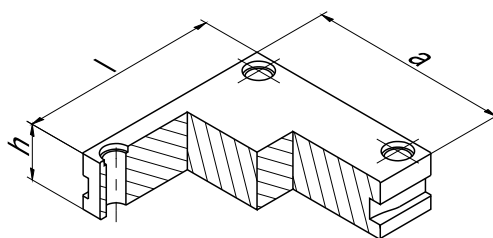
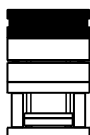
COD TipoalhMat

Mat. 1730-2738-2085*		Y4									
		h									
a	l	26	36	46	56	66	76	96	116	146	170
156	156	•	•	•	•						
	196	•	•	•	•						
	246	•	•	•	•						
196	296	•	•	•	•	•	•				
	246	•	•	•	•	•	•				
	296	•	•	•	•	•	•				
	346	•	•	•	•	•	•				
	446	•	•	•	•	•	•				
246	246	•	•	•	•	•	•				
	296	•	•	•	•	•	•				
	346	•	•	•	•	•	•				
	396	•	•	•	•	•	•				
	496	•	•	•	•	•	•				
296	296		•	•	•	•	•	•			
	346		•	•	•	•	•	•			
	396		•	•	•	•	•	•			
	446		•	•	•	•	•	•			
	546		•	•	•	•	•	•			
346	346			•	•	•	•	•			
	396			•	•	•	•	•			
	446			•	•	•	•	•			
	496			•	•	•	•	•			
	596			•	•	•	•	•			
396	396			•	•	•	•	•			
	446			•	•	•	•	•			
	496			•	•	•	•	•			
	546			•	•	•	•	•			
	646			•	•	•	•	•			
446	446			•	•	•	•	•			
	496			•	•	•	•	•			
	546			•	•	•	•	•			
	596			•	•	•	•	•			
	696			•	•	•	•	•			
496	496			•	•	•	•	•	•		
	596			•	•	•	•	•	•		
	696			•	•	•	•	•	•		
596	596			•	•	•	•	•	•		
	696			•	•	•	•	•	•		
	796			•	•	•	•	•	•		

\*Mat. 2085 a richiesta



Y5



COD TipoalhMat

Mat. 1730-2738-2085*		Y5									
		h									
a	l	26	36	46	56	66	76	96	116	146	170
156	156			•	•	•	•				
	196			•	•	•	•				
	246			•	•	•	•				
196	296			•	•	•	•	•			
	246			•	•	•	•	•			
	296			•	•	•	•	•			
	346			•	•	•	•	•			
	446			•	•	•	•	•			
246	246			•	•	•	•	•			
	296			•	•	•	•	•			
	346			•	•	•	•	•			
	396			•	•	•	•	•			
	496			•	•	•	•	•			
296	296			•	•	•	•	•	•		
	346			•	•	•	•	•	•		
	396			•	•	•	•	•	•		
	446			•	•	•	•	•	•		
	546			•	•	•	•	•	•		
346	346				•	•	•	•	•		
	396				•	•	•	•	•		
	446				•	•	•	•	•		
	496				•	•	•	•	•		
	596				•	•	•	•	•		
396	396				•	•	•	•	•	•	
	446				•	•	•	•	•	•	
	496				•	•	•	•	•	•	
	546				•	•	•	•	•	•	
	646				•	•	•	•	•	•	
446	446				○	•	•	•	•	•	
	496				○	•	•	•	•	•	
	546				○	•	•	•	•	•	
	596				○	•	•	•	•	•	
	696				○	•	•	•	•	•	
496	496					•	•	•	•	•	•
	596					•	•	•	•	•	•
	696					•	•	•	•	•	•
596	596					•	•	•	•	•	•
	696					•	•	•	•	•	•
	796					•	•	•	•	•	•

\*Mat. 2085 a richiesta

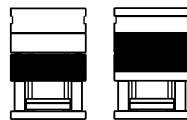
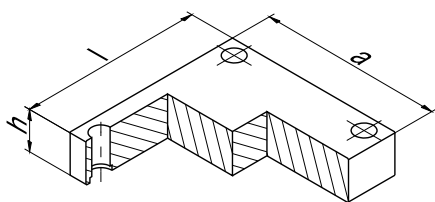




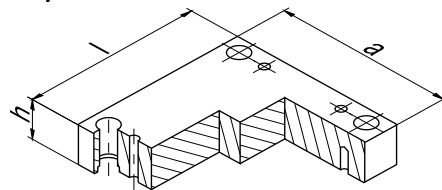
M-Y5/1



M



Y5/1



COD TipoalhMat

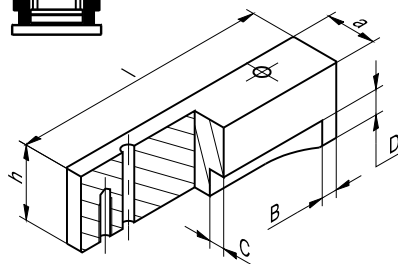
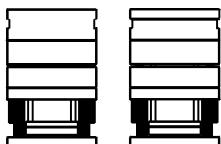
COD TipoalhMat

Mat. 1730-2738-2085*		M-Y5/1									
		H									
a	l	26	36	46	56	66	76	96	116	146	170
156	156	•	•	•	•	•	•				
	196	•	•	•	•	•	•				
	246	•	•	•	•	•	•				
196	196	•	•	•	•	•	•	•			
	246	•	•	•	•	•	•	•			
	296	•	•	•	•	•	•	•			
	346	•	•	•	•	•	•	•			
246	446	•	•	•	•	•	•	•			
	246	•	•	•	•	•	•	•			
	296	•	•	•	•	•	•	•			
	346	•	•	•	•	•	•	•			
	396	•	•	•	•	•	•	•			
296	496	•	•	•	•	•	•	•			
	296		•	•	•	•	•	•	•		
	346		•	•	•	•	•	•	•		
	396		•	•	•	•	•	•	•		
	446		•	•	•	•	•	•	•		
346	546		•	•	•	•	•	•	•		
	346			•	•	•	•	•	•	•	
	396			•	•	•	•	•	•	•	
	446			•	•	•	•	•	•	•	
	496			•	•	•	•	•	•	•	
396	596			•	•	•	•	•	•	•	
	396				•	•	•	•	•	•	•
	446				•	•	•	•	•	•	•
	496				•	•	•	•	•	•	•
	546				•	•	•	•	•	•	•
446	646				•	•	•	•	•	•	•
	446					•	•	•	•	•	•
	496					•	•	•	•	•	•
	546					•	•	•	•	•	•
	596					•	•	•	•	•	•
496	696					•	•	•	•	•	•
	496						•	•	•	•	•
	596						•	•	•	•	•
596	696							•	•	•	•
	796								•	•	•
										•	•

\*Mat. 2085 a richiesta



**Cava staffaggio**  
**Bracket socket**

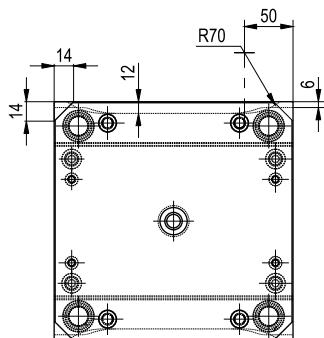


COD Tipoalh

Mat.1730		Lavorazioni-Y8								
		a	l	h				B	D	C
Serie				57	77	97	117			
156	156	28	156	•	•	•		11	12	20
	196		196	•	•	•				
	246		246	•	•	•				
196	196	38	196	•	•	•		11	12	20
	246		246	•	•	•				
	296		296	•	•	•				
	346		346	•	•	•				
246	446	43	446	•	•	•		11	12	20
	246		246	•	•	•	•			
	296		296	•	•	•	•			
	346		346	•	•	•	•			
	396		396	•	•	•	•			
296	496	48	496	•	•	•	•	11	12	25
	296		296	•	•	•	•			
	346		346	•	•	•	•			
	396		396	•	•	•	•			
	446		446	•	•	•	•			
346	546	48	546	•	•	•	•	11	12	25
	346		346	•	•	•	•			
	396		396	•	•	•	•			
	446		446	•	•	•	•			
	496		496	•	•	•	•			
396	596	48	596	•	•	•	•	11	12	25
	396		396	•	•	•	•			
	446		446	•	•	•	•			
	496		496	•	•	•	•			
	546		546	•	•	•	•			
446	646	48	646	•	•	•	•	11	12	25
	446		446	•	•	•	•			
	496		496	•	•	•	•			
	546		546	•	•	•	•			
	596		596	•	•	•	•			
496	696	72	696	•	•	•	•	11	12	25
	496		496	•	•	•	•			
	596		596	•	•	•	•			
596	796	72	796	•	•	•	•	11	12	25
	596		596	•	•	•	•			
	696		696	•	•	•	•			

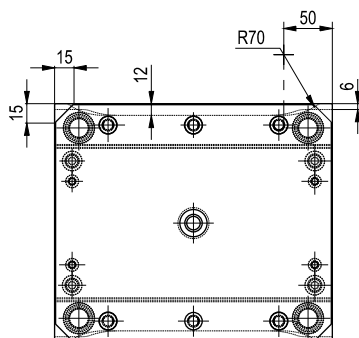


# CLACK



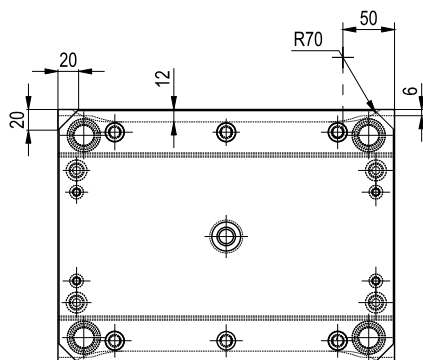
Profondità 3mm

Serie 156



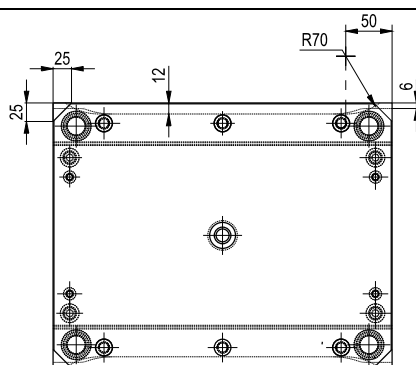
Profondità 3mm

Serie 196



Profondità 3mm

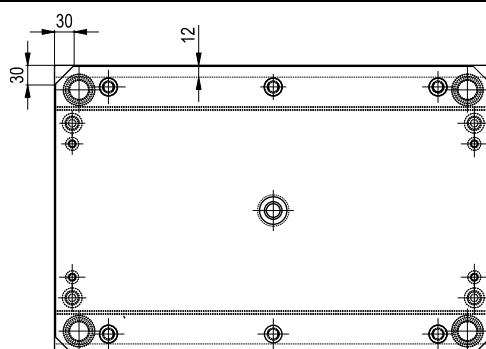
Serie 246



Profondità 3mm

Serie 296

Serie 346



Profondità 3mm

Serie 446

Serie 496

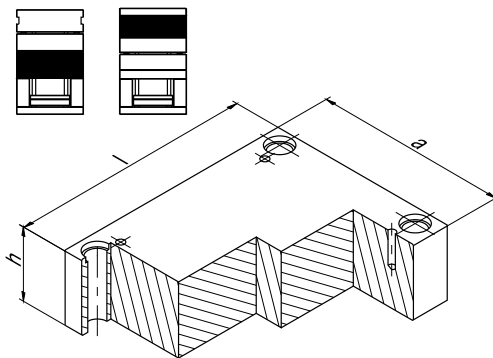
Serie 596

Serie 696

Serie 796



K4



COD TipoalhMat

Mat. 1730-2738-2085*		K4									
		H									
a	l	26	36	46	56	66	76	96	116	146	170
156	156	•	•	•	•						
	196	•	•	•	•						
	246	•	•	•	•						
196	296	•	•	•	•	•	•				
	246	•	•	•	•	•	•				
	296	•	•	•	•	•	•				
	346	•	•	•	•	•	•				
	446	•	•	•	•	•	•				
246	246	•	•	•	•	•	•				
	296	•	•	•	•	•	•				
	346	•	•	•	•	•	•				
	396	•	•	•	•	•	•				
	496	•	•	•	•	•	•				
296	296		•	•	•	•	•	•			
	346		•	•	•	•	•	•			
	396		•	•	•	•	•	•			
	446		•	•	•	•	•	•			
	546		•	•	•	•	•	•			
346	346			•	•	•	•	•			
	396			•	•	•	•	•			
	446			•	•	•	•	•			
	496			•	•	•	•	•			
	596			•	•	•	•	•			
396	396			•	•	•	•	•			
	446			•	•	•	•	•			
	496			•	•	•	•	•			
	546			•	•	•	•	•			
	646			•	•	•	•	•			
446	446			•	•	•	•	•			
	496			•	•	•	•	•			
	546			•	•	•	•	•			
	596			•	•	•	•	•			
	696			•	•	•	•	•			
496	496			•	•	•	•	•	•		
	596			•	•	•	•	•	•		
	696			•	•	•	•	•	•		
596	596			•	•	•	•	•	•		
	696			•	•	•	•	•	•		
	796			•	•	•	•	•	•		

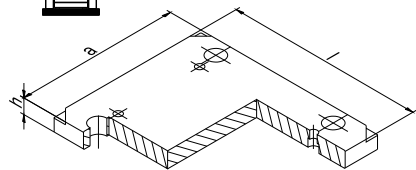
\*Mat. 2085 a richiesta



# K7-K6-K2



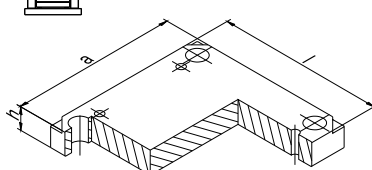
K7



COD Tipoalh



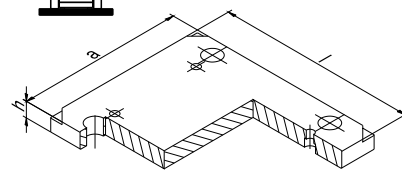
K6



COD Tipoalh



K2

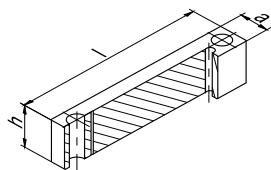
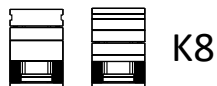


COD Tipoalh

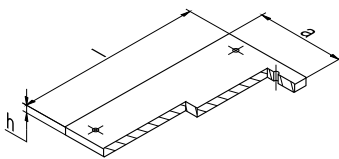
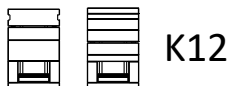
Mat.1730		K7			K6				K2					
		h			h				Serie	a	l	h		
a	l	22	26	36	26	36	46	56				22	26	36
156	156	•			•				156	196	156	•		
	196	•			•						196	•		
	246	•			•						246	•		
196	196	•			•				196	246	196	•		
	246	•			•						246	•		
	296	•			•						296	•		
	346	•			•						346	•		
246	446	•			•				246	296	446	•		
	246	•				•					246		•	
	296	•				•					296		•	
	346	•				•					346		•	
	396	•				•					396		•	
296	496	•				•			296	296	496		•	
	296		•			•					296		•	
	346		•			•					346		•	
	396		•			•					396		•	
	446		•			•					446		•	
346	546		•			•			346	396	546		•	
	346		•			•					346		•	
	396		•			•					396		•	
	446		•			•					446		•	
	496		•			•					496		•	
396	596		•			•			396	446	596		•	
	396		•			•					396		•	
	446		•			•					446		•	
	496		•			•					496		•	
	546		•			•					546		•	
446	646		•			•			446	496	646		•	
	446		•			•					446		•	
	496		•			•					496		•	
	546		•			•					546		•	
	596		•			•					596		•	
496	696		•			•			496	546	696		•	
	496		•			•					496		•	
	596		•			•					596		•	
596	796		•			•			596	646	796		•	
	596		•			•					596		•	
	696		•			•					696		•	



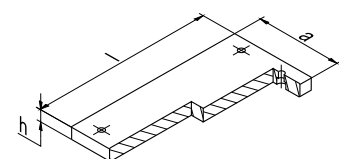
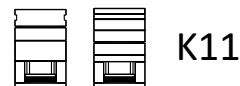
# K8-K12-K11



COD Tipoalh



COD Tipoalh



COD Tipoalh

Mat.1730		K8					K12-K11		K12			K11		
Serie		a	l	h				a	l	h			H	
				57	77	97	117			12	18	22	18	22
156	156	30	156	•	•	•		92	156	•			•	
	196		196	•	•	•			196	•			•	
	246		246	•	•	•			246	•			•	
196	196	38	196	•	•	•		116	196	•			•	
	246		246	•	•	•			246	•			•	
	296		296	•	•	•			296	•			•	
	346		346	•	•	•			346	•			•	
	446		446	•	•	•			446	•			•	
246	246	43	246	•	•	•	•	156	246	•			•	
	296		296	•	•	•	•		296	•			•	
	346		346	•	•	•	•		346	•			•	
	396		396	•	•	•	•		396	•			•	
	496		496	•	•	•	•		496	•			•	
296	296	48	296	•	•	•	•	196	296	•			•	
	346		346	•	•	•	•		346	•			•	
	396		396	•	•	•	•		396	•			•	
	446		446	•	•	•	•		446	•			•	
	546		546	•	•	•	•		546	•			•	
346	346	48	346	•	•	•	•	246	346		•		•	
	396		396	•	•	•	•		396		•		•	
	446		446	•	•	•	•		446		•		•	
	496		496	•	•	•	•		496		•		•	
	596		496	•	•	•	•		596		•		•	
396	396	57	396	•	•	•	•	276	396		•		•	
	446		446	•	•	•	•		446		•		•	
	496		496	•	•	•	•		496		•		•	
	546		546	•	•	•	•		546		•		•	
	646		646	•	•	•	•		646		•		•	
446	446	57	446	•	•	•	•	326	446		•		•	
	496		496	•	•	•	•		496		•		•	
	546		546	•	•	•	•		546		•		•	
	596		596	•	•	•	•		596		•		•	
	696		696	•	•	•	•		696		•		•	
496	496	72	496		•	•	•	346	496			•		•
	596		596		•	•	•		596			•		•
	696		696		•	•	•		696			•		•
596	596	72	596		•	•	•	446	596			•		•
	696		696		•	•	•		696			•		•
	796		796		•	•	•		796			•		•



# Piastre isolanti Thermal insulating sheet

**PS-IS**

**Temperature massima:**

Long therm: 250 °C

Short therm: 280 °C

**Resistenza a compressione (EN ISO 604)**

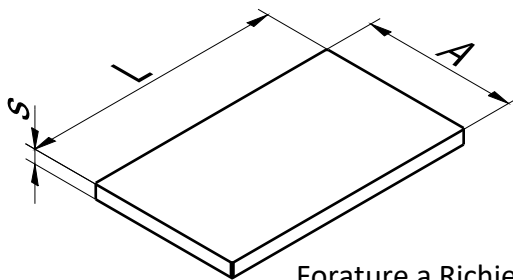
Temp. Ambiente 750 N/mm<sup>2</sup>

A 200°C 00 N/mm<sup>2</sup>

**Conduttività termica (DIN 56 512)**

Temp. Ambiente 0.25 W/mK

A 200°C 0.35 W/m



**Linear coefficient (DIN 53 752)**

Direzioni X e Y 11x10-6 1/K

Direzione Z 60x10-6 1/K

**Resistenza a flessione (EN 63)**

Temp ambiente 500 N/mm<sup>2</sup>

A 200°C 300 N/mm<sup>2</sup>

**Densità**

2 g/cm<sup>3</sup>

Forature a Richiesta

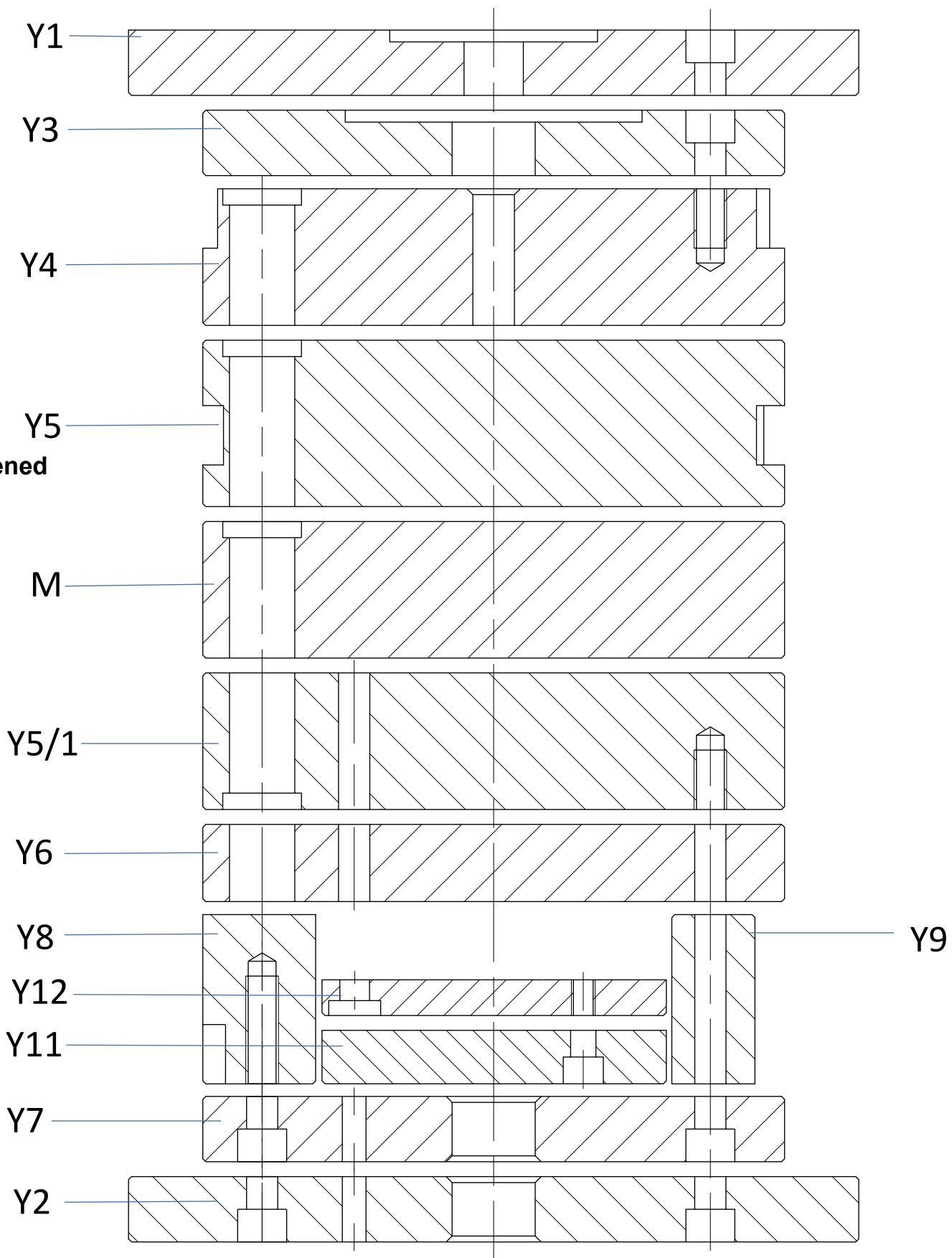
COD TipoALS

		Piastre isolanti			
Serie	A	L	S=6	S=8	S=10
156	154	154	•	○	○
		194	•	○	○
		244	•	○	○
196	194	194	•	○	○
		244	•	○	○
		294	•	○	○
		344	•	○	○
246	244	444	•	○	○
		244	•	○	○
		294	•	○	○
		344	•	○	○
296	294	394	•	○	○
		444	•	○	○
		544	•	○	○
		294	•	○	○
		344	•	○	○
346	344	494	•	○	○
		594	•	○	○
		394	•	○	○
		444	•	○	○
		494	•	○	○
396	394	544	•	○	○
		644	•	○	○
		394	•	○	○
		444	•	○	○
		494	•	○	○
446	444	544	•	○	○
		694	•	○	○
		444	•	○	○
		494	•	○	○
		544	•	○	○
496	494	594	•	○	○
		694	•	○	○
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596	594	594	•	○	○
		694	•	○	○
		794	•	○	○



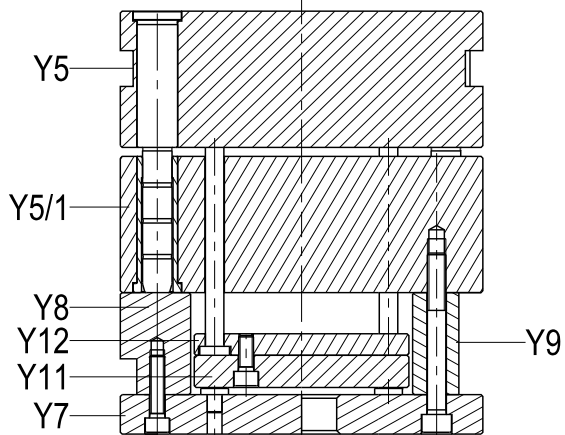


hardened

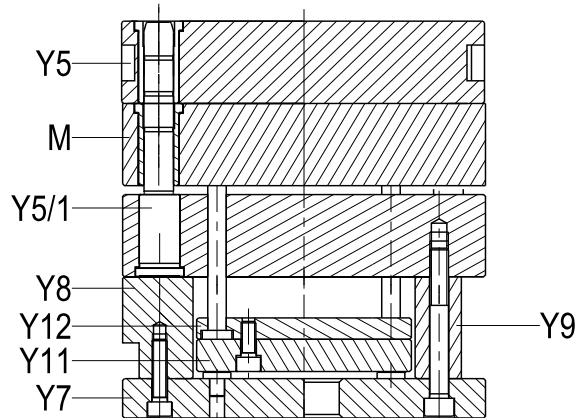




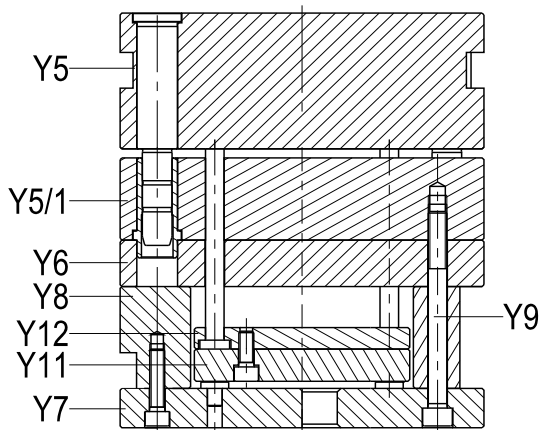
Serie XE



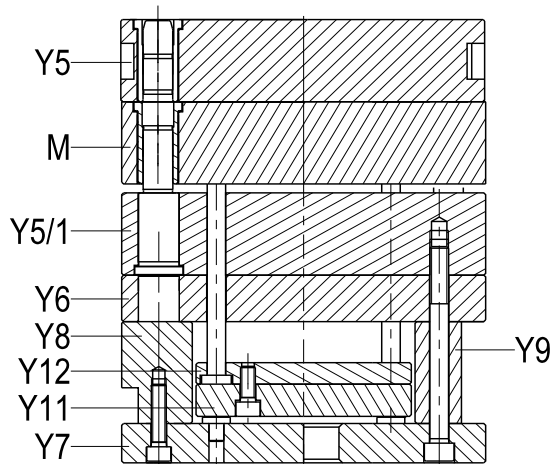
XE



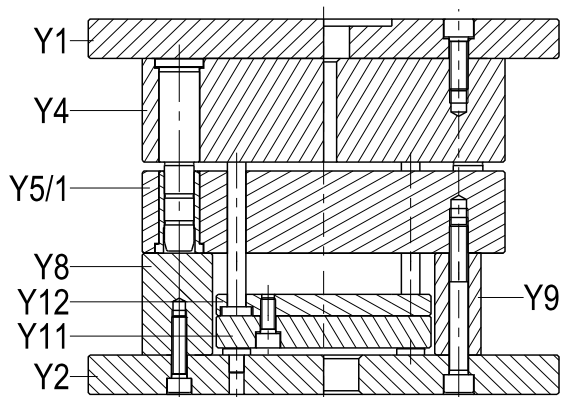
XE+M



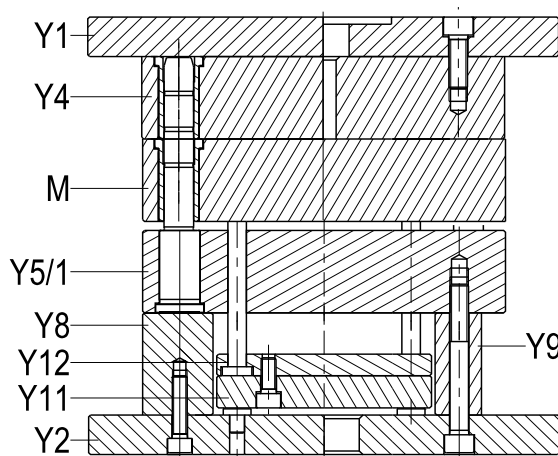
XE+Y6



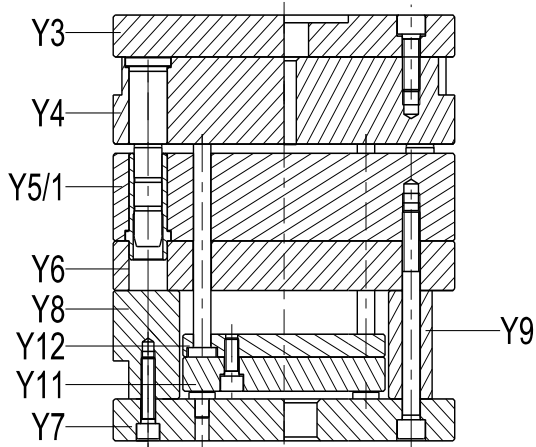
XE+Y6+M



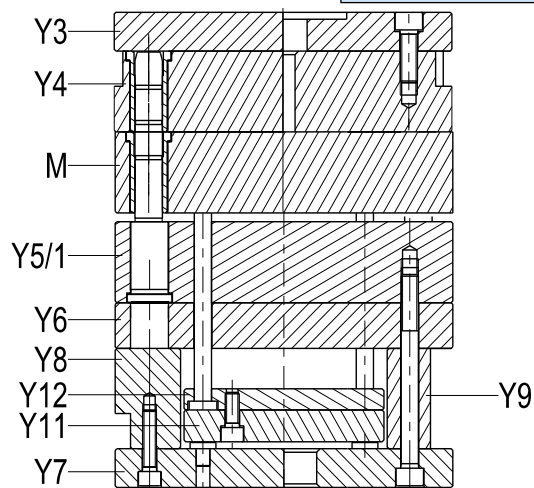
XE DEB.



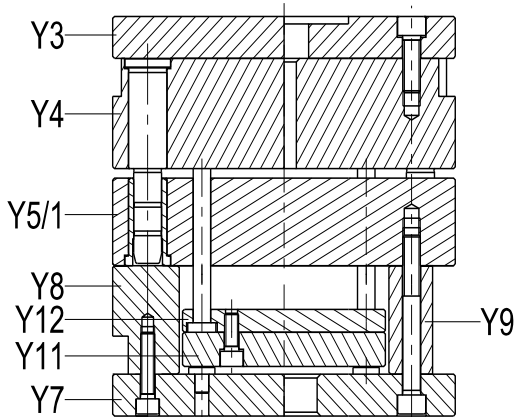
XE DEB.+M



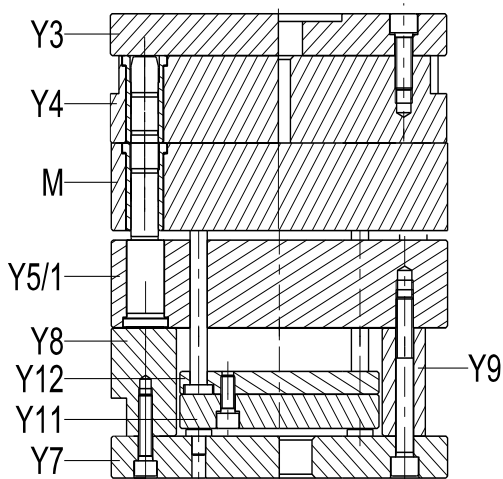
X



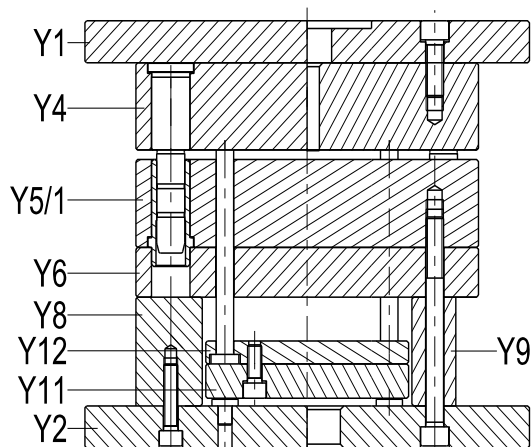
X+M



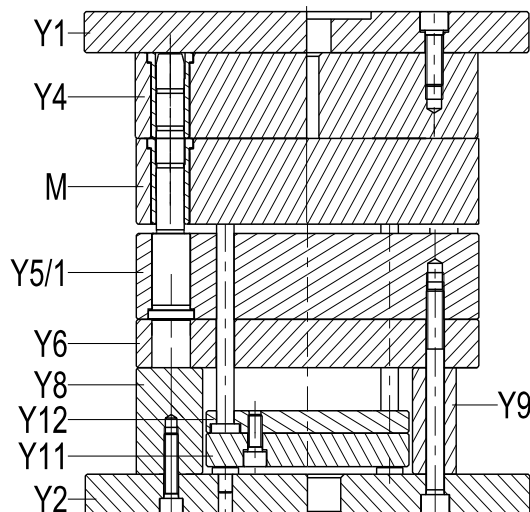
X-Y6



X-Y6+M



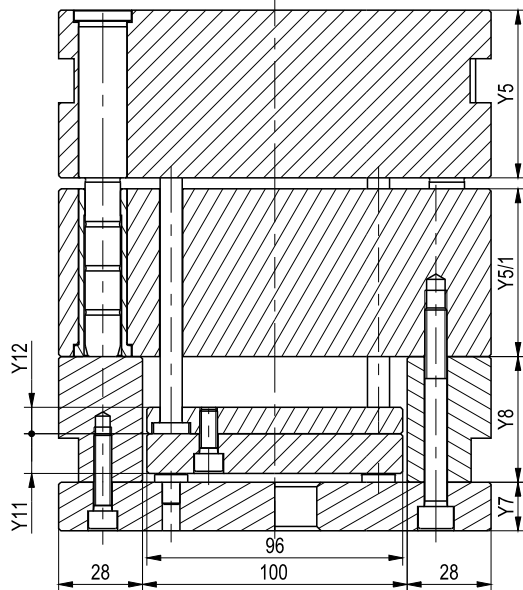
X DEB.



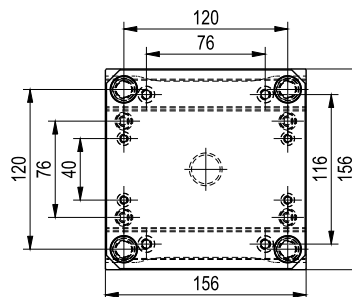
X DEB.+M



Serie XE

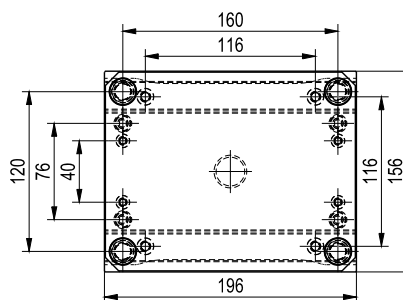


156x156

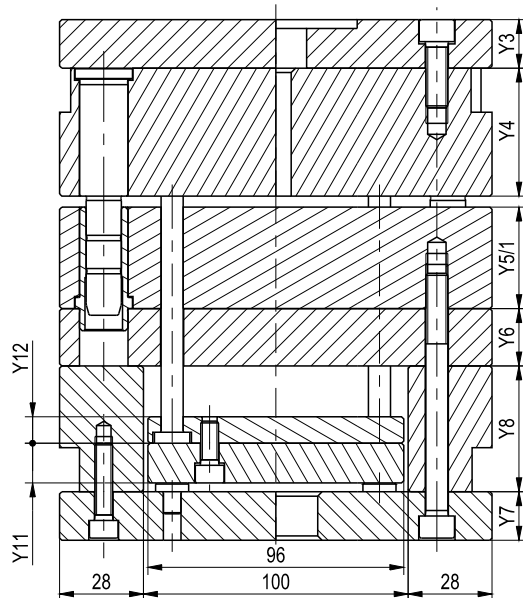


COD TipoDimY5MatY5/1MatY8

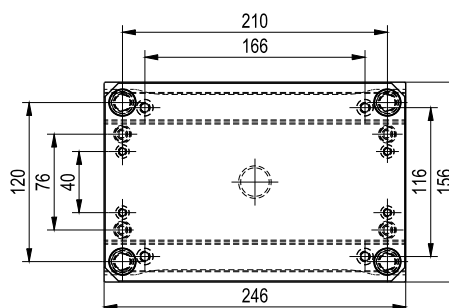
156x196



Serie X



156x246



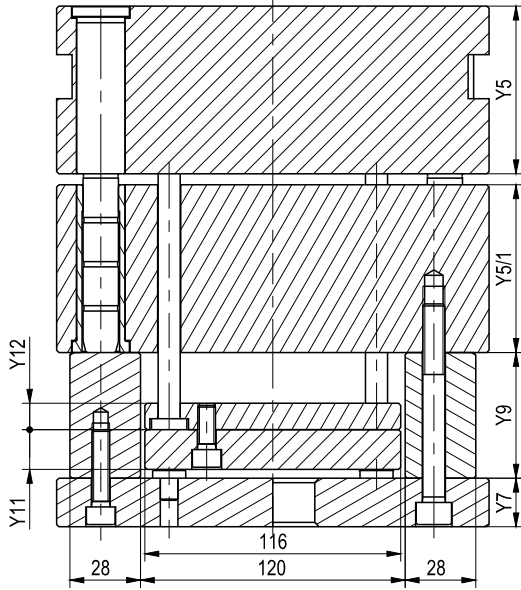
COD TipoDimY4MatY5/1MatY8

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2738		•	•	•	•																																		
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\*Mat. 2085 a richiesta

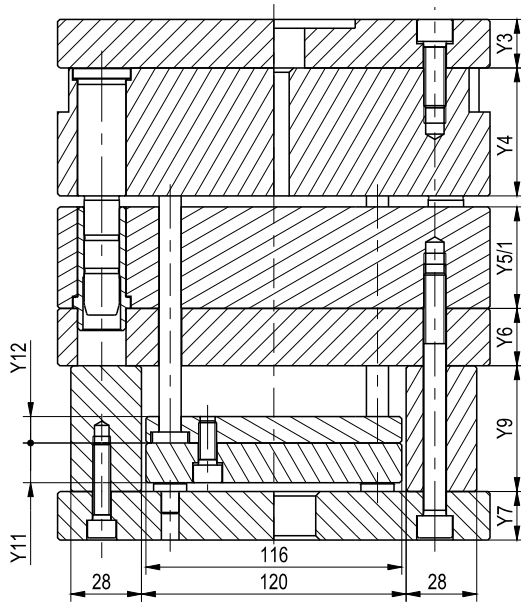


Serie XE



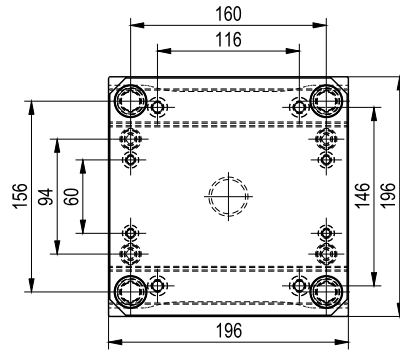
COD TipoDimY5MatY5/1MatY9

Serie X

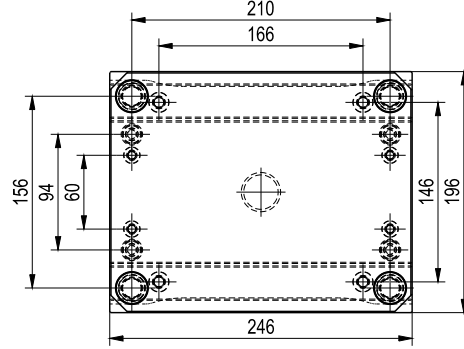


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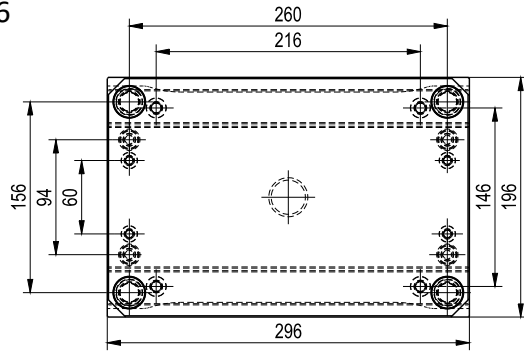
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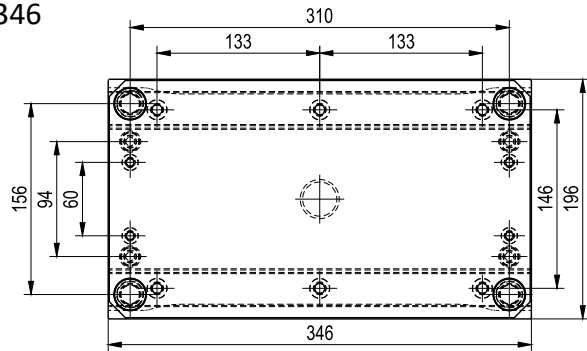
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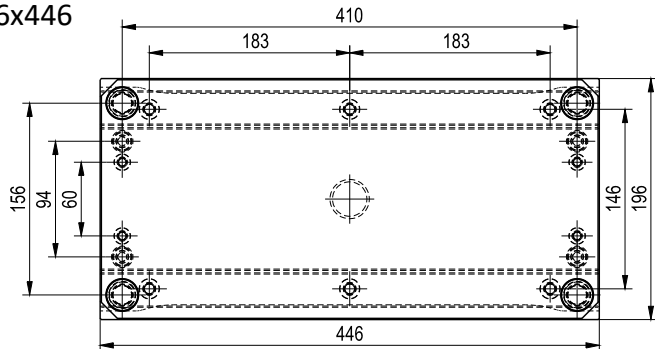
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196x346



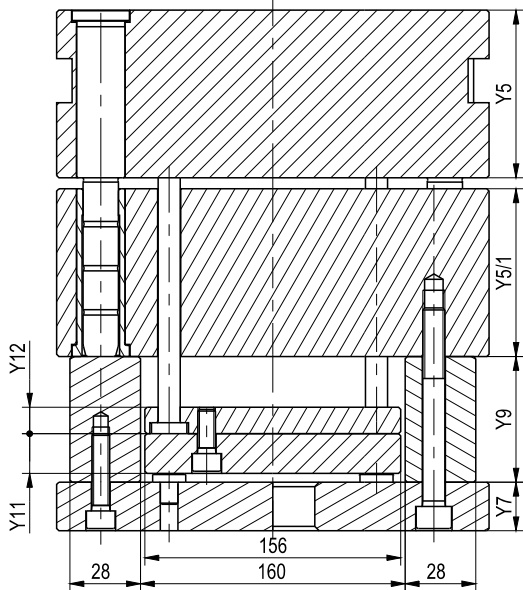
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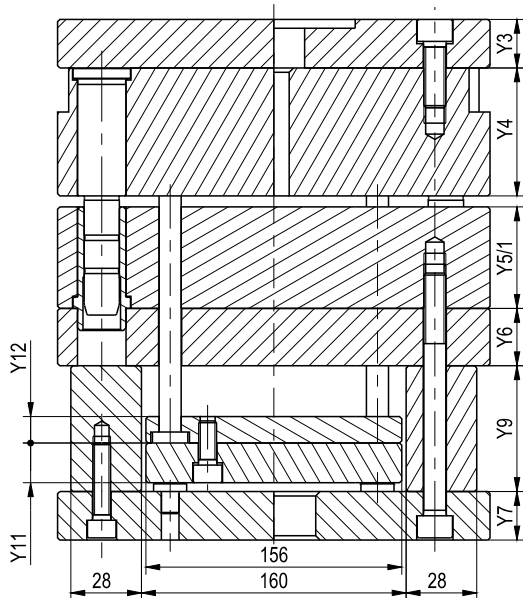


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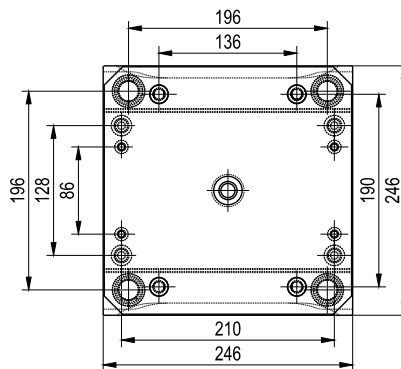
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Serie X

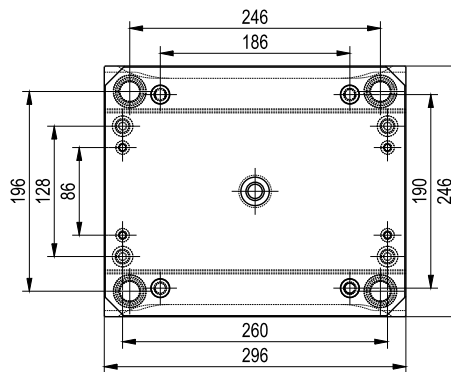


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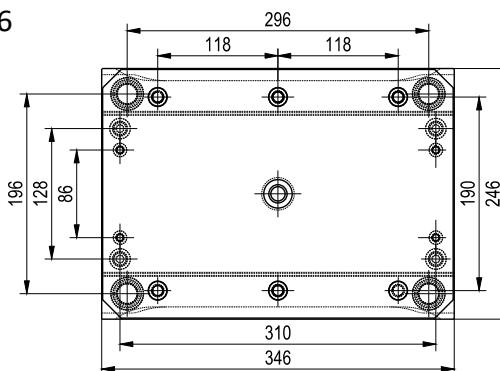
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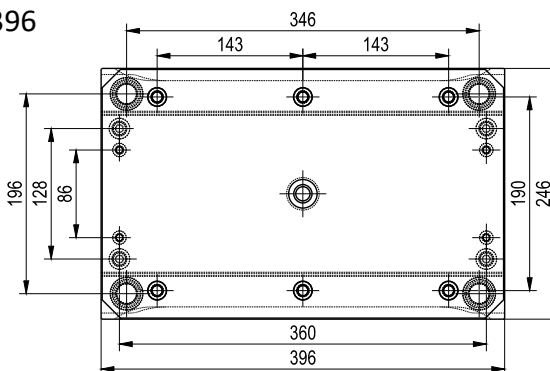
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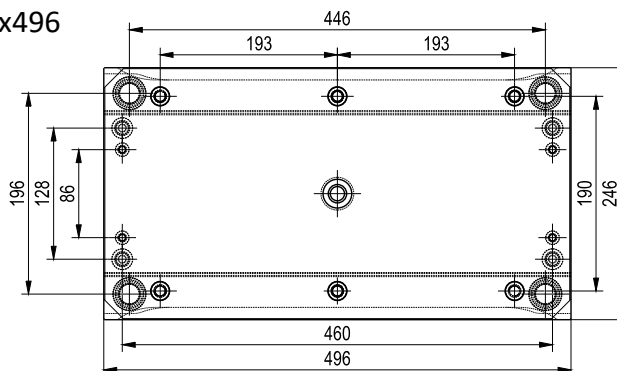
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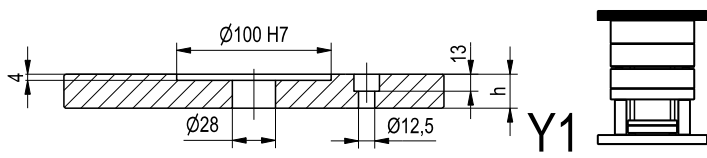
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246x496

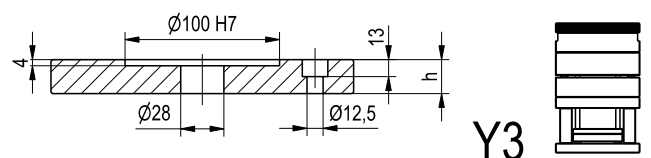






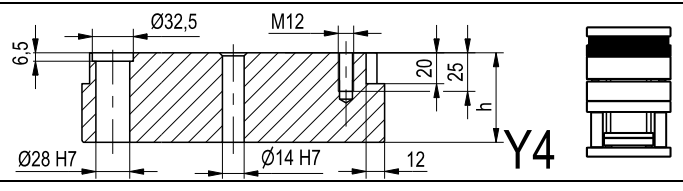
Y1

mat	h	26							
1730		•							
2738									
-									



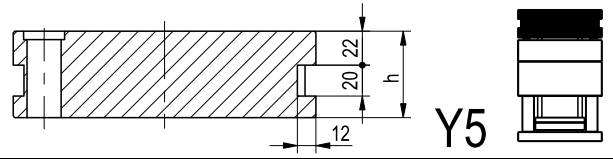
Y3

mat	h	22							
1730		•							
2738									
-									



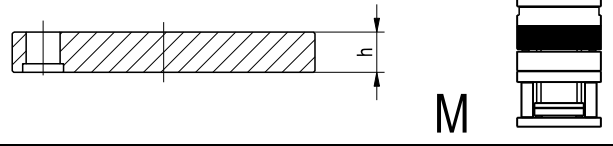
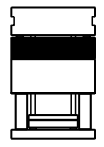
Y4

mat	h	26	36	46	56	66	76		
1730		•	•	•	•	•	•		
2738		•	•	•	•	•	•		
2085		○	○	○	○	○	○		



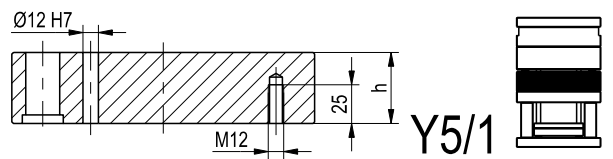
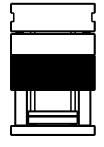
Y5

mat	h	46	56	66	76	96			
1730		•	•	•	•	•			
2738		•	•	•	•	•			
2085		○	○	○	○	○			



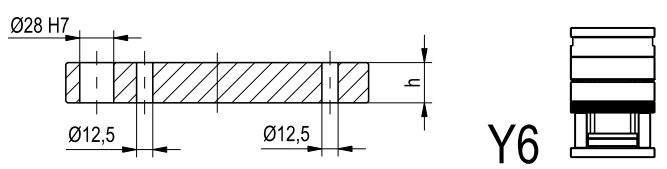
M

mat	h	26	36	46	56	66	76	96	
1730		•	•	•	•	•	•	•	
2738		•	•	•	•	•	•	•	
2085		○	○	○	○	○	○	○	



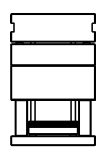
Y5/1

mat	h	26	36	46	56	66	76	96	
1730		•	•	•	•	•	•	•	
2738		•	•	•	•	•	•	•	
2085		○	○	○	○	○	○	○	

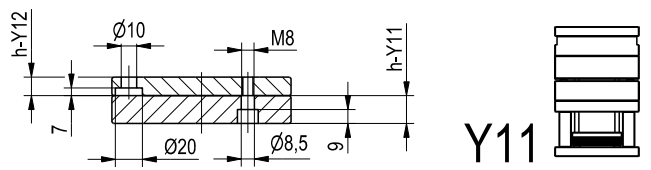


Y6

mat	h	36							
1730		•							
2738									
-									

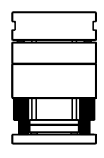


Y12

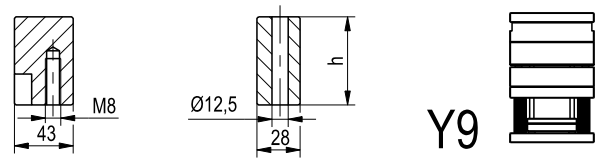


Y11

mat	h	Y11 = 18	Y12 = 12	496 Y12 = 18					
1730		•	•	•					
2738									
-									

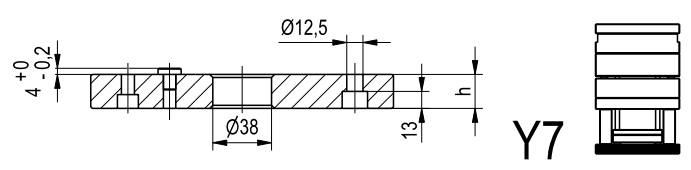


Y8



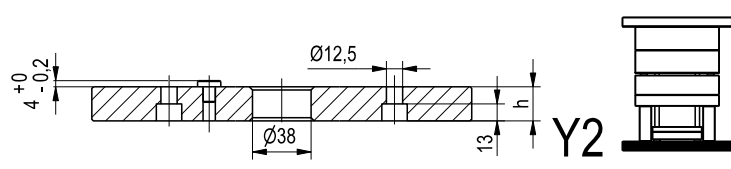
Y9

mat	h	57	77	97	117				
1730		•	•	•	•				
2738									
-									



Y7

mat	h	22							
1730		•							
2738									
-									



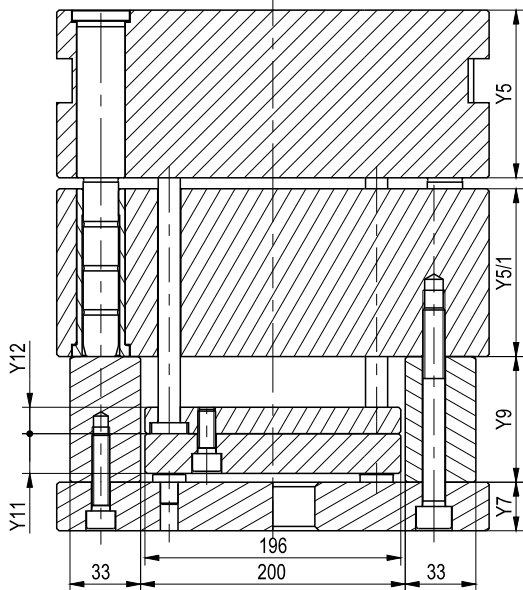
Y2

mat	h	26							
1730		•							
2738									
-									

\*Mat. 2085 a richiesta

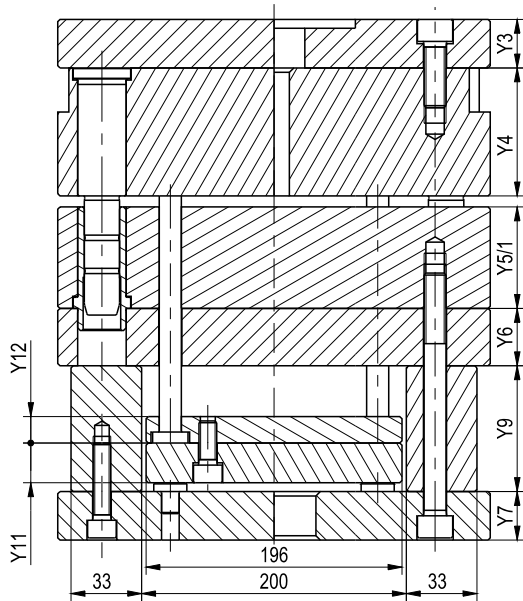


Serie XE



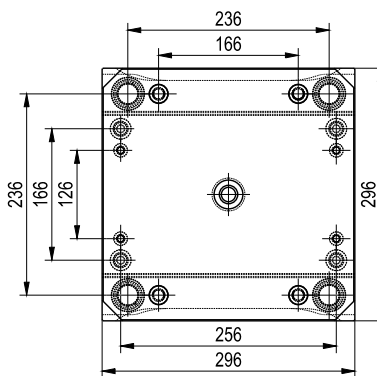
COD TipoDimY5MatY5/1MatY9

Serie X

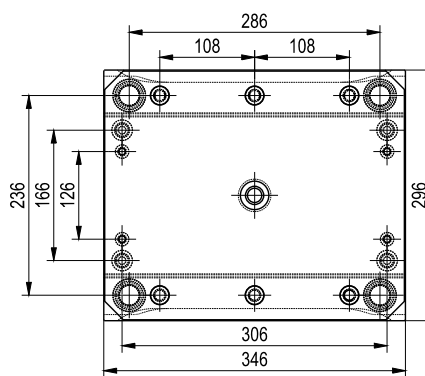


COD TipoDimY4MatY5/1MatY9

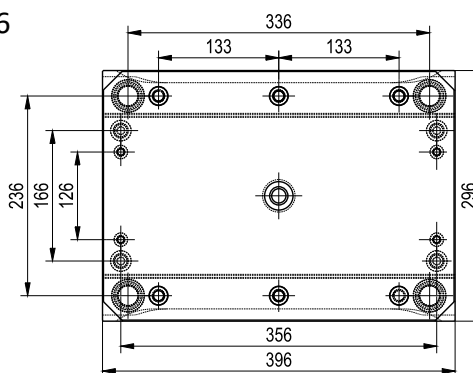
296x296



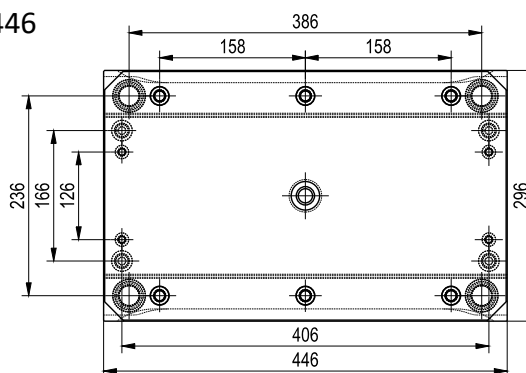
296x346



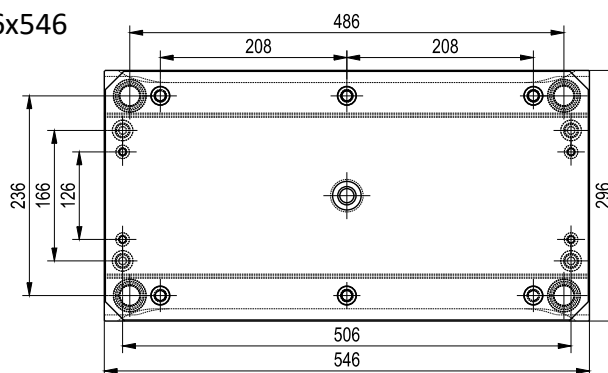
296x396

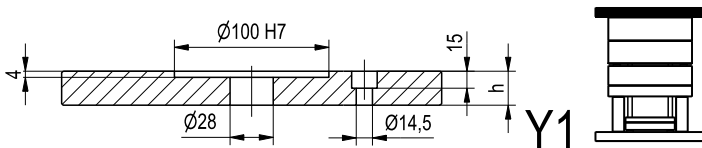


296x446

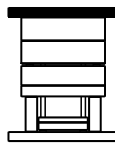


296x546

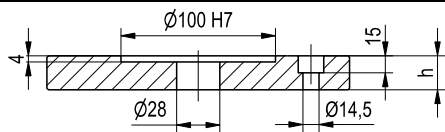




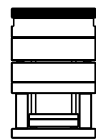
Y1



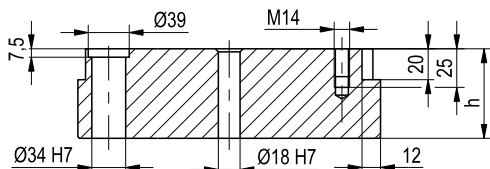
mat	h	26							
1730		•							
2738									
-									



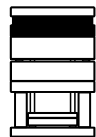
Y3



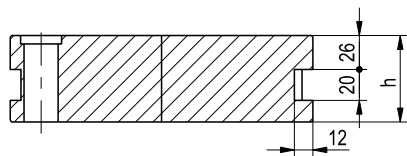
mat	h	26							
1730		•							
2738									
-									



Y4



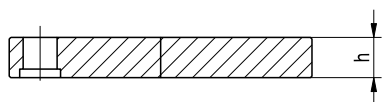
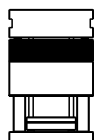
mat	h	36	46	56	66	76	96		
1730		•	•	•	•	•	•	•	
2738		•	•	•	•	•	•	•	
2085		○	○	○	○	○	○	○	



Y5



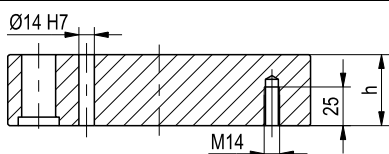
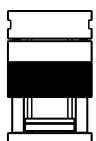
mat	h	46	56	66	76	96	116		
1730		•	•	•	•	•	•		
2738		•	•	•	•	•	•		
2085		○	○	○	○	○	○		



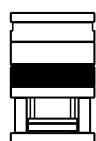
M



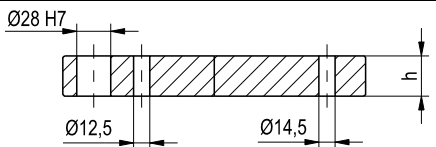
mat	h	36	46	56	66	76	96	116	
1730		•	•	•	•	•	•	•	•
2738		•	•	•	•	•	•	•	•
2085		○	○	○	○	○	○	○	○



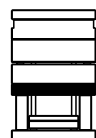
Y5/1



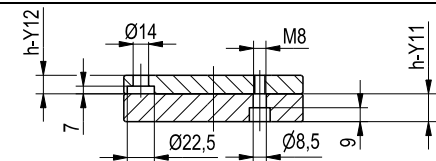
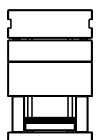
mat	h	36	46	56	66	76	96	116	
1730		•	•	•	•	•	•	•	•
2738		•	•	•	•	•	•	•	•
2085		○	○	○	○	○	○	○	○



Y6

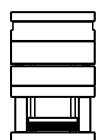


mat	h	36							
1730		•							
2738									
-									

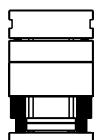


Y12

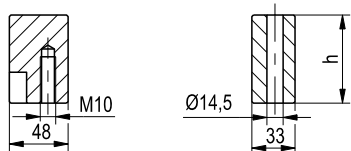
Y11



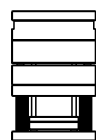
mat	h	Y11 = 18	Y12 = 12	546 Y12 = 18					
1730		•	•	•					
2738									
-									



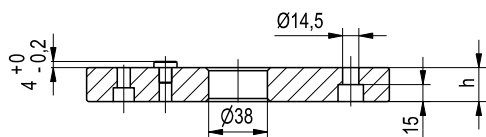
Y8



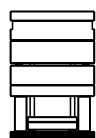
Y9



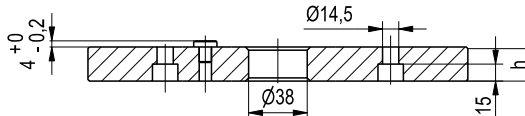
mat	h	57	77	97	117				
1730		•	•	•	•				
2738									
-									



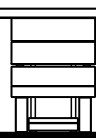
Y7



mat	h	26							
1730		•							
2738									
-									



Y2

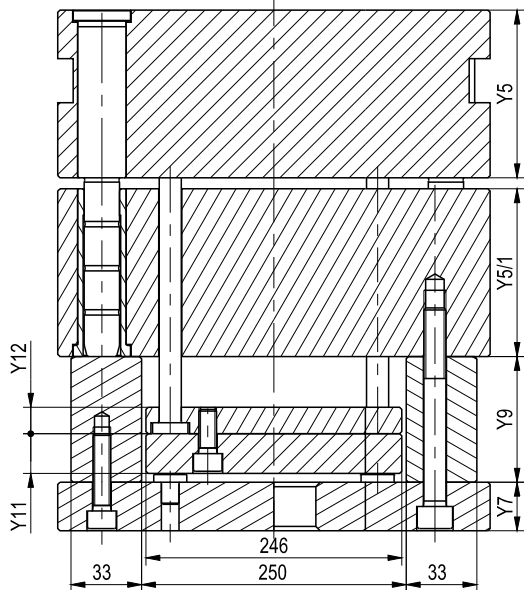


mat	h	26							
1730		•							
2738									
-									

\*Mat. 2085 a richiesta

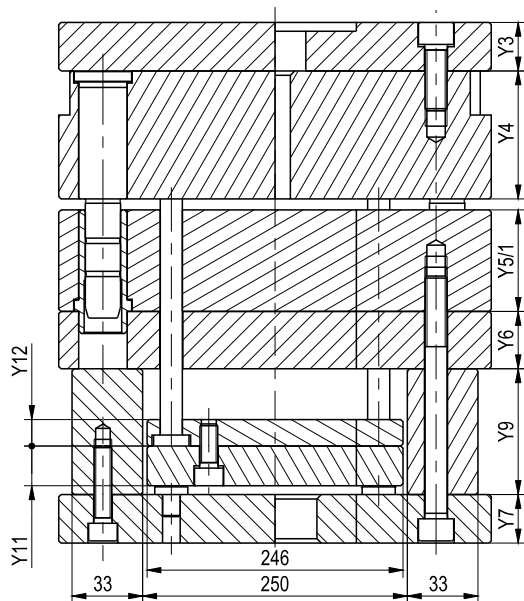


Serie XE



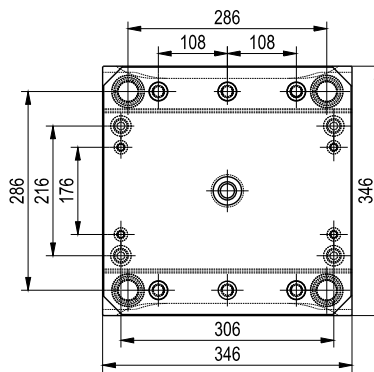
COD TipoDimY5MatY5/1MatY9

Serie X

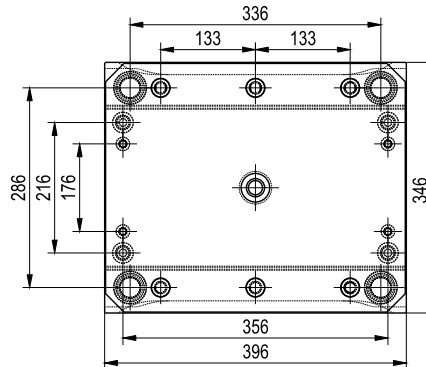


COD TipoDimY4MatY5/1MatY9

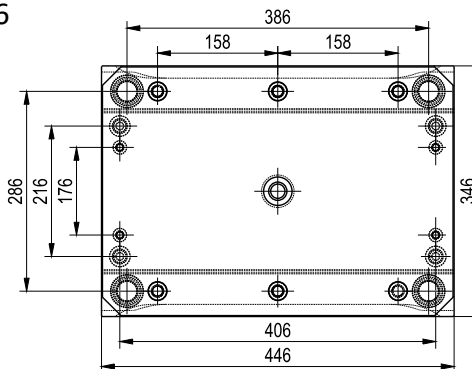
346x346



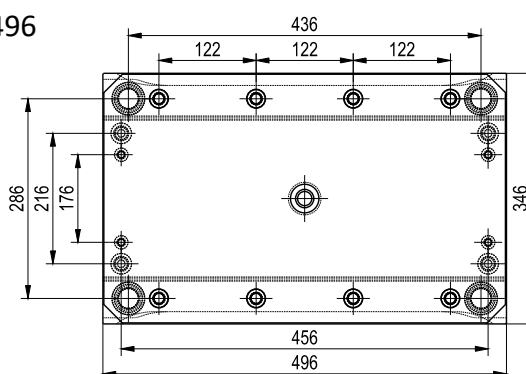
346x396



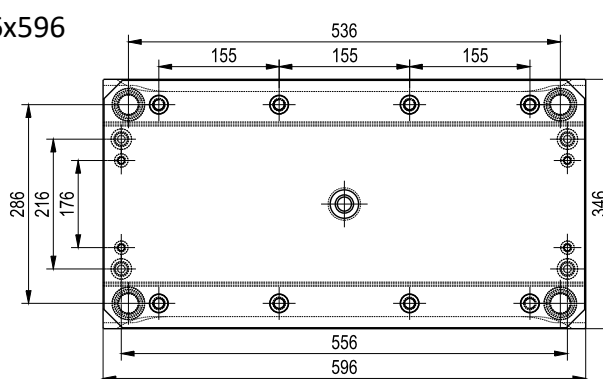
346x446



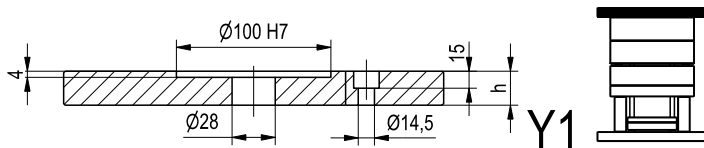
346x496



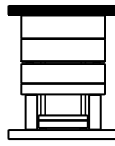
346x596



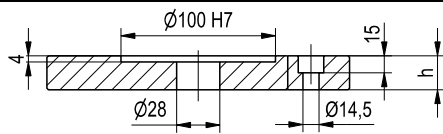
346



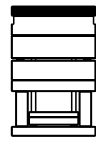
Y1



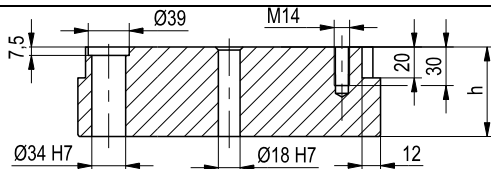
h	26								
mat	1730	•							
	2738								
	-								



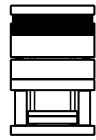
Y3



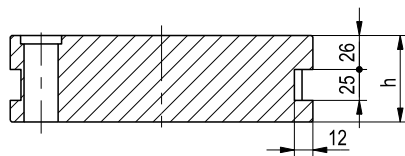
h	26								
mat	1730	•							
	2738								
	-								



Y4



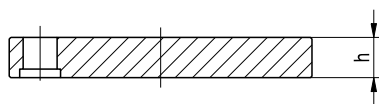
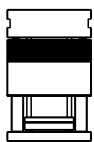
h	46	56	66	76	96				
mat	1730	•	•	•	•	•			
	2738	•	•	•	•	•			
	2085	○	○	○	○	○			



Y5



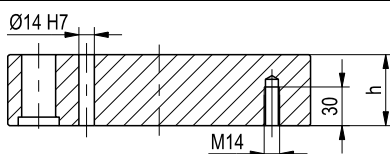
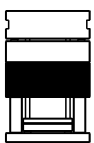
h	56	66	76	96	116				
mat	1730	•	•	•	•	•			
	2738	•	•	•	•	•			
	2085	○	○	○	○	○			



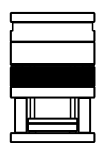
M



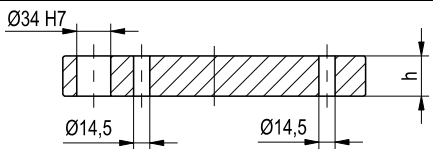
h	46	56	66	76	96	116			
mat	1730	•	•	•	•	•	•		
	2738	•	•	•	•	•	•		
	2085	○	○	○	○	○	○		



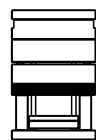
Y5/1



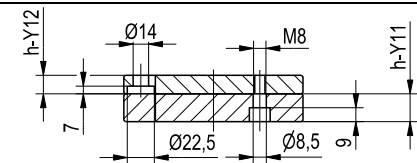
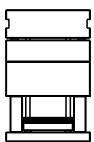
h	46	56	66	76	96	116			
mat	1730	•	•	•	•	•	•		
	2738	•	•	•	•	•	•		
	2085	○	○	○	○	○	○		



Y6

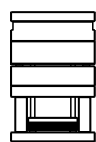


h	46								
mat	1730	•							
	2738								
	-								

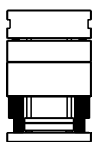


Y12

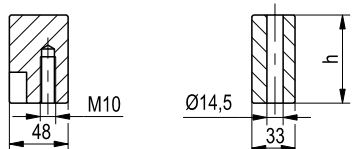
Y11



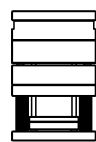
h		Y11 = 18		Y12 = 18					
mat	1730		•		•				
	2738								
	-								



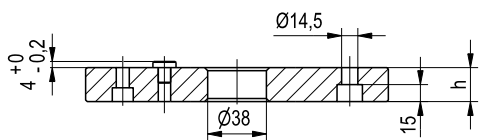
Y8



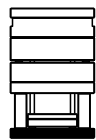
Y9



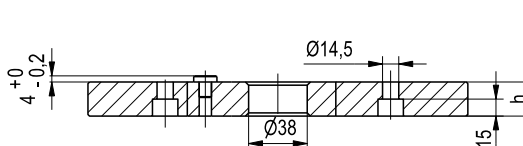
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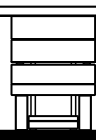
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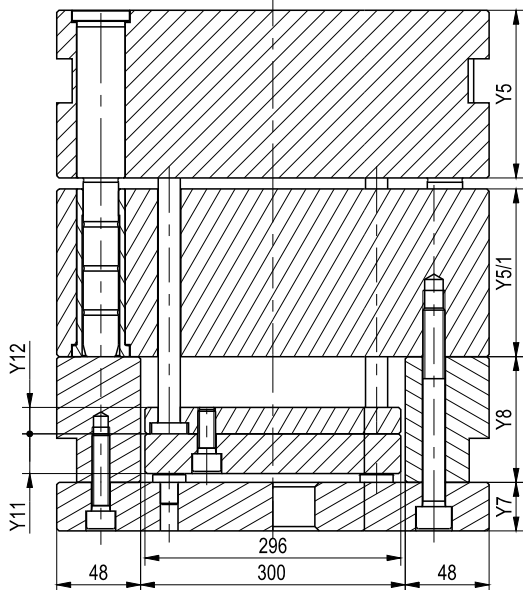


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\*Mat. 2085 a richiesta

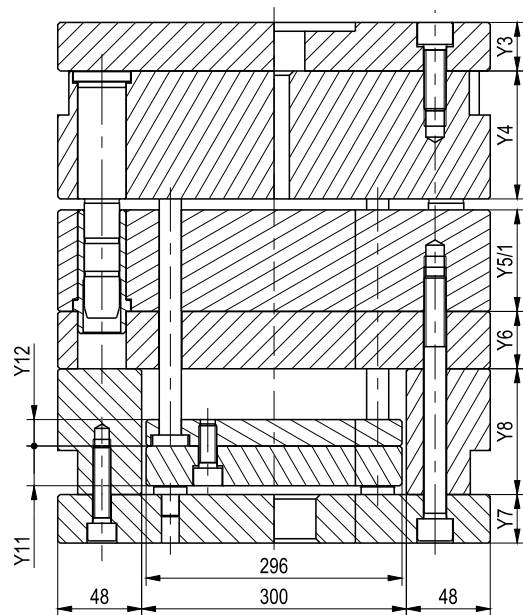


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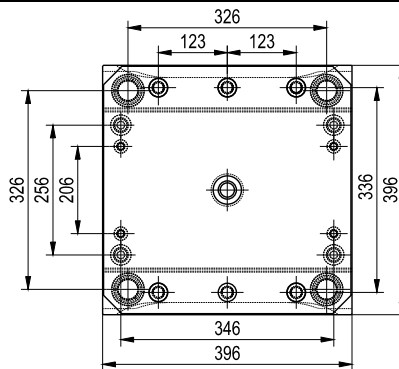
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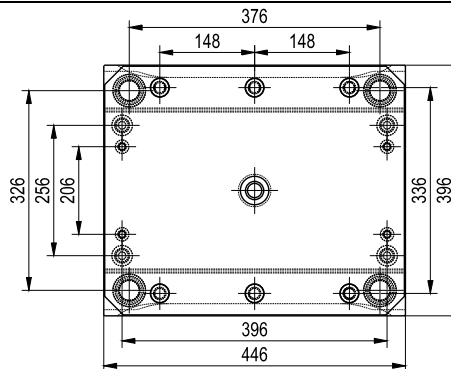


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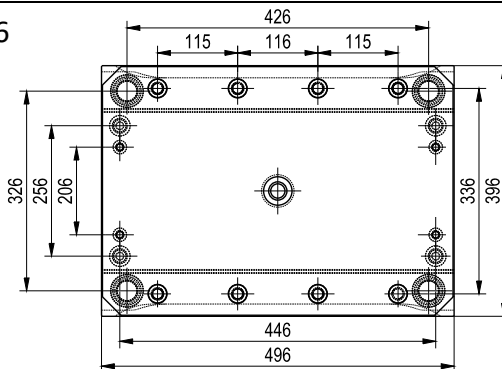
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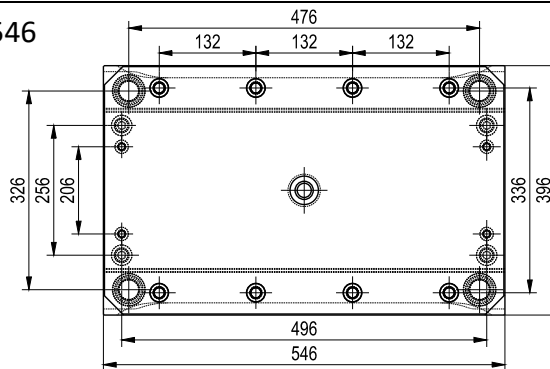
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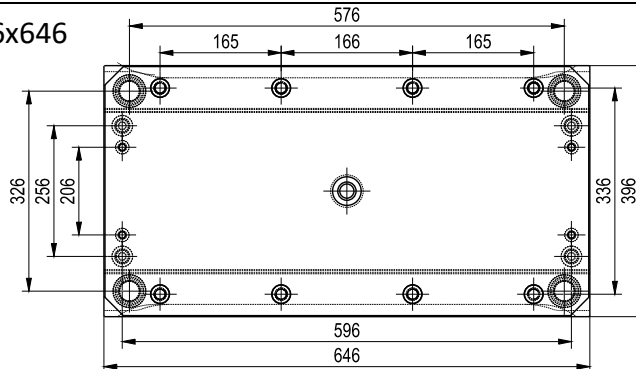
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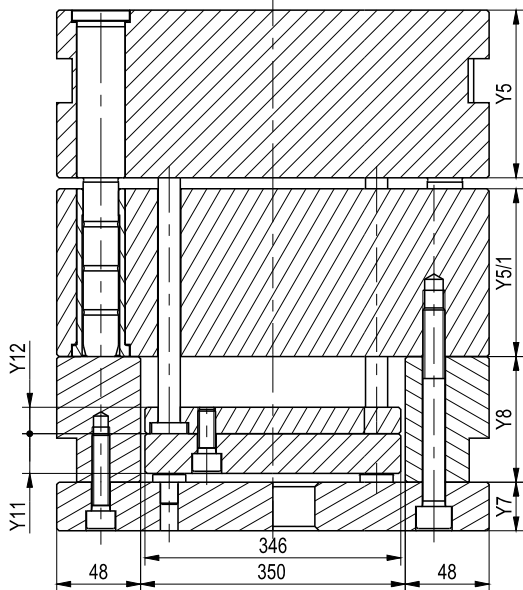


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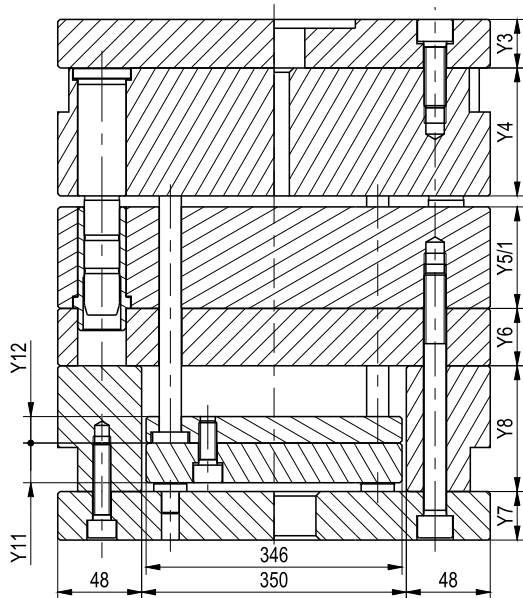


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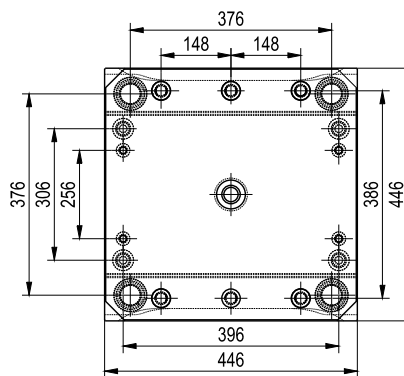
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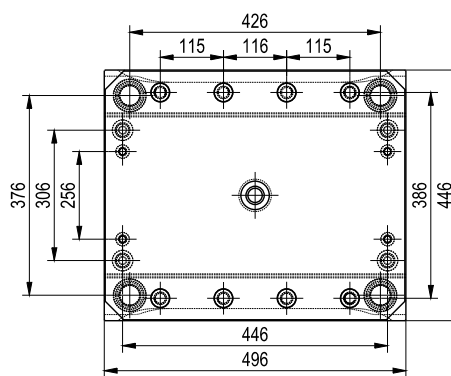


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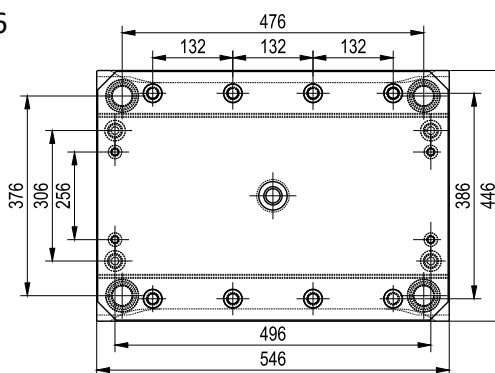
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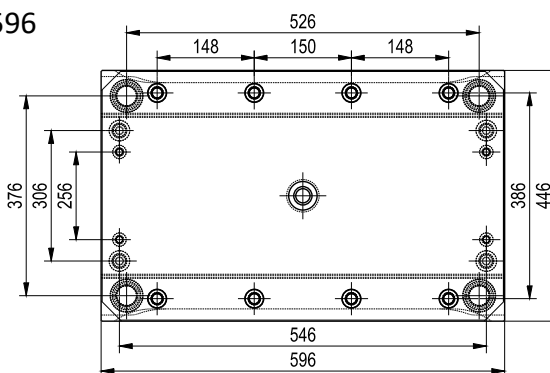
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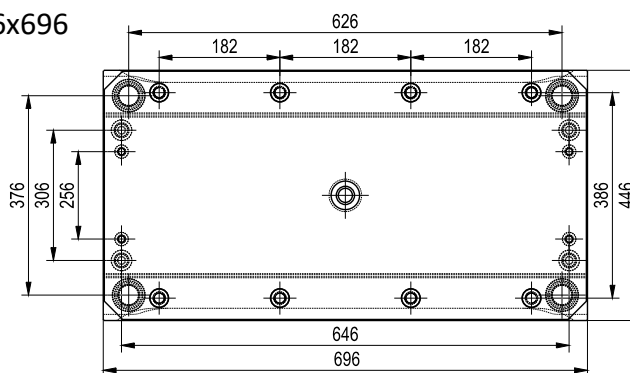
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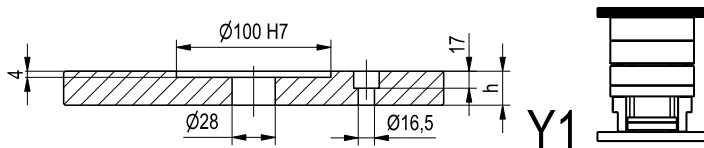


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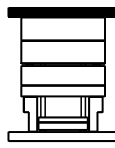




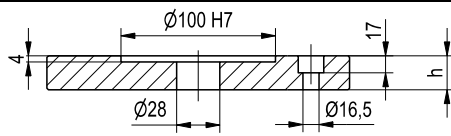
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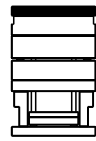
Y1



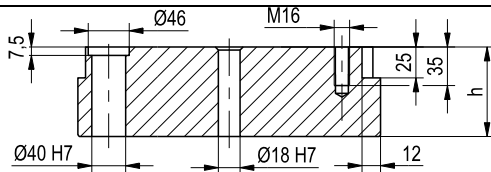
mat	h	36																		
1730		•																		
2738																				
-																				



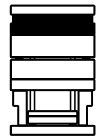
Y3



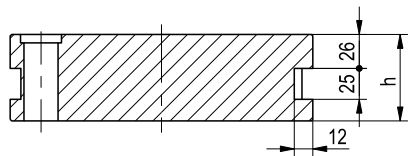
mat	h	26																		
1730		•																		
2738																				
-																				



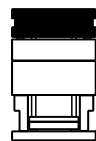
Y4



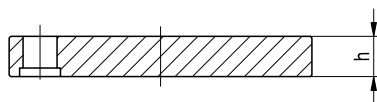
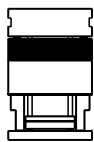
mat	h	46	56	66	76	96														
1730		•	•	•	•	•														
2738		•	•	•	•	•														
2085		○	○	○	○	○														



Y5



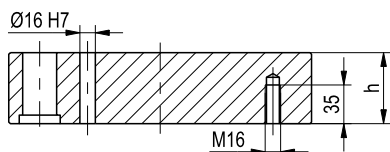
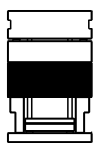
mat	h	66	76	96	116	146														
1730		•	•	•	•	•														
2738		•	•	•	•	•														
2085		○	○	○	○	○														



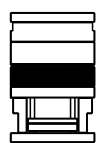
M



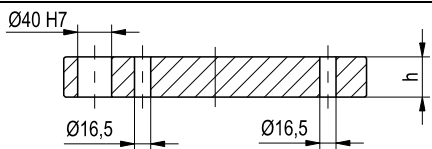
mat	h	46	56	66	76	96	116	146												
1730		•	•	•	•	•	•	•												
2738		•	•	•	•	•	•	•												
2085		○	○	○	○	○	○	○												



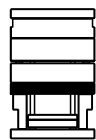
Y5/1



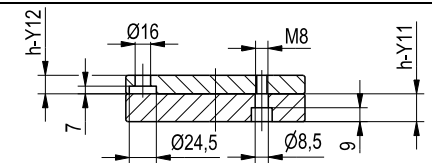
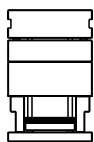
mat	h	46	56	66	76	96	116	146												
1730		•	•	•	•	•	•	•												
2738		•	•	•	•	•	•	•												
2085		○	○	○	○	○	○	○												



Y6

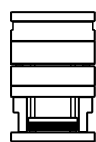


mat	h	46																		
1730		•																		
2738																				
-																				

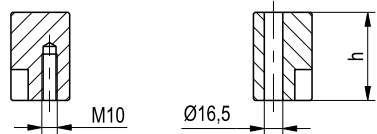
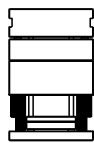


Y12

Y11

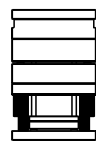


mat	h	Y11 = 18		Y12 = 18																
1730			•		•															
2738																				
-																				

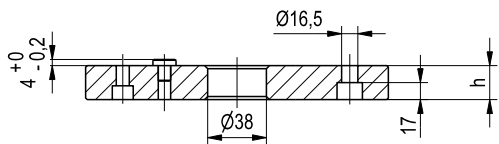


Y8

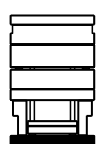
Y8



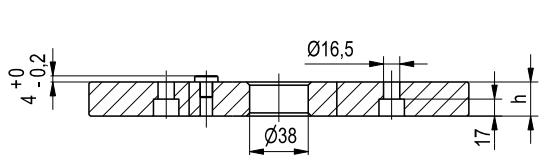
mat	h	57	77	97	117															
1730		•	•	•	•															
2738																				
-																				



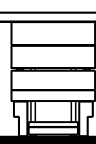
Y7



mat	h	26																		
1730		•																		
2738																				
-																				



Y2

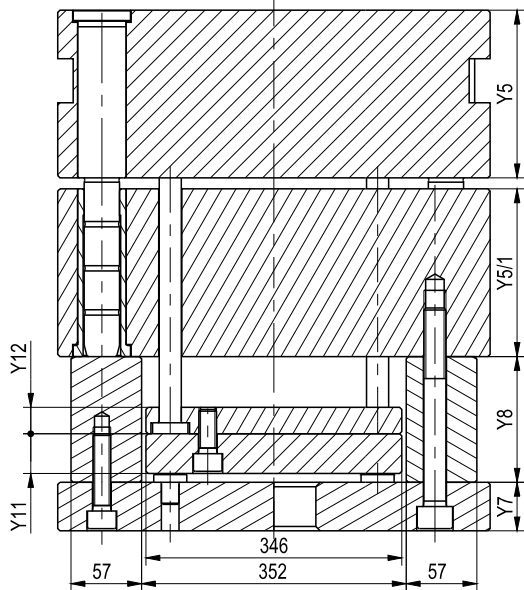


mat	h	36																		
1730		•																		
2738																				
-																				

\*Mat. 2085 a richiesta

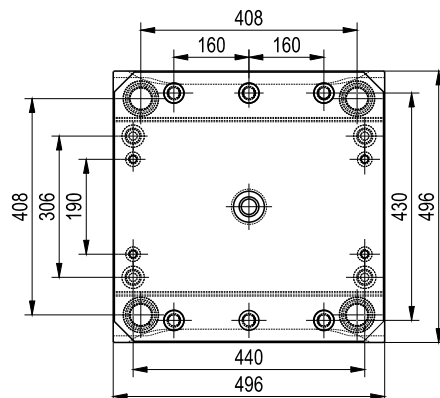


### Serie XE

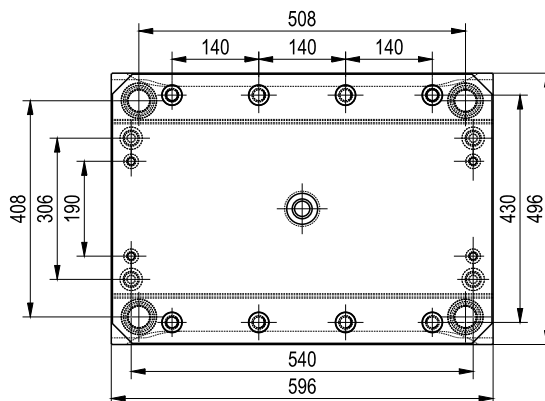


COD TipoDimY5MatY5/1MatY8

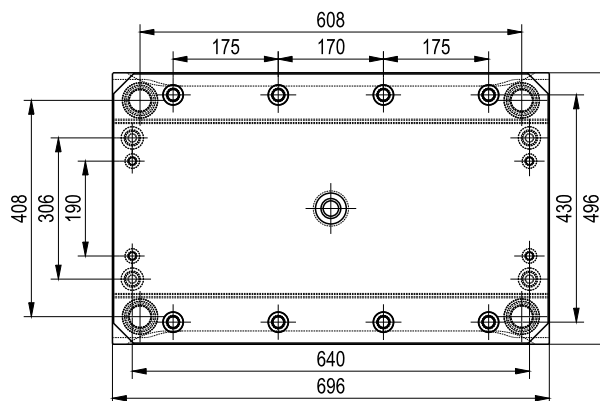
496x496



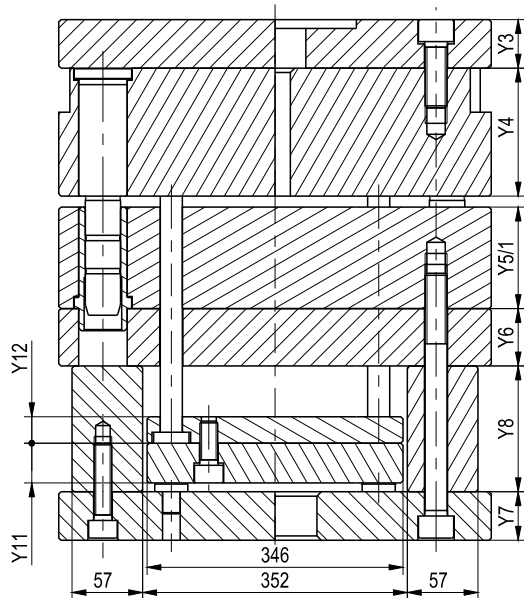
496x596



496x696

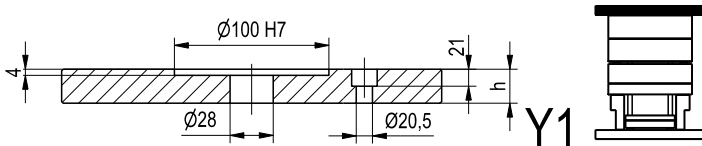


### Serie X

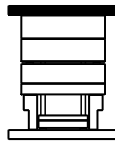


COD TipoDimY4MatY5/1MatY8

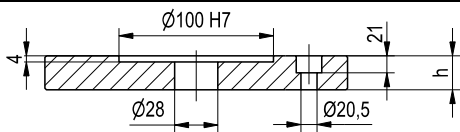
496



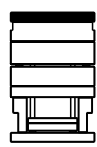
Y1



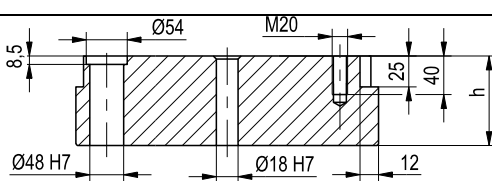
mat	h	36							
1730		•							
2738									
-									



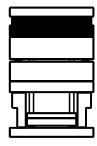
Y3



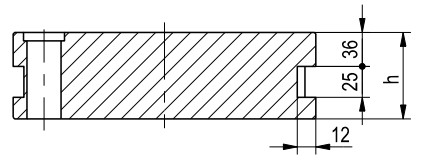
mat	h	36							
1730		•							
2738									
-									



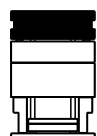
Y4



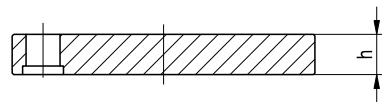
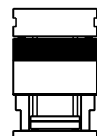
mat	h	46	56	66	76	96	116		
1730		•	•	•	•	•	•		
2738		•	•	•	•	•	•		
2085		○	○	○	○	○	○		



Y5



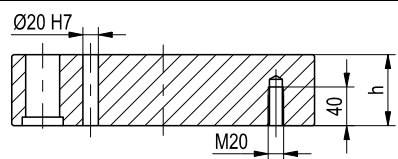
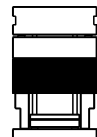
mat	h	66	76	96	116	146	170		
1730		•	•	•	•	•	•		
2738		•	•	•	•	•	•		
2085		○	○	○	○	○	○		



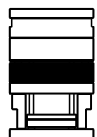
M



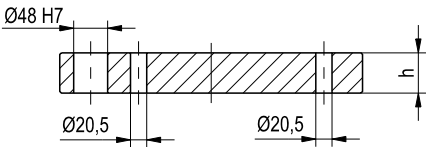
mat	h	46	56	66	76	96	116	146	170
1730		•	•	•	•	•	•	•	•
2738		•	•	•	•	•	•	•	•
2085		○	○	○	○	○	○	○	○



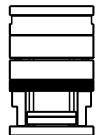
Y5/1



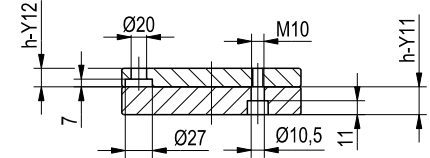
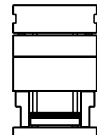
mat	h	46	56	66	76	96	116	146	170
1730		•	•	•	•	•	•	•	•
2738		•	•	•	•	•	•	•	•
2085		○	○	○	○	○	○	○	○



Y6

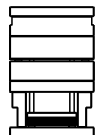


mat	h	56							
1730		•							
2738									
-									

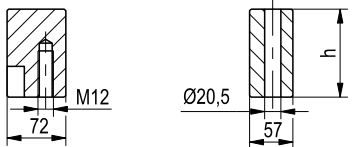


Y12

Y11

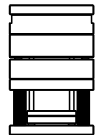


mat	h	Y11 = 22		Y12 = 22					
1730			•		•				
2738									
-									

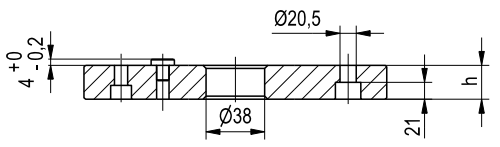


Y8

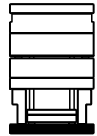
Y9



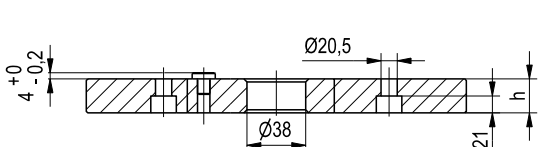
mat	h	77	97	117					
1730		•	•	•					
2738									
-									



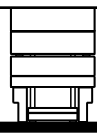
Y7



mat	h	36							
1730		•							
2738									
-									



Y2

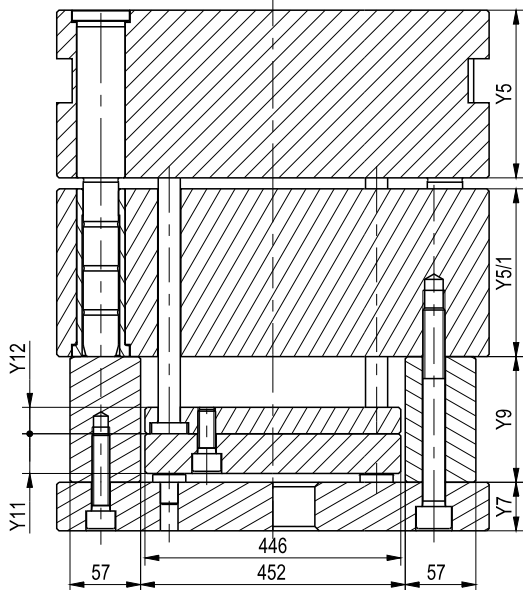


mat	h	36							
1730		•							
2738									
-									

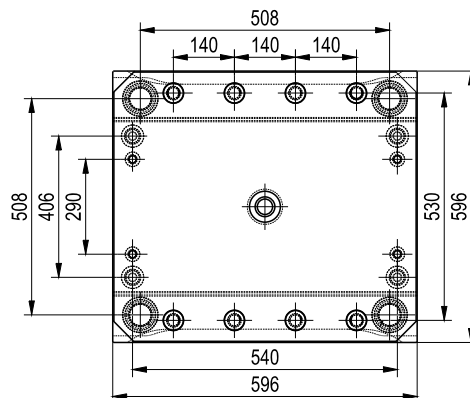
\*Mat. 2085 a richiesta



Serie XE

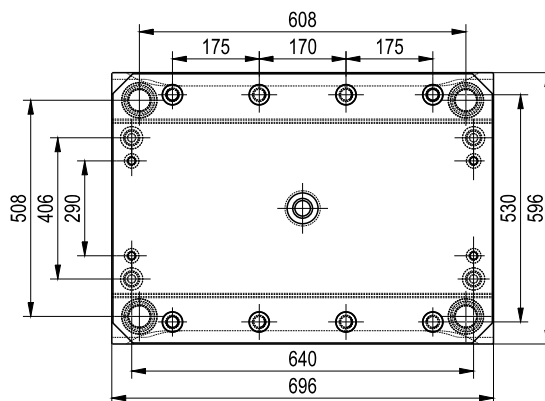


596x596

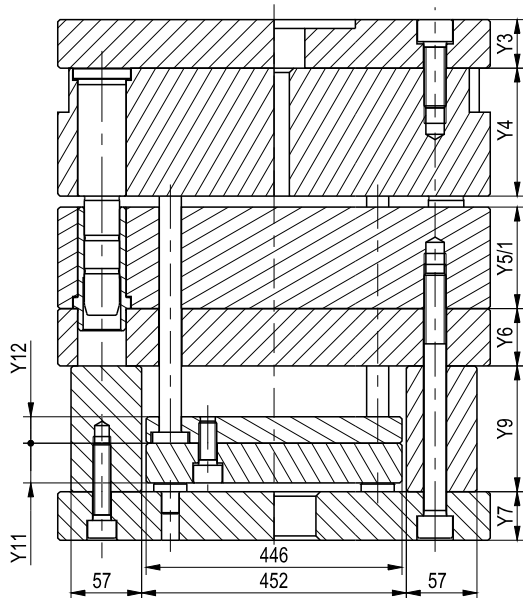


COD TipoDimY5MatY5/1MatY9

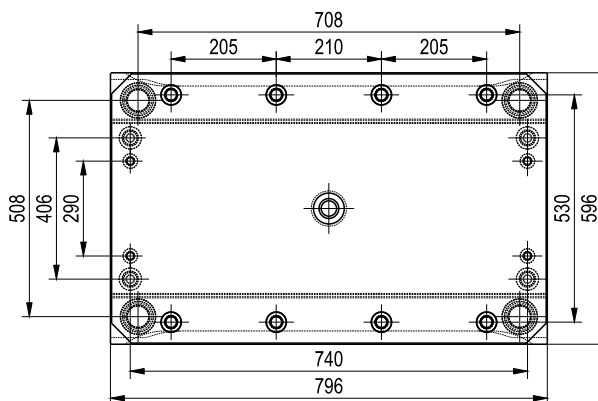
596x696



Serie X

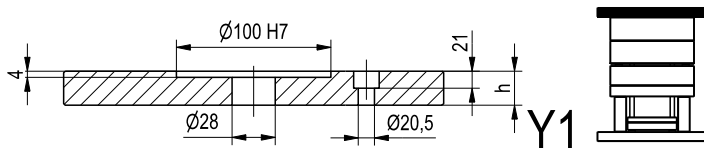


596x796

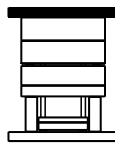


COD TipoDimY4MatY5/1MatY9

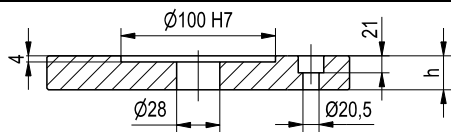
596



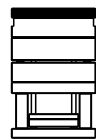
Y1



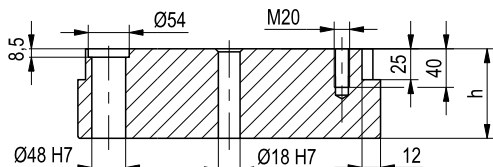
mat	h	36																			
1730		•																			
2738																					
-																					



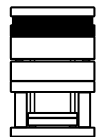
Y3



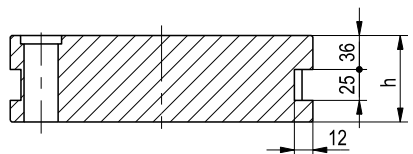
mat	h	36																			
1730		•																			
2738																					
-																					



Y4



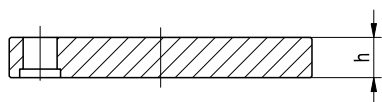
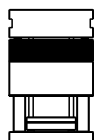
mat	h	46	56	66	76	96	116														
1730		•	•	•	•	•	•														
2738		•	•	•	•	•	•														
2085		○	○	○	○	○	○														



Y5



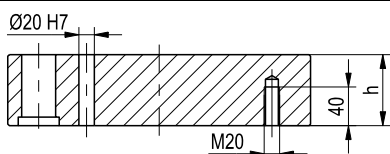
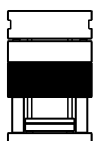
mat	h	66	76	96	116	146	170														
1730		•	•	•	•	•	•														
2738		•	•	•	•	•	•														
2085		○	○	○	○	○	○														



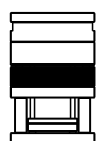
M



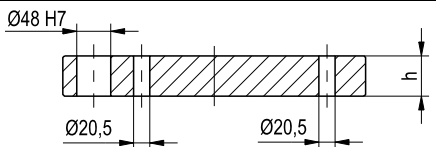
mat	h	46	56	66	76	96	116	146	170												
1730		•	•	•	•	•	•	•	•												
2738		•	•	•	•	•	•	•	•												
2085		○	○	○	○	○	○	○	○												



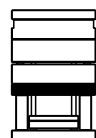
Y5/1



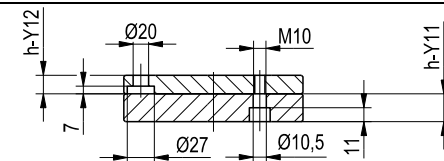
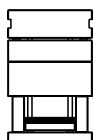
mat	h	46	56	66	76	96	116	146	170												
1730		•	•	•	•	•	•	•	•												
2738		•	•	•	•	•	•	•	•												
2085		○	○	○	○	○	○	○	○												



Y6

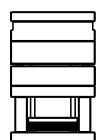


mat	h	56																			
1730		•																			
2738																					
-																					

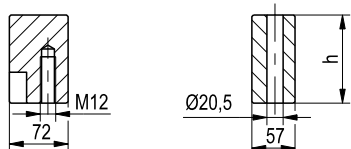
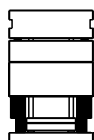


Y12

Y11

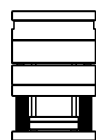


mat	h	Y11 = 22		Y12 = 22																	
1730			•		•																
2738																					
-																					

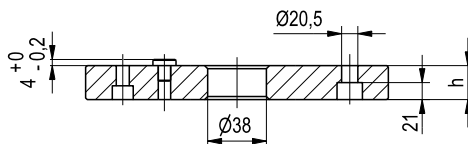


Y8

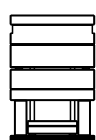
Y9



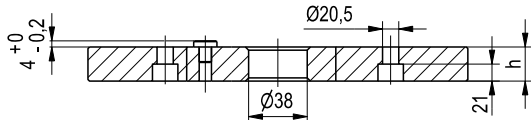
mat	h	77	97	117																	
1730		•	•	•																	
2738																					
-																					



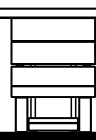
Y7



mat	h	36																			
1730		•																			
2738																					
-																					



Y2

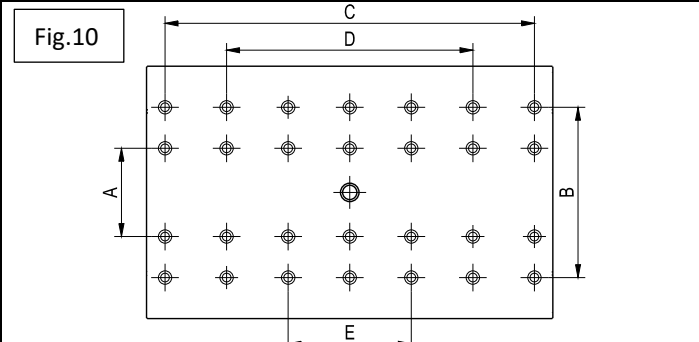
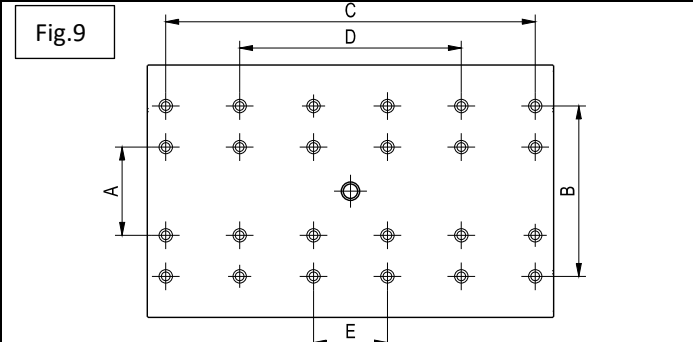
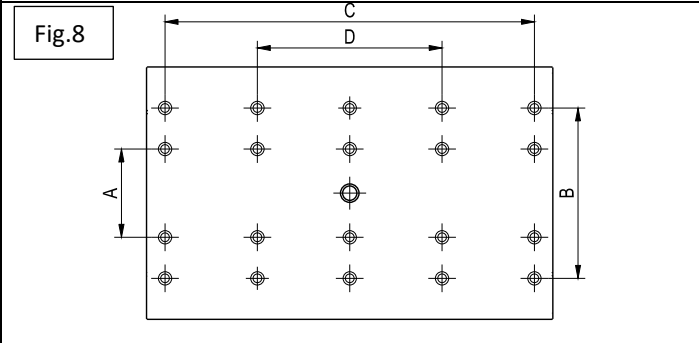
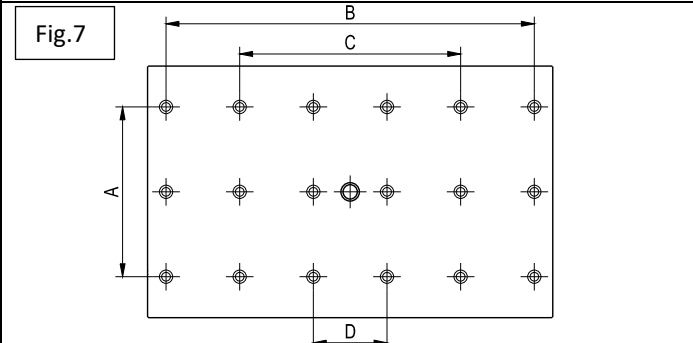
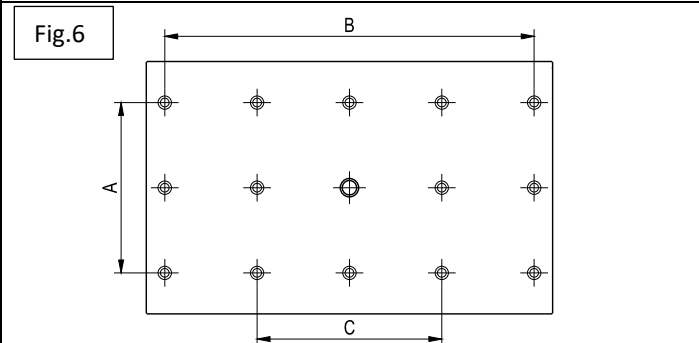
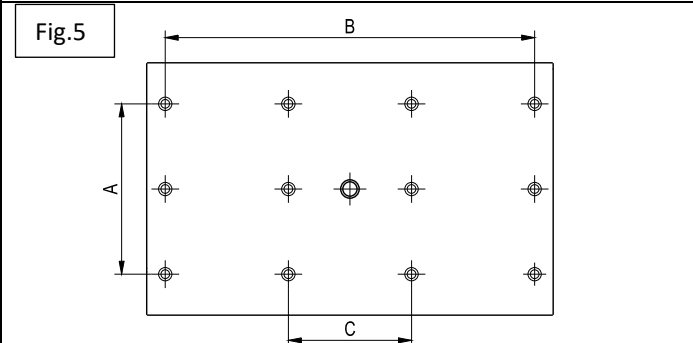
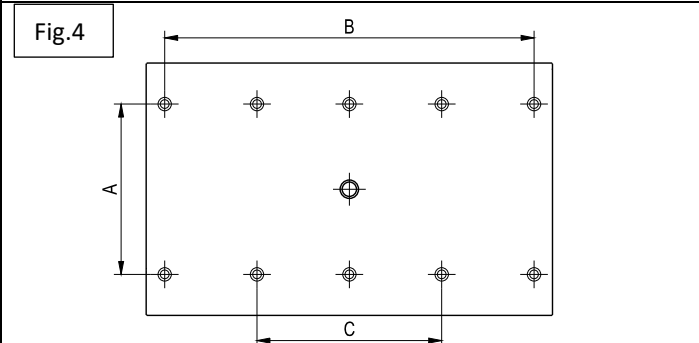
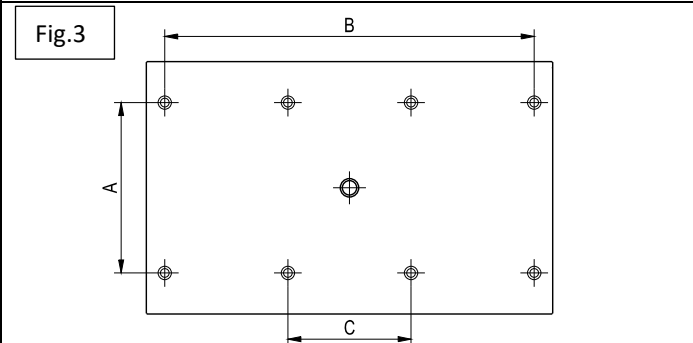
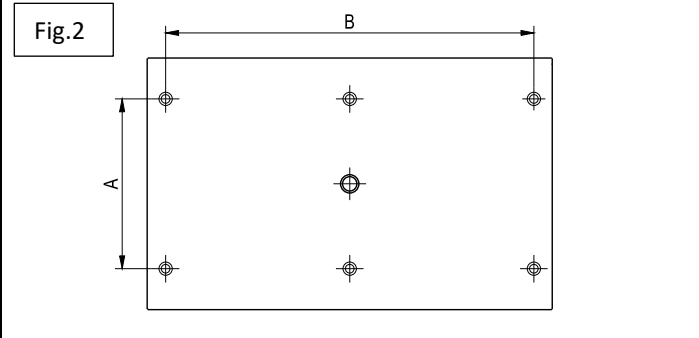
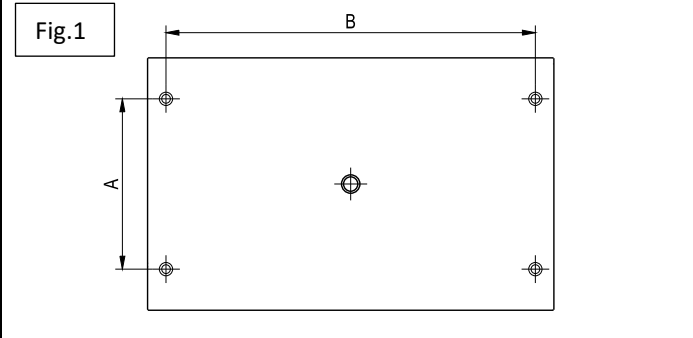
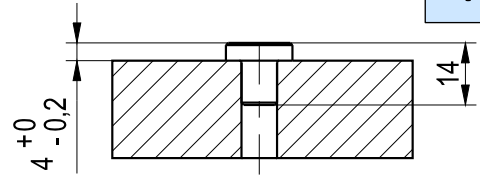
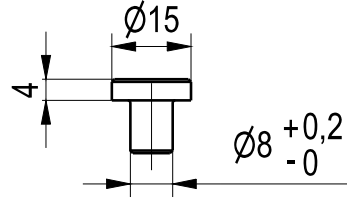


mat	h	36																			
1730		•																			
2738																					
-																					

\*Mat. 2085 a richiesta



PUN





INTERASSI APPOGGI TAVOLINI IN PIASTRE DI FONDO

PUN

Larg.	Lung.	Figura	N° Appoggi	"A"	"B"	"C"	"D"	"E"
156	156	1	4	76	120			
	196	1	4	76	160			
	246	2	6	76	210			
196	196	1	4	94	160			
	246	2	6	94	210			
	296	2	6	94	260			
	346	3	8	94	310	104		
	446	4	10	94	410	205		
246	246	2	6	128	210			
	296	2	6	128	260			
	346	3	8	128	310	104		
	396	3	8	128	360	120		
	496	4	10	128	460	230		
296	296	2	6	166	256			
	346	3	8	166	306	102		
	396	3	8	166	356	118		
	446	4	10	166	406	202		
	546	4	10	166	506	253		
346	346	5	12	216	306	102		
	396	5	12	216	356	118		
	446	6	14	216	406	202		
	496	6	14	216	456	228		
	596	6	14	216	556	278		
396	396	5	12	256	346	116		
	446	6	14	256	396	198		
	496	6	14	256	446	224		
	546	6	14	256	496	248		
	646	6	14	256	596	298		
446	446	6	14	306	396	198		
	496	6	14	306	446	224		
	546	7	18	306	496	300	100	
	596	7	18	306	546	330	110	
	696	7	18	306	646	390	130	
496	496	8	20	102	306	440	220	
	596	8	20	102	306	540	270	
	696	9	24	102	306	640	384	128
596	596	8	20	136	406	540	270	
	696	9	24	136	406	640	384	128
	796	10	28	136	406	740	492	246



# Tavolino guidato Guided table

TG

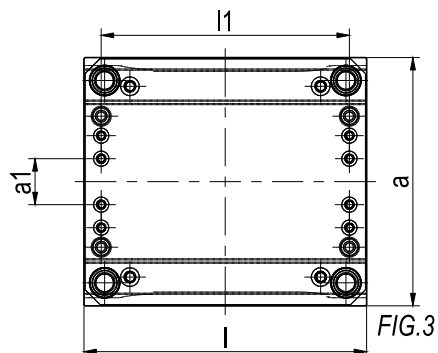
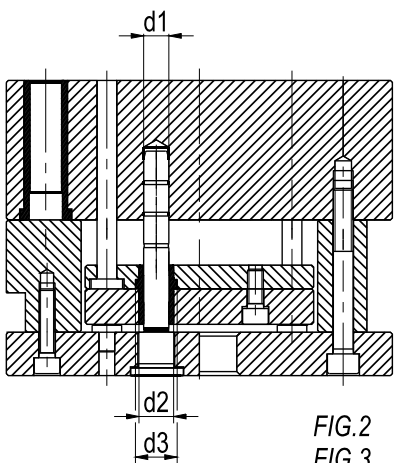
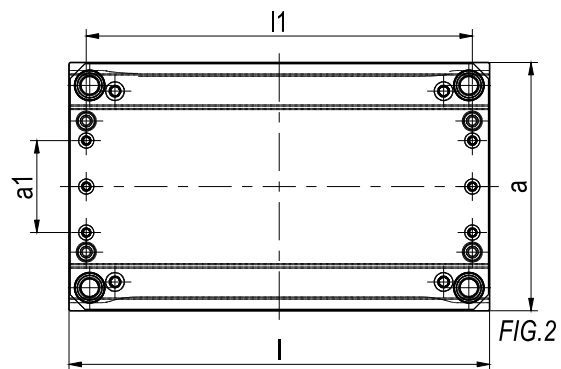
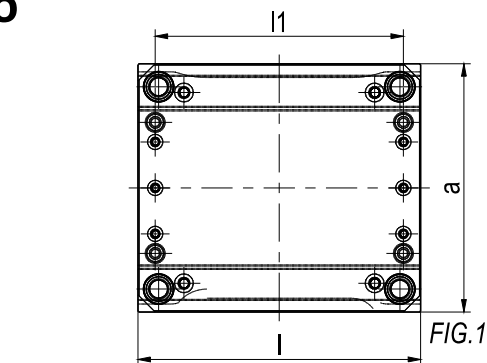
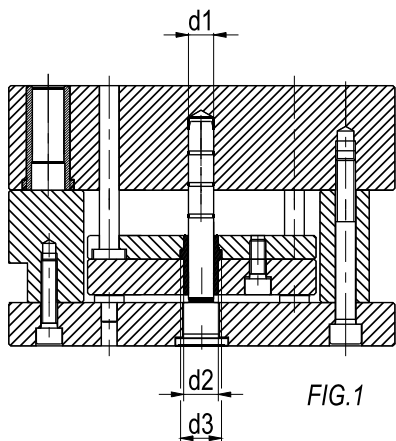
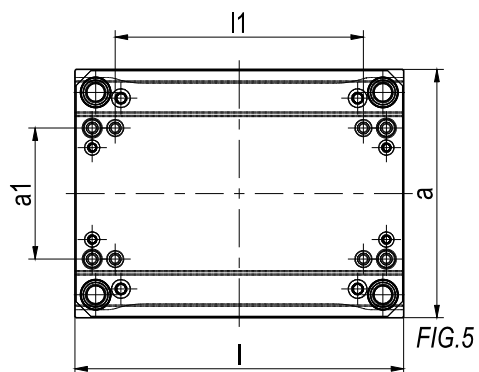
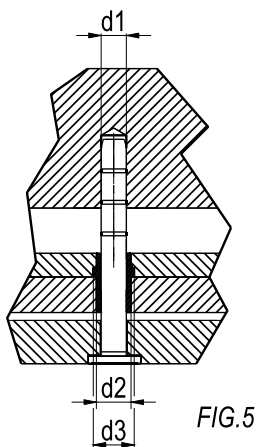
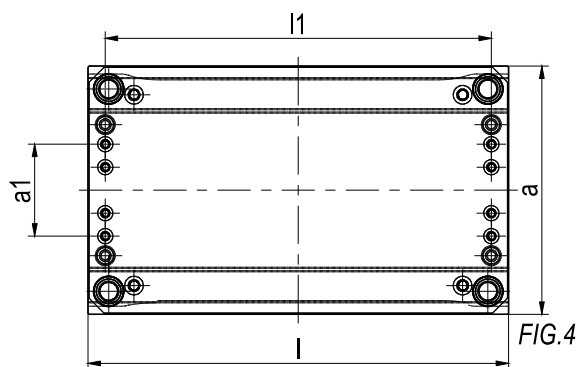


FIG.2  
FIG.3  
FIG.4





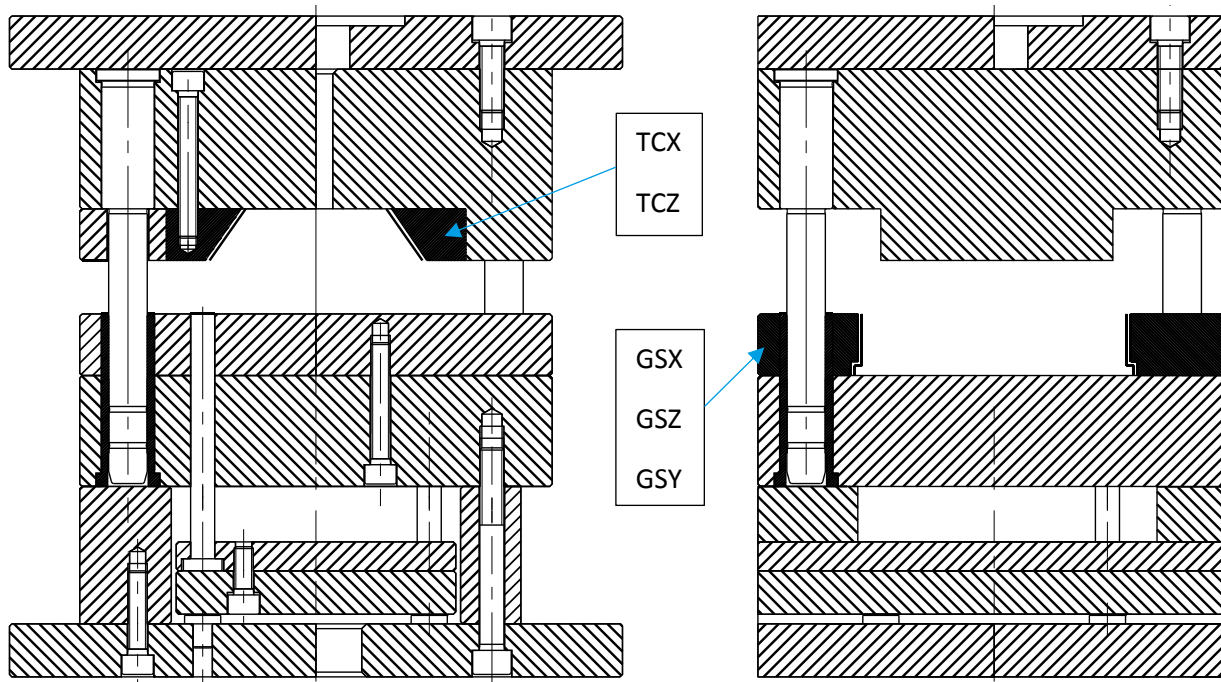


SERIE		DIMENSIONI			FIG.1	FIG.2		FIG.3		FIG.4		FIG.5				
a	l	d1	d2	d3	l1	a1	l1	a1	l1	a1	l1	a1	l1			
156	156	14	20	25	120											
	196				160											
	246				210											
196	196				50	160										
	246					210										
	296					260										
	346					310										
	446					410										
246	246				80	210									128	160
	296					260									210	
	346					310									260	
	396					360									310	
	496					460									410	
296	296				16	22	27	256			90	256			166	206
	346							306				306				256
	396	356						356				306				
	446	406						406				356				
	546	506						506				456				
346	346	140	306								306			216	256	
	396		356						356			306				
	446		406						406			356				
	496		456						456			406				
	596		556						556			506				
396	396	168	346								346			256	290	
	446		396						396			340				
	496		446						446			390				
	546		496						496			440				
	646		596						596			540				
446	446		210	396					396			306	340			
	496			446			446			390						
	546			496			496			440						
	596			546			546			490						
	696			646			646			590						
496	496		20	28	34	440					240	440	306	370		
	596					540			540			470				
	696					640			640			570				
596	596					340	540					540		406	470	
	696						640			640		570				
	796	740							740		670					

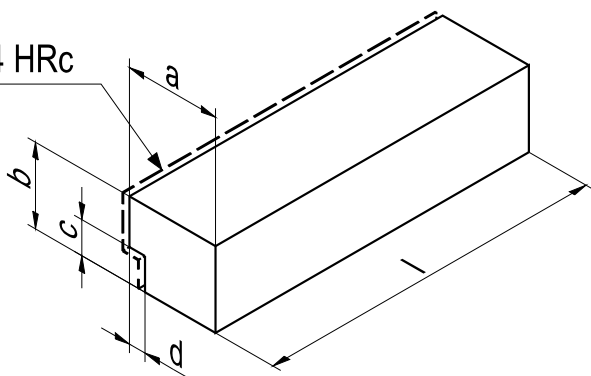


**Portastampo per scorrimento carrelli**  
**Mold base sliding trolleys**

**XG**



52-54 HRc

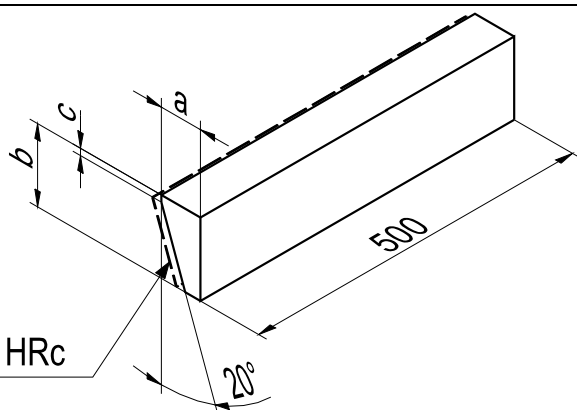


Dim.	GSX	GSZ	GSY
a	55	55	36
b	48	28	28
c	8	8	8
d	4	4	4
i	296	196	156
	346	246	196
	396	296	246
	446		
	500	500	500

Mat: DIN 1.2738 BONIFICATO

52-54 HRc TEMPRA INDUZIONE

52-54 HRc



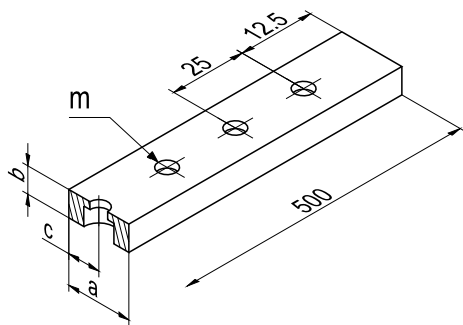
Dim.	TCX	TCZ
a	25	20
b	46	26
c	4	4

Mat: DIN 1.2738 BONIFICATO

52-54 HRc TEMPRA INDUZIONE



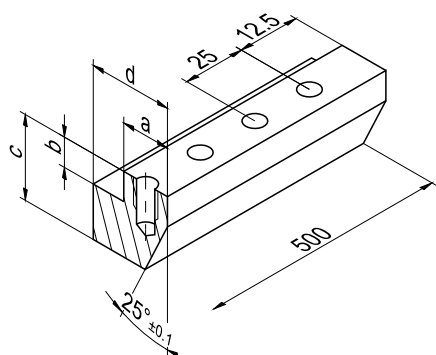
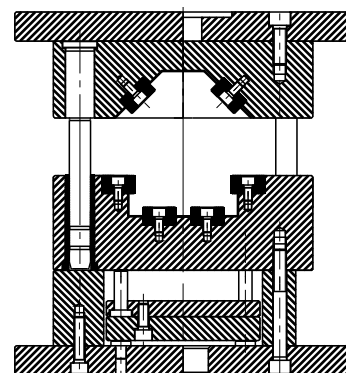
XG



Dim.	PGX	PGZ
a	22 +/-0,015	17 +/-0,015
b	9 +/-0,015	6 +/-0,015
c	10 +/-0,015	7.5 +/-0,015
m	TCEI M6 Testa Ribassata	TCEI M5 Testa Ribassata

Mat: DIN 1.2343

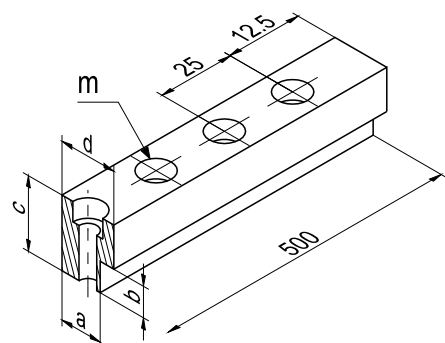
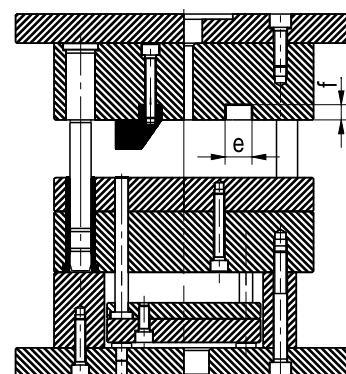
52-54 HRc Tempra



Dim.	CX	CZ
a	20 +/-0,015	14 +/-0,015
b	12 +/-0,015	10 +/-0,015
c	34	24
d	34	24
e	20 -0,015 -0,025	14 -0,015 -0,025
f	12 +0,015 0	10 +0,015 0
m	M10	M8

Mat: DIN 1.2343

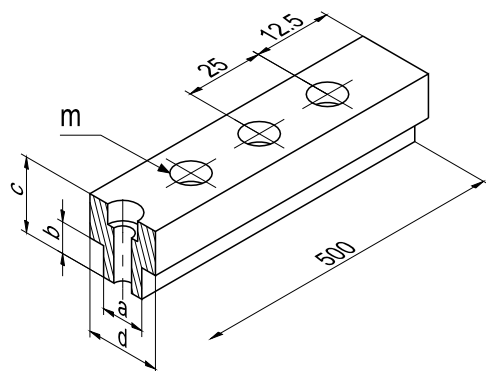
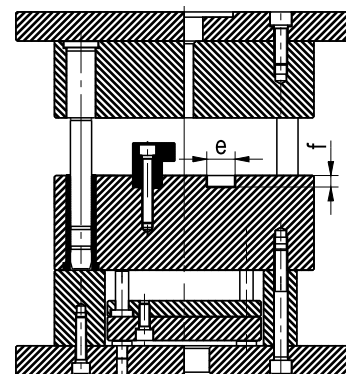
52-54 HRc Tempra



Dim.	GLX	GLX/A	GLZ
a	14 +/-0,015	14 +/-0,015	14 +/-0,015
b	10 +/-0,015	15 +/-0,015	10 +/-0,015
c	24 +/-0,015	24 +/-0,015	19 +/-0,015
d	19 +/-0,015	19 +/-0,015	19 +/-0,015
e	14 +/-0,02	14 +/-0,02	14 +/-0,02
f	2 +/-0,02	2 +/-0,02	2 +/-0,02
m	TCEI M6	TCEI M6	TCEI M6

Mat: DIN 1.2343

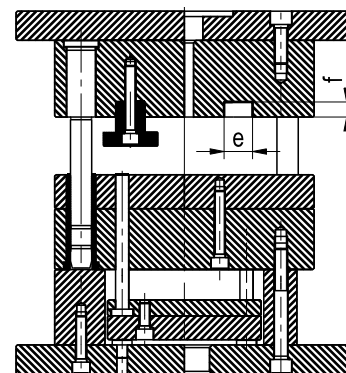
52-54 HRc Tempra



Dim	GTX	GTX/A	GTZ
a	14 +0/-0,02	14 +0/-0,02	14 +0/-0,02
b	10 +0,02/-0	15 +0,02/-0	10 +0,02/-0
c	24 +0/-0,01	24 +0/-0,01	19 +0/-0,01
d	24 +0/-0,01	24 +0/-0,01	24 +0/-0,01
e	14 +0,02/-0	14 +0,02/-0	14 +0,02/-0
f	2 +/-0,02	2 +/-0,02	2 +/-0,02
m	TCEI M6	TCEI M6	TCEI M6

Mat: DIN 1.2343

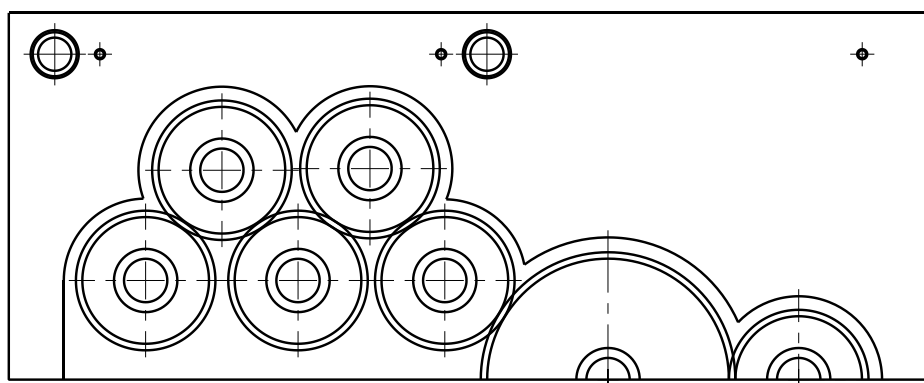
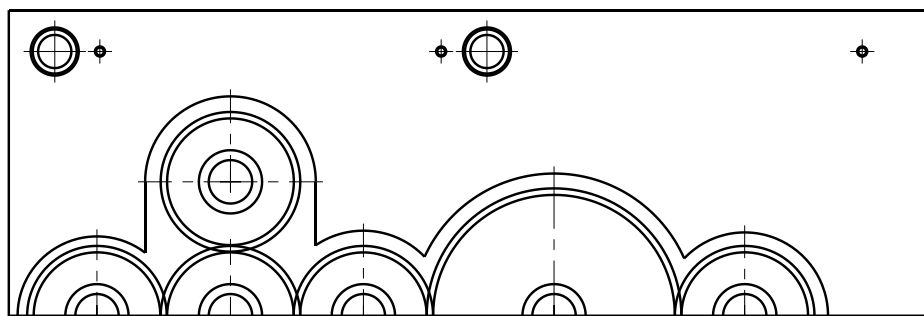
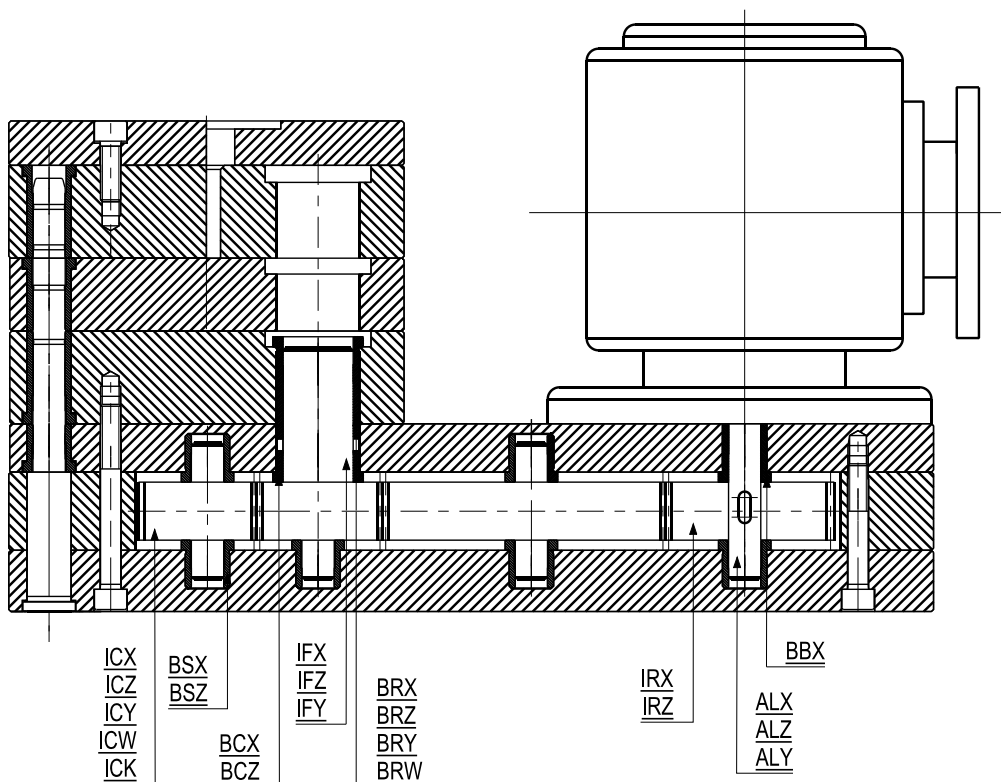
52-54 HRc Tempra





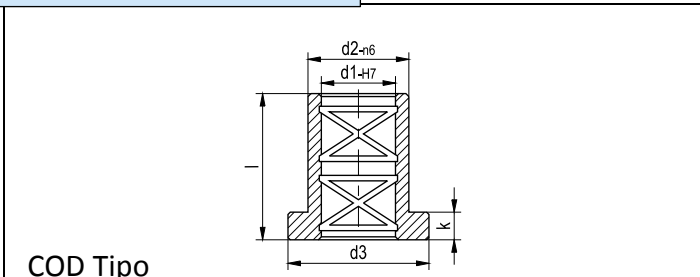
# Portastampo rotatorio Mould bases around

XS

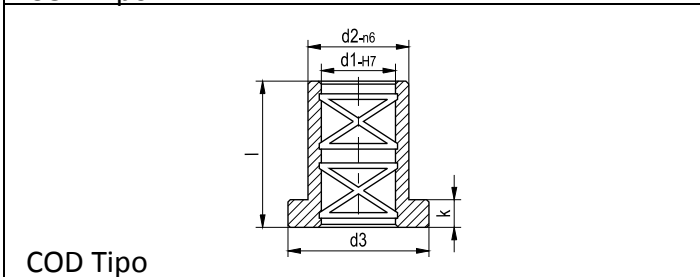




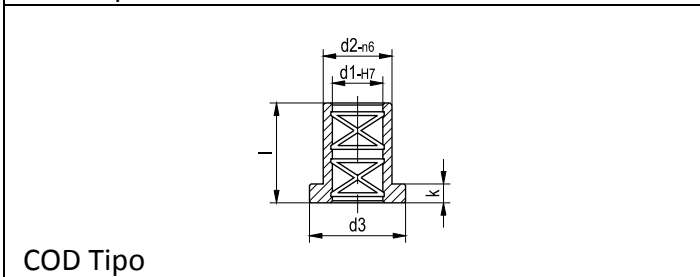
XS



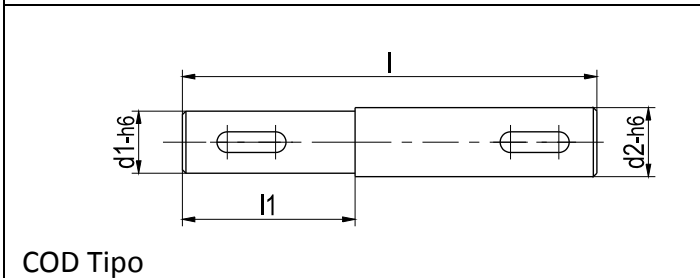
Tipo	BSX	BSZ	BCX	BCZ	
d1	25	20	40	25	
d2	34	28	48	34	
d3	38	32	52	38	
l	16,5	16,5	12	12	
k	1,5	1,5	2	2	
Mat: 18 Ni Cr Mo 5 oppure 100 Cr6					
60 HRc					



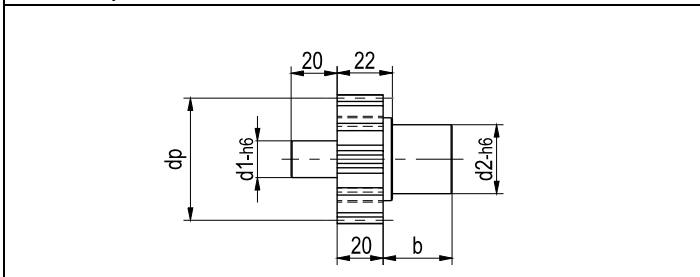
Tipo	BRX	BRZ	BRY		
d1	40	40	25		
d2	48	48	34		
d3	55	55	40		
l	43	37	43		
k	8	8	7		
Mat: 18 Ni Cr Mo 5 oppure 100 Cr6					
60 HRc					



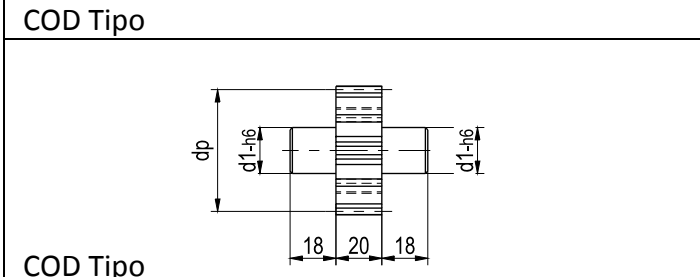
Tipo	BBX		Tipo	BCK	BCY
d1	25		d1	20	25
d2	34		d2	28	34
d3	38		d3	32	38
l	23		l	16	16
k	3		k	7	7
Mat: Bronzo			Mat: 18 Ni Cr Mo 5 oppure 100 Cr6		
60 HRc					



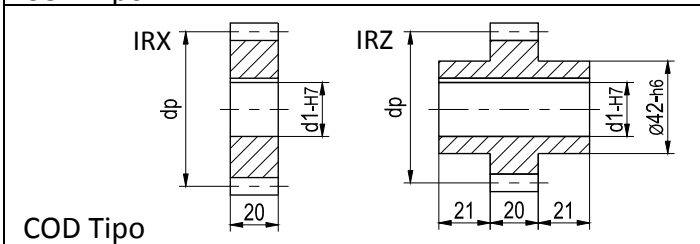
Tipo	ALX	ALZ	ALY		
d1	25	25	25		
d2	32	28	24		
l	205	205	205		
l1	60	60	60		
Mat: DIN 1.1730					
52-54 HRc					



Tipo	IFX	IFY	IFZ		
d1	25	25	20		
d2	40	40	25		
dp	58	60	36		
z	29	30	18		
b	72	62	72		
Modulo	2				
Mat: DIN 1.1730					
52-54 HRc					



Tipo	ICX	ICZ	ICY	ICW	ICK	ICK15
d1	25	25	25	25	25	15
dp	116	88	60	58	36	36
z	58	44	30	29	18	18
Modulo	2					
Mat: DIN 1.1730						
52-54 HRc						



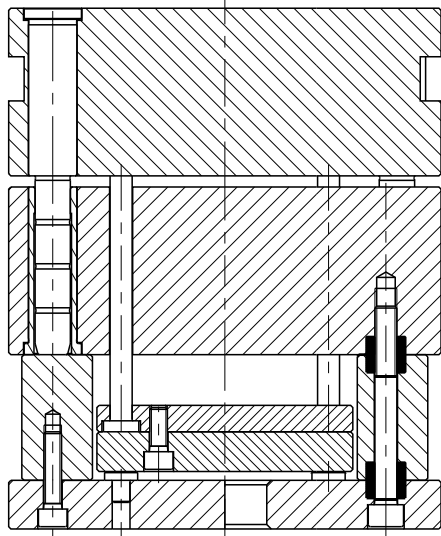
Tipo	IRX	IRZ			
d1	25	25			
dp	60	60			
z	30	30			
Modulo					
Mat: DIN 1.1730					
52-54 HRc					



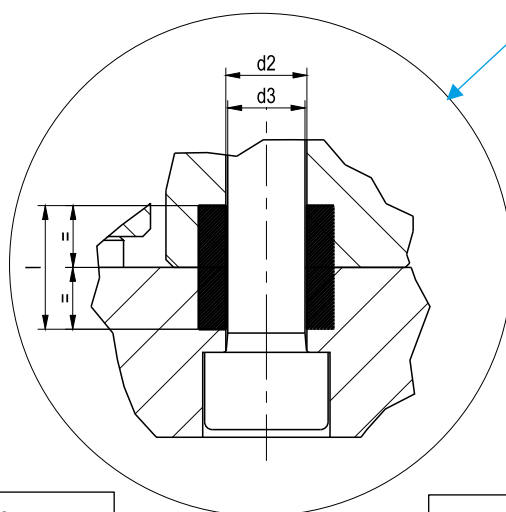
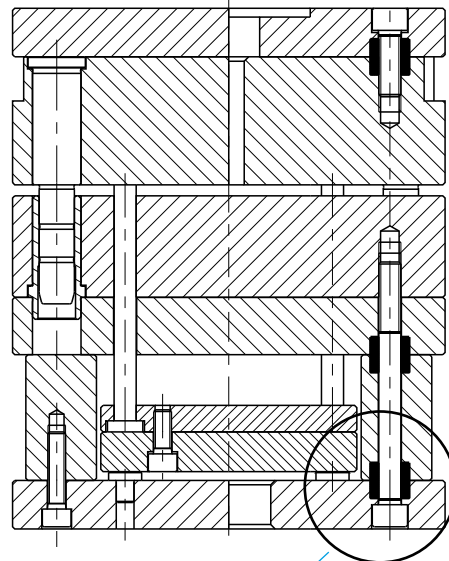
**Bussole di guida**  
**Guide bushing**

**BG**

Serie XE



Serie X



Materiale: 18NiCrMo5 o 16CrNi4

Durezza superficiale: HRc 61÷63

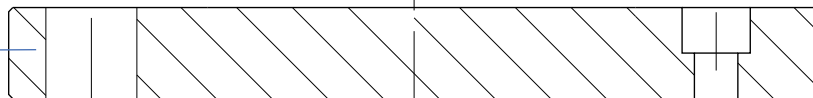
d1	d2	d3	l
Ø18 n6	M12	M10	16
Ø18 n6	M14	M12	16
			20
Ø20 n6	M16	M14	16
Ø22 n6	M18	M16	16
Ø28 n6	M22	M20	26



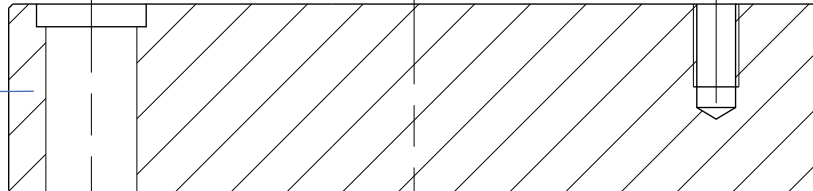
K2



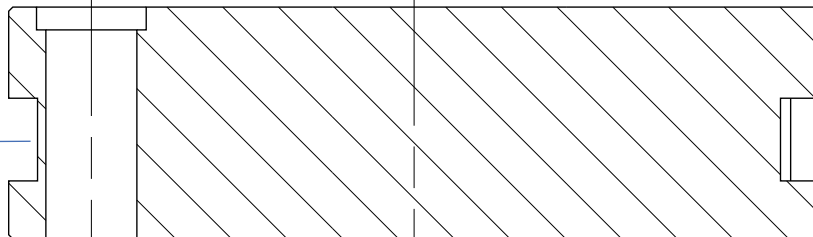
K7



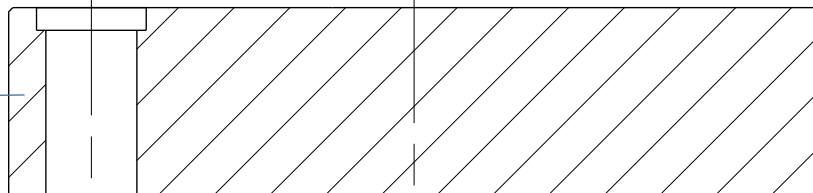
K4



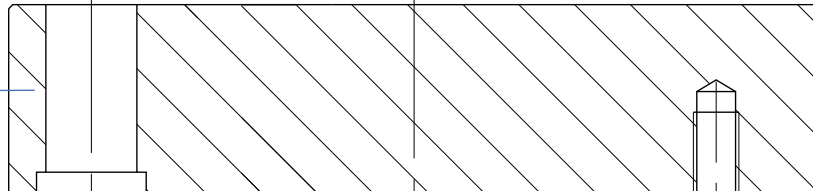
Y5



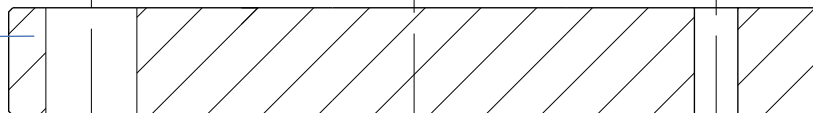
M



K4



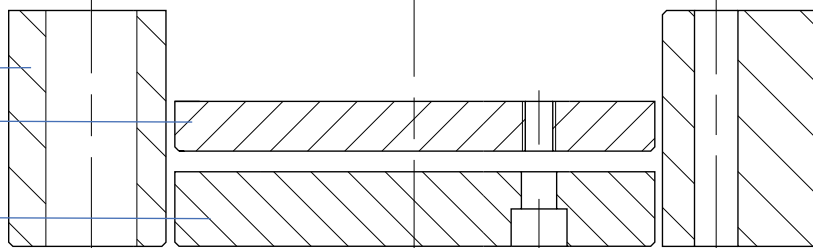
K6



K8

K12

K11

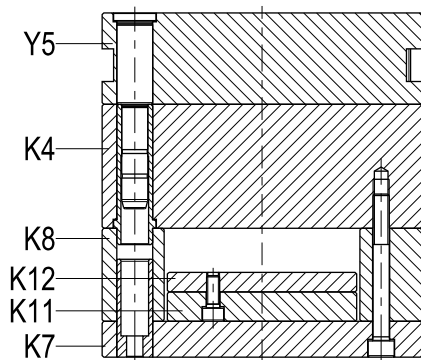


K7

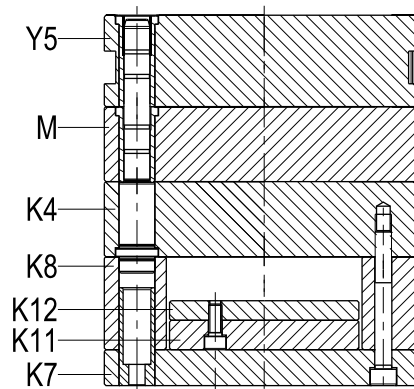


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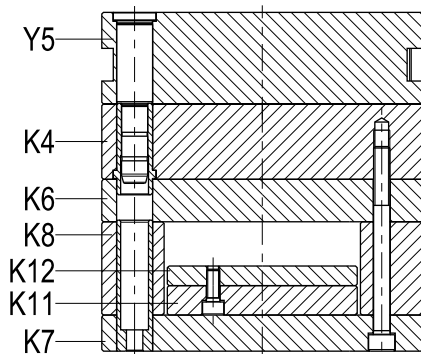




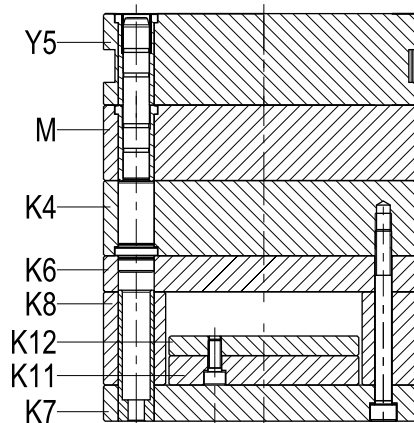
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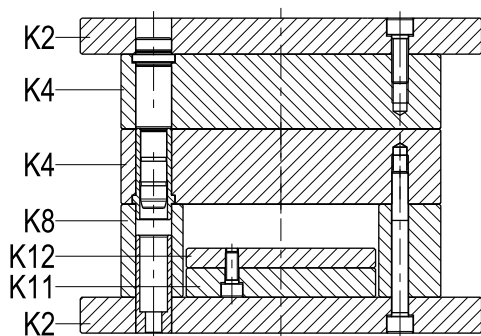
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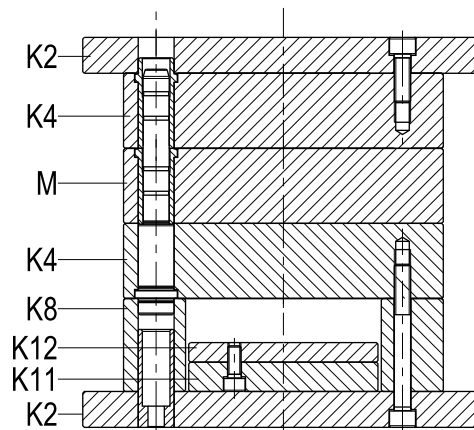
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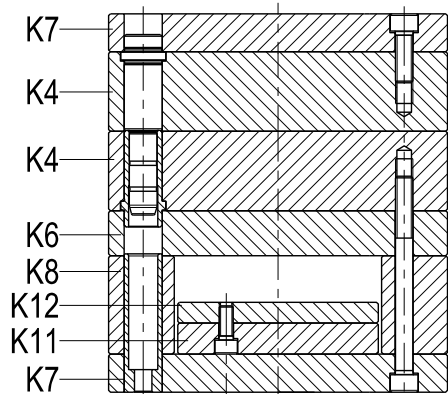


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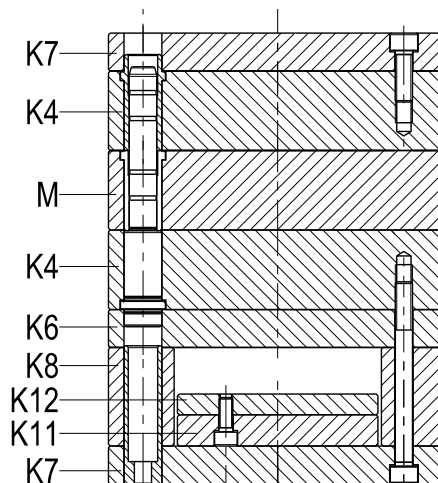


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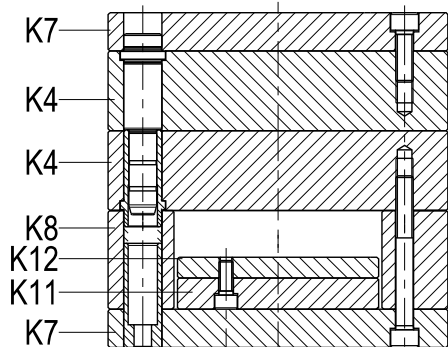




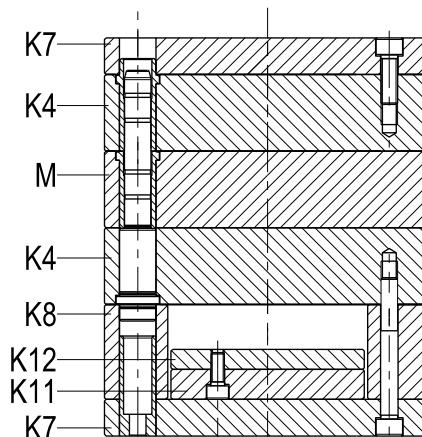
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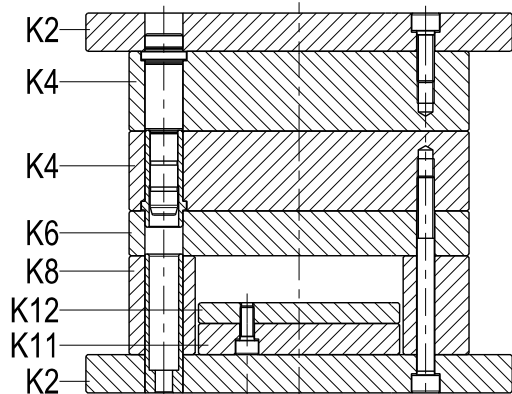
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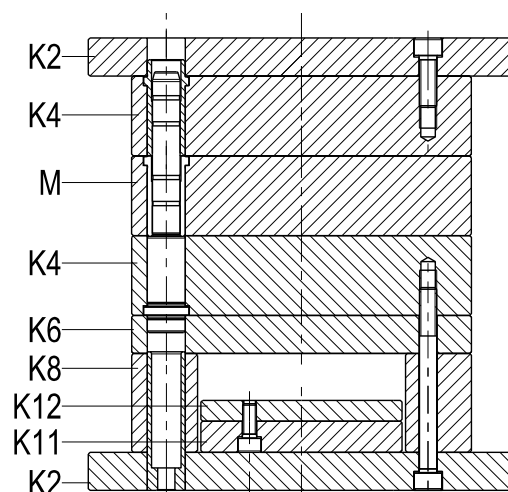
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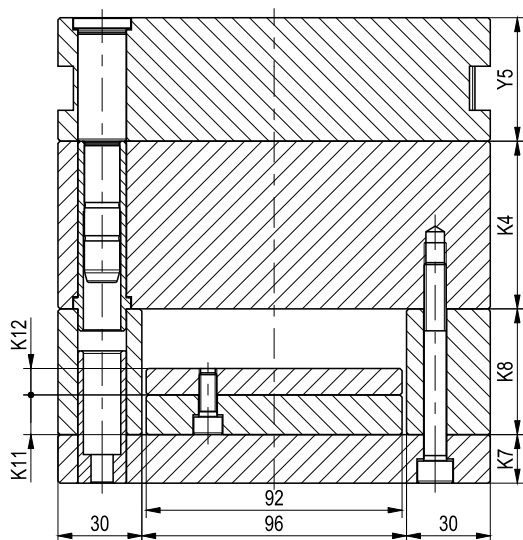
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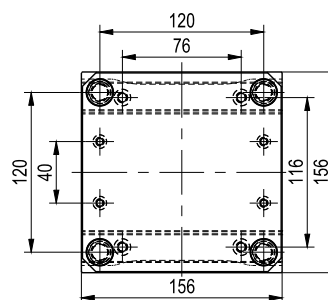


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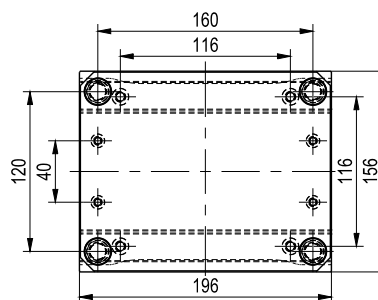


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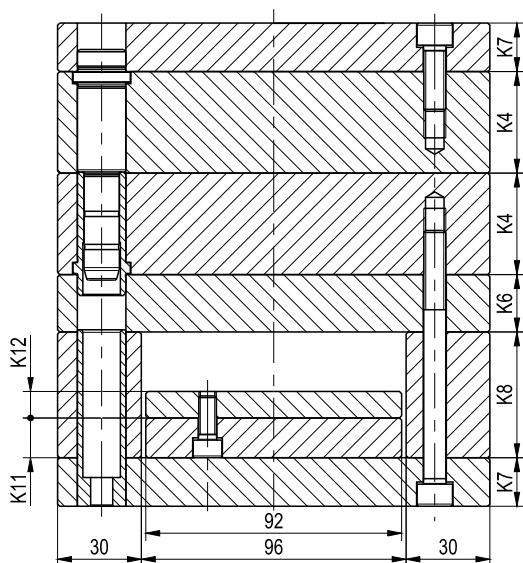
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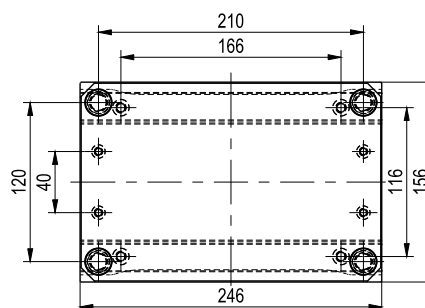


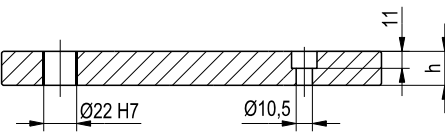
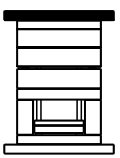
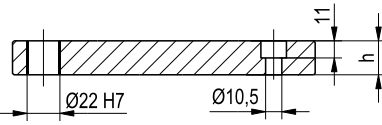
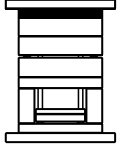
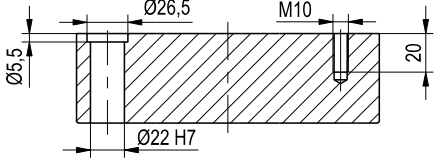
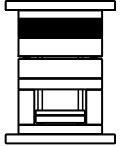
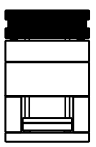
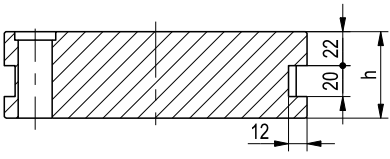
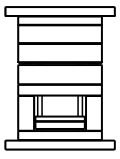
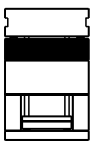
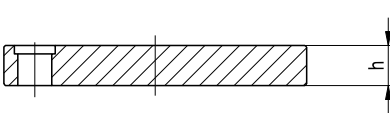
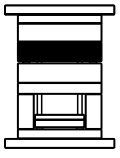
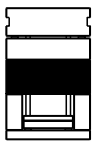
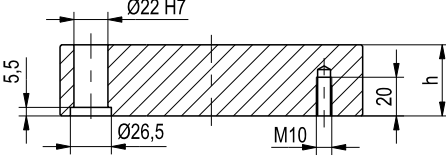
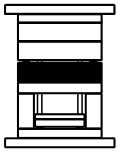

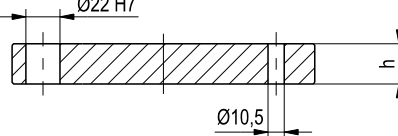
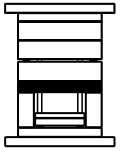
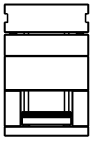
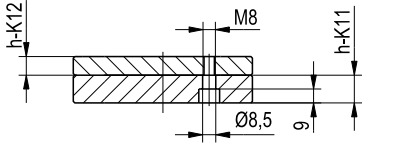
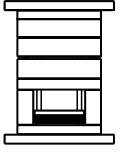
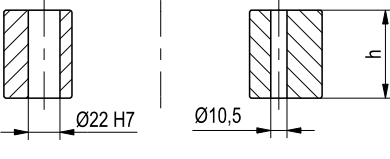
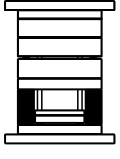

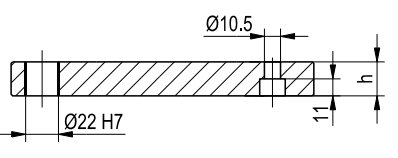
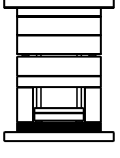

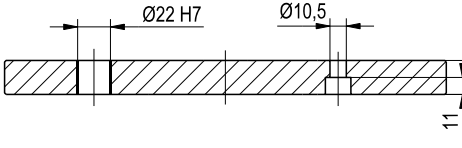
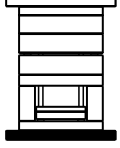

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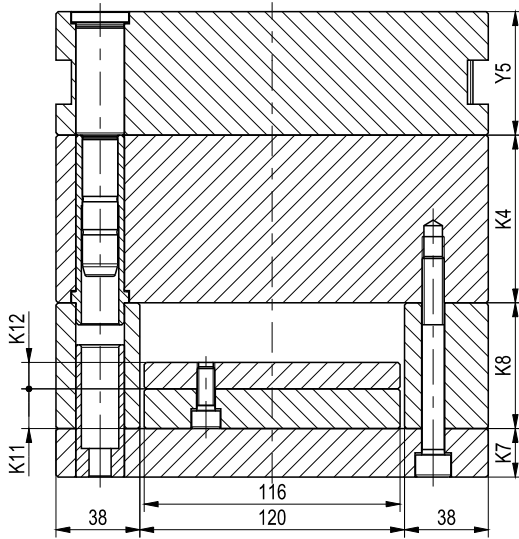


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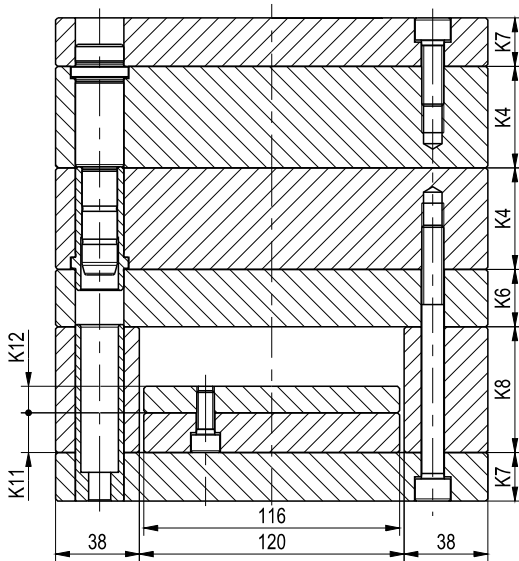


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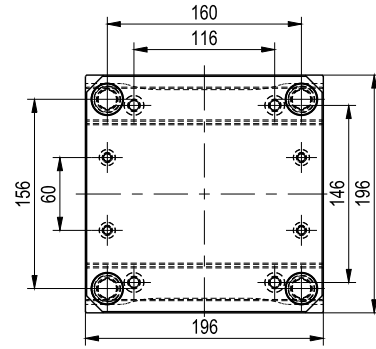
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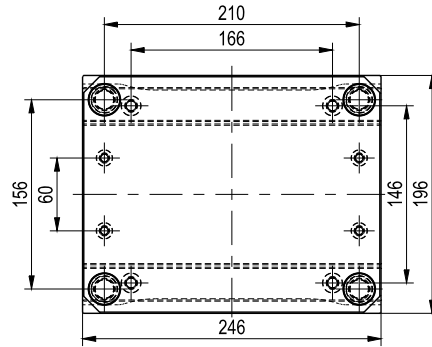


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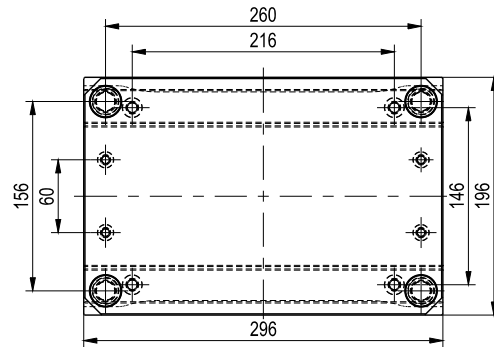
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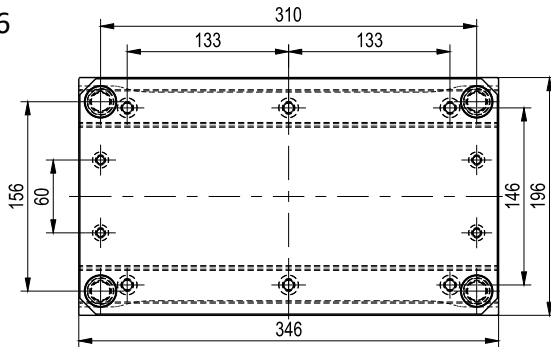
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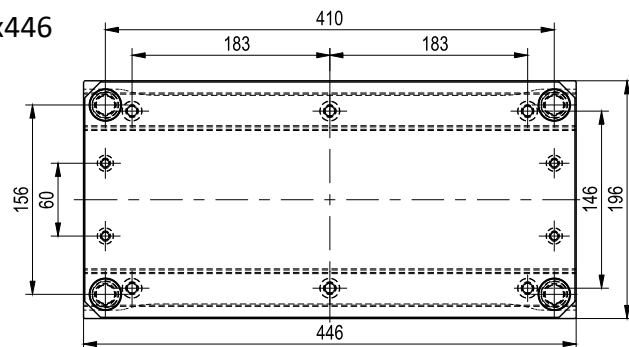
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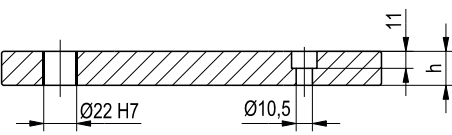
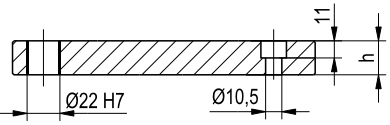
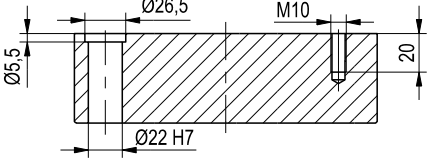
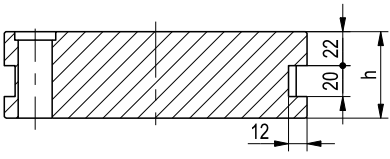
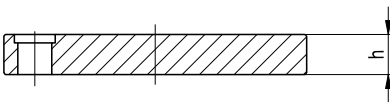
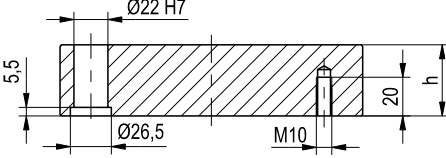
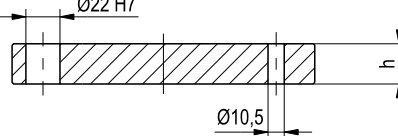
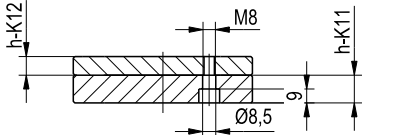
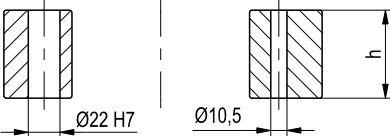
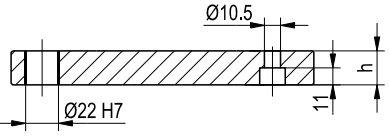
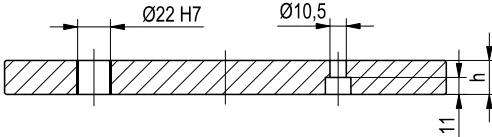


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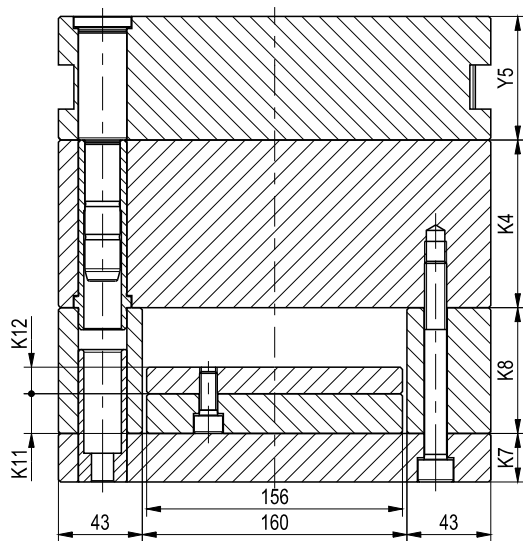


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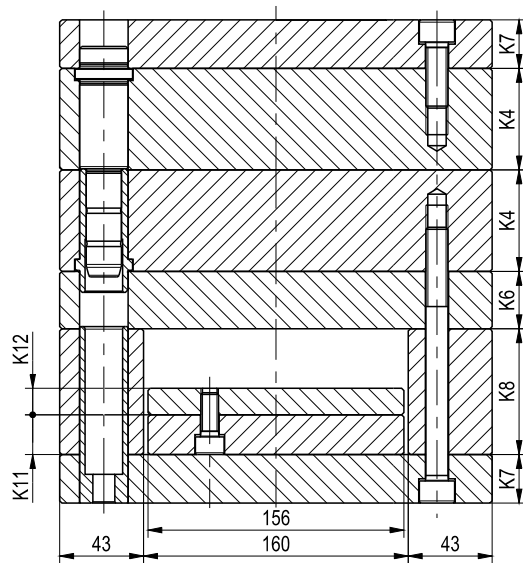


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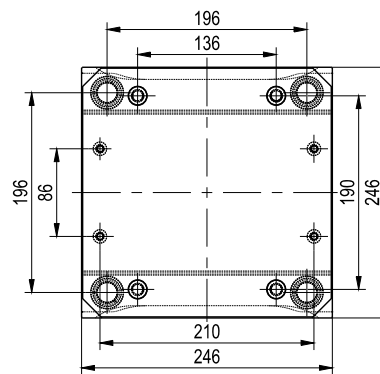
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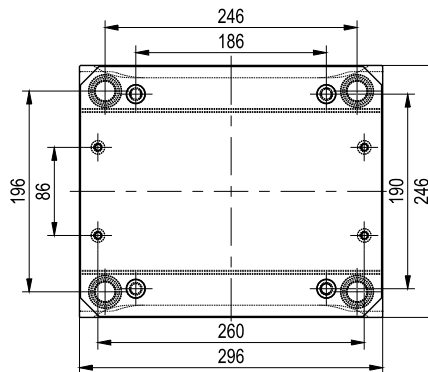


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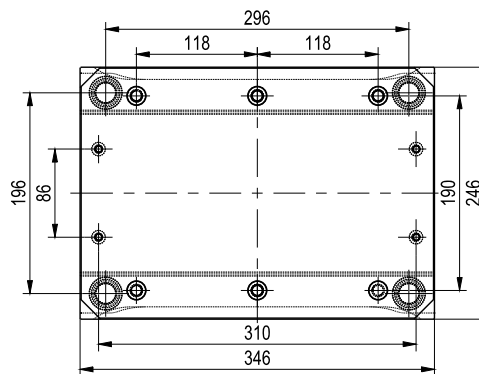
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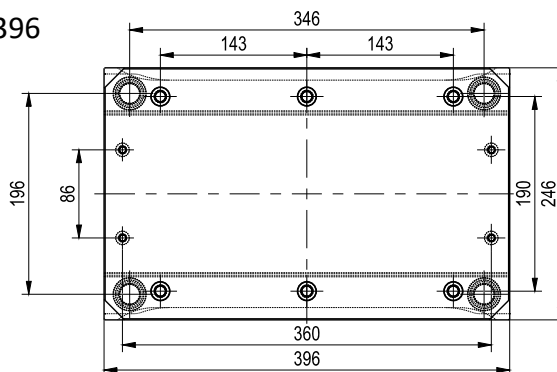
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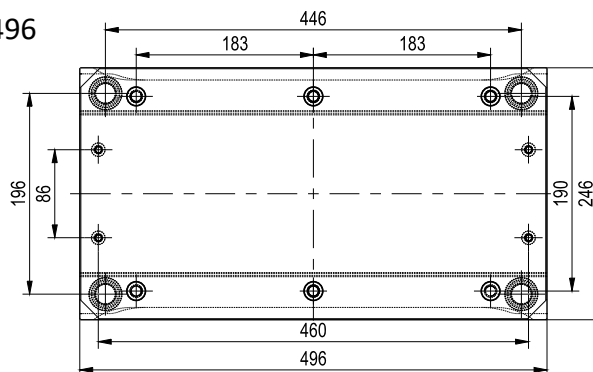
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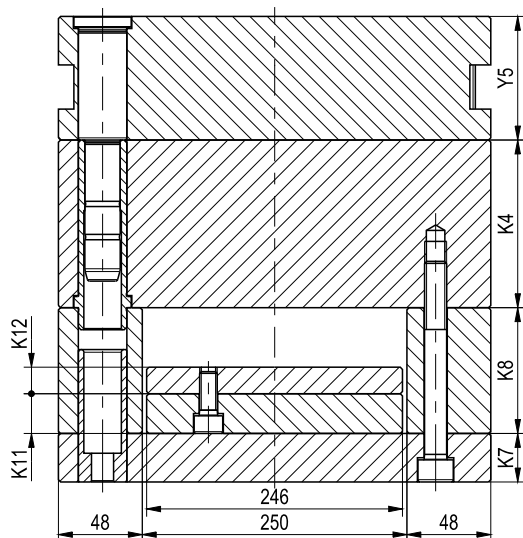


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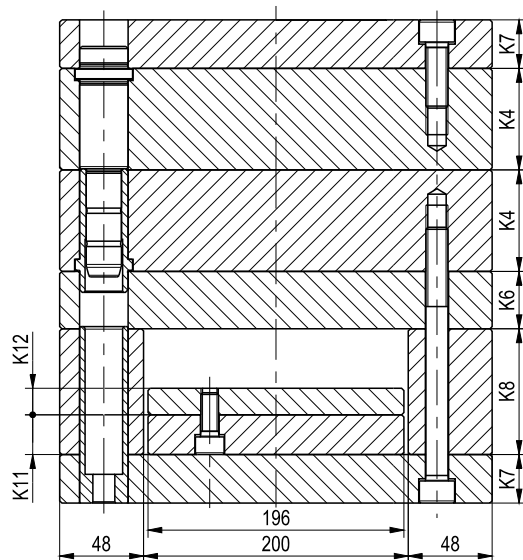


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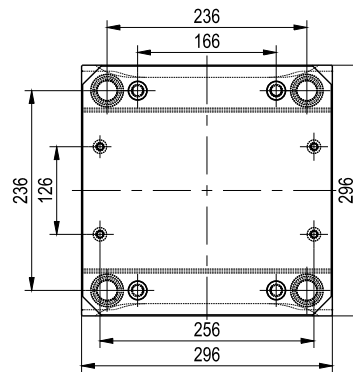
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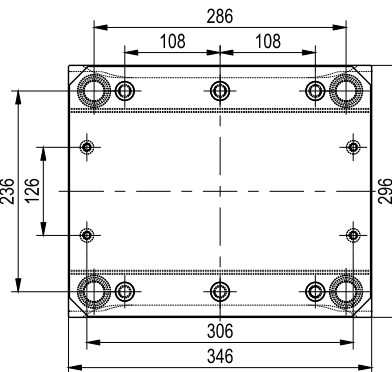


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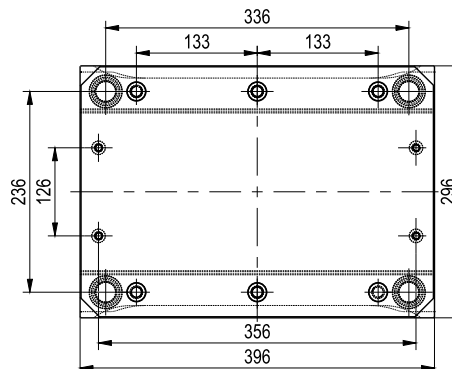
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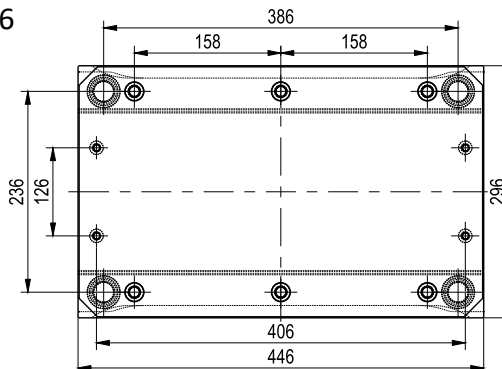
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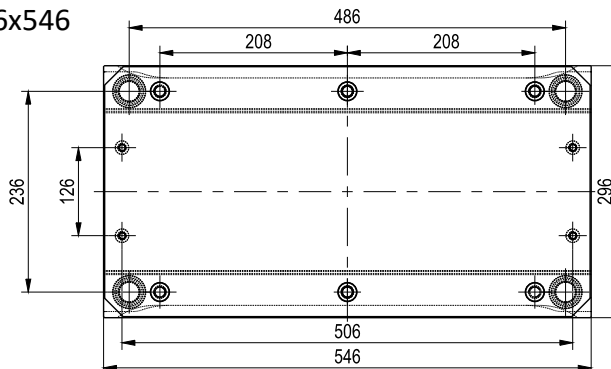
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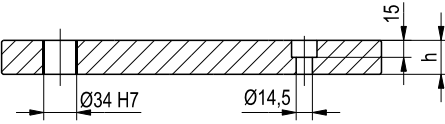
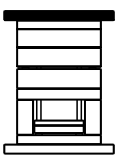
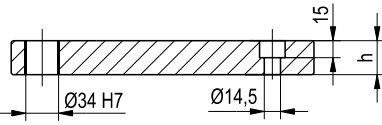
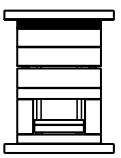
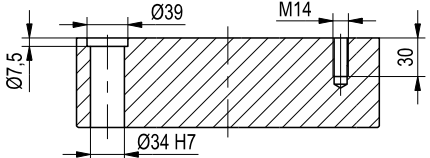
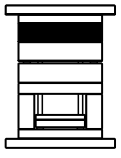
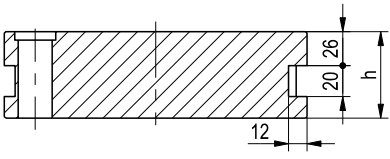
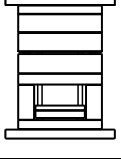
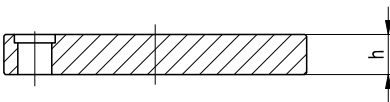
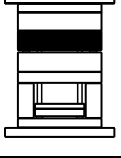
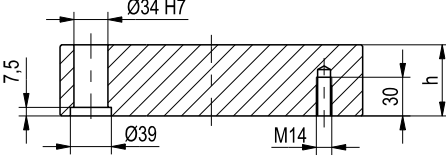
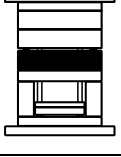
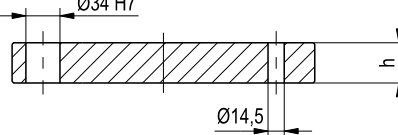
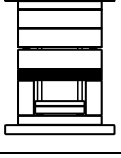
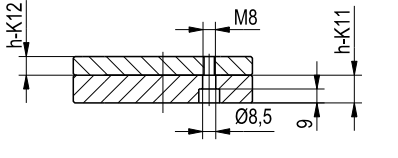
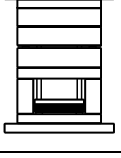
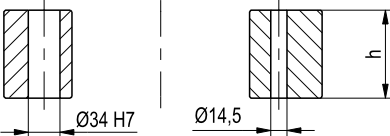
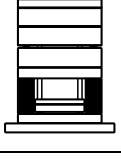
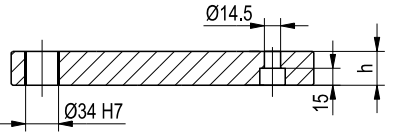
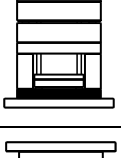
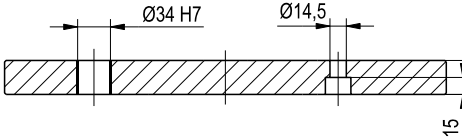
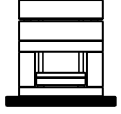
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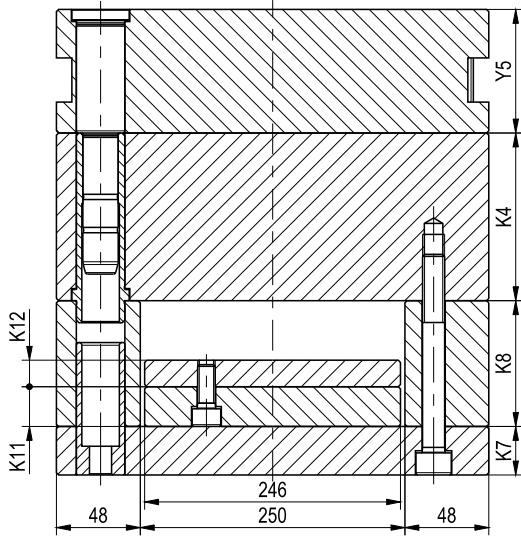


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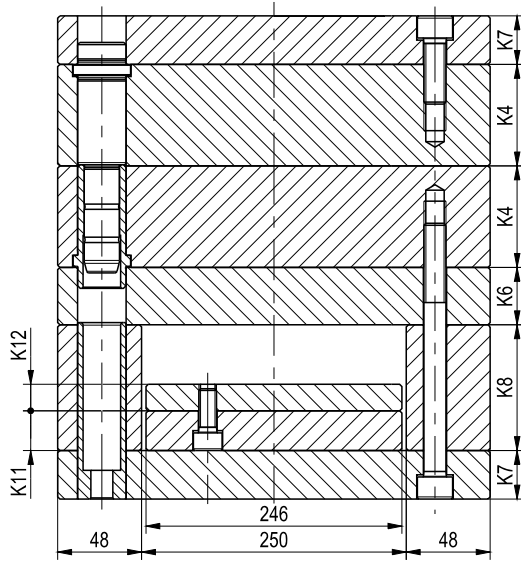


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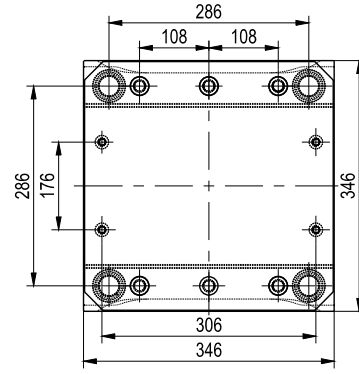
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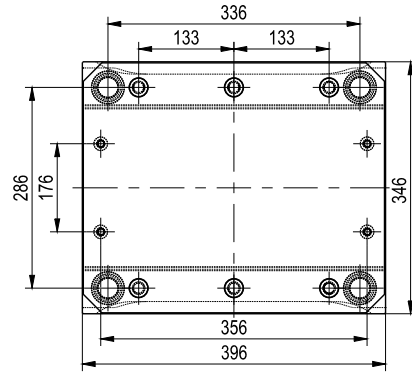


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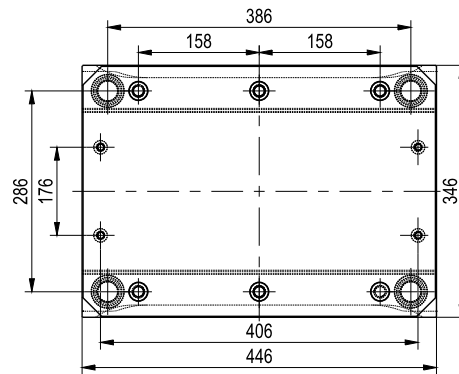
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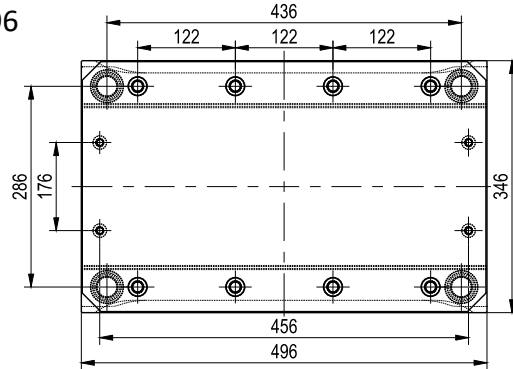
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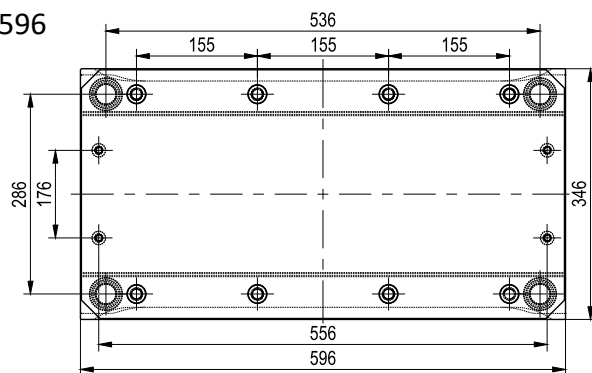
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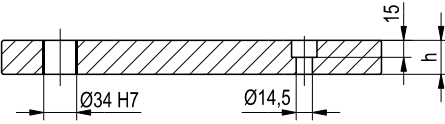
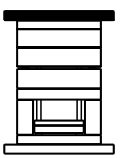
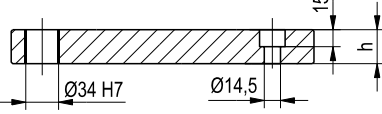
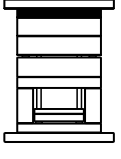
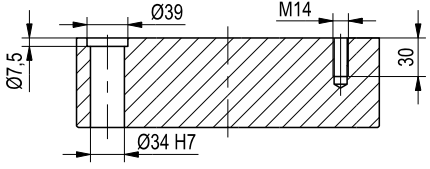
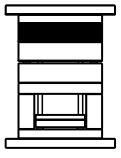
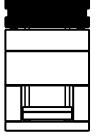
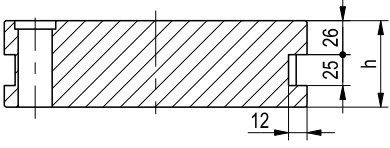
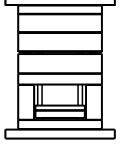
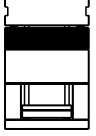
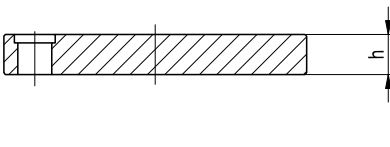
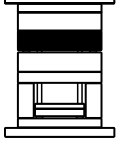
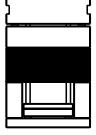
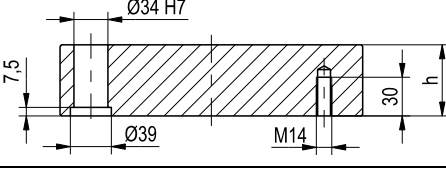
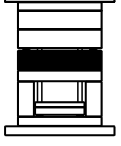
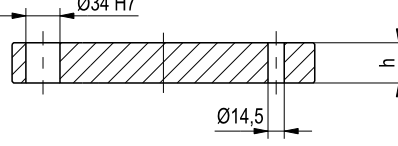
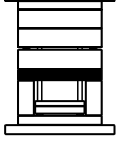

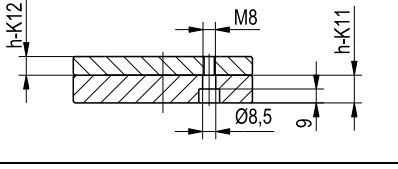
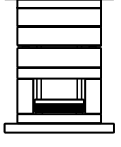
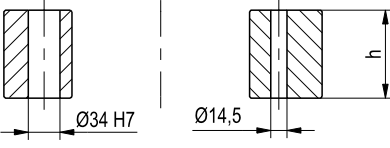
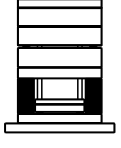
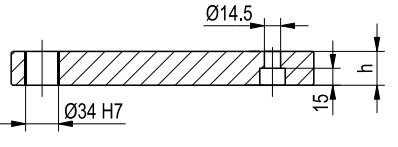
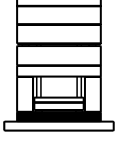
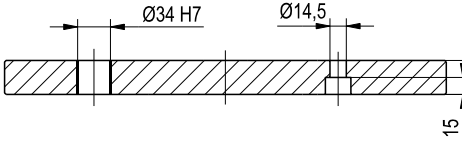
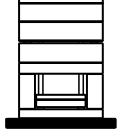


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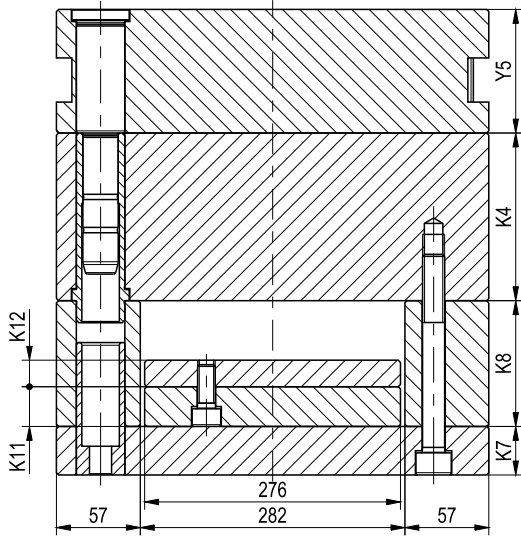


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	<p><b>K7</b></p> 	<table border="1"> <tr><td>mat</td><td>h</td><td>26</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>1730</td><td></td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2738</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>	mat	h	26								1730		•								2738										-									
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\*Mat. 2085 a richiesta

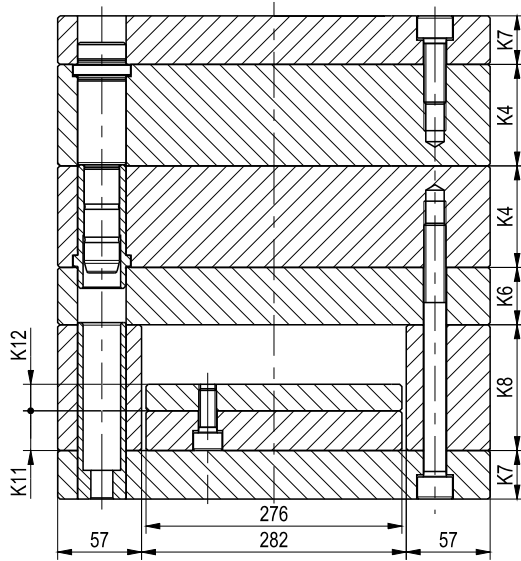


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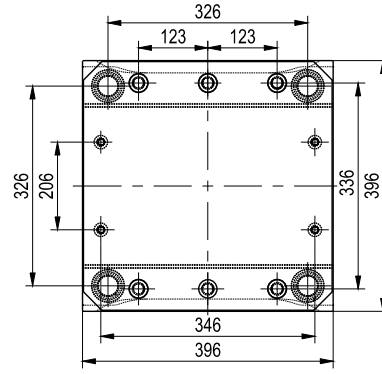
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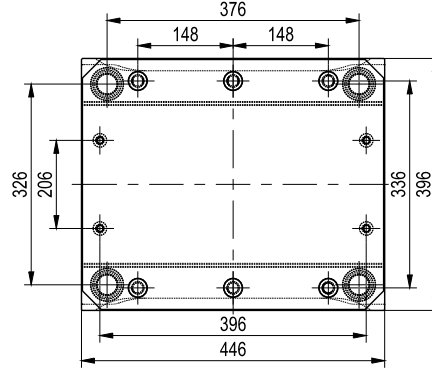


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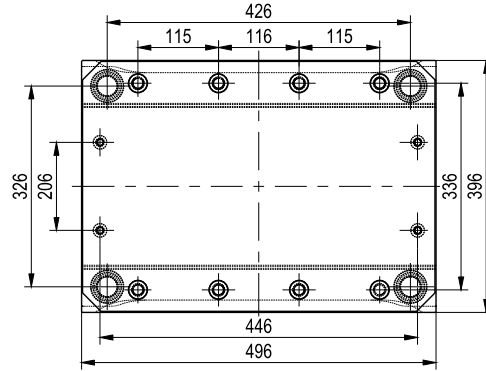
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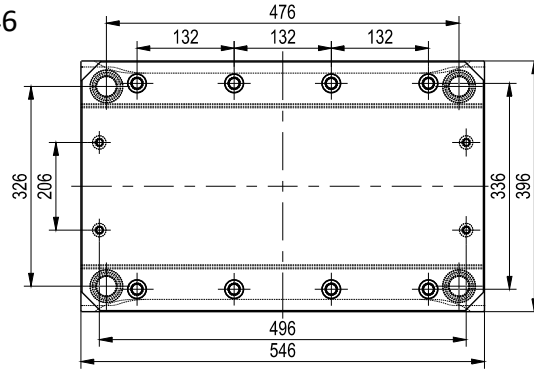
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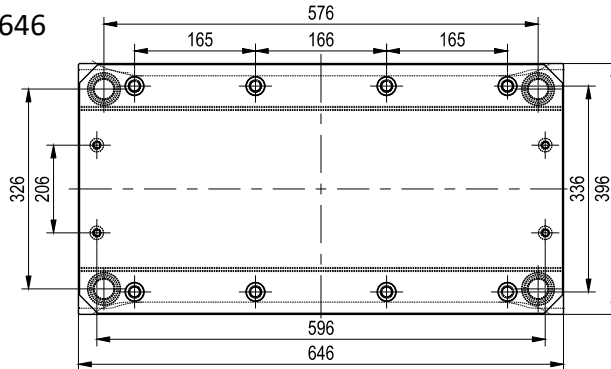
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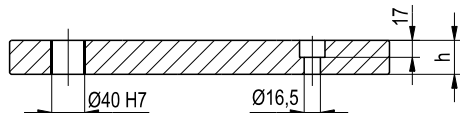
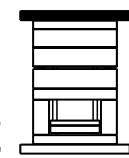
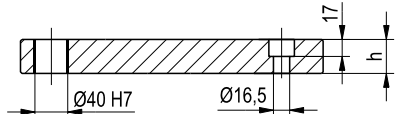
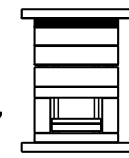
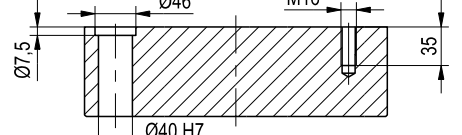
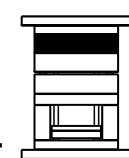
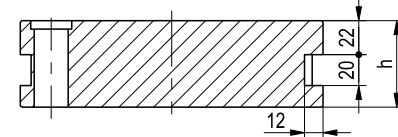
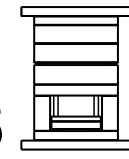
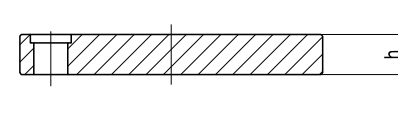
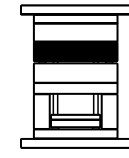
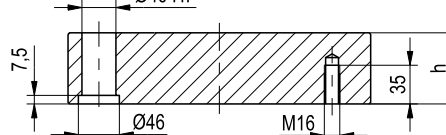
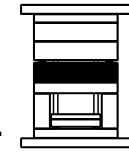
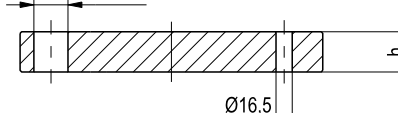

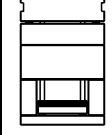
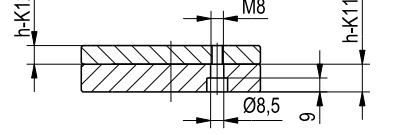
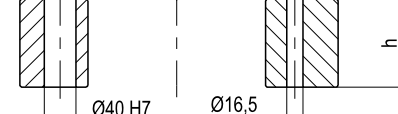

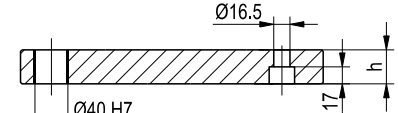

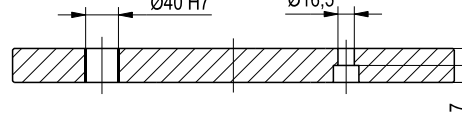



396x546



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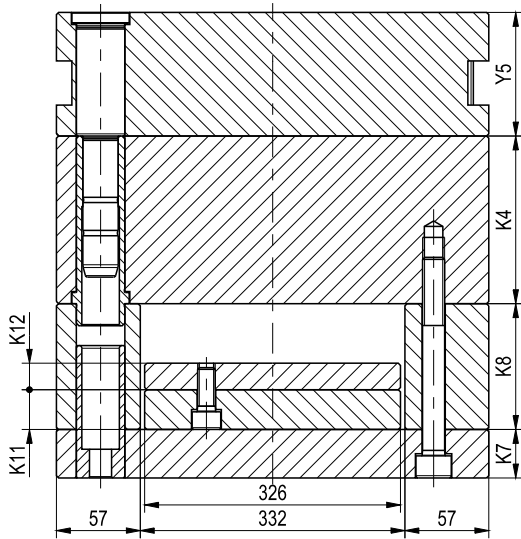


 <p>Technical drawing of K2 profile showing dimensions: <math>\text{Ø}40\text{ H7}</math>, <math>\text{Ø}16,5</math>, 17, and <math>h</math>.</p>	<p><b>K2</b></p> 	<p>mat</p>	<p>h 26</p>													
 <p>Technical drawing of K7 profile showing dimensions: <math>\text{Ø}40\text{ H7}</math>, <math>\text{Ø}16,5</math>, 17, and <math>h</math>.</p>	<p><b>K7</b></p> 	<p>mat</p>	<p>h 26</p>													
 <p>Technical drawing of K4 profile showing dimensions: <math>\text{Ø}7,5</math>, <math>\text{Ø}46</math>, M16, <math>\text{Ø}40\text{ H7}</math>, 35, and <math>h</math>.</p>	<p><b>K4</b></p> 	<p>mat</p>	<p>h 46</p>	<p>56</p>	<p>66</p>	<p>76</p>	<p>96</p>	<p>116</p>								
 <p>Technical drawing of Y5 profile showing dimensions: 7,5, <math>\text{Ø}46</math>, M16, <math>\text{Ø}40\text{ H7}</math>, 35, 20, 22, 12, and <math>h</math>.</p>	<p><b>Y5</b></p> 	<p>mat</p>	<p>h 56</p>	<p>66</p>	<p>76</p>	<p>96</p>	<p>116</p>	<p>146</p>								
 <p>Technical drawing of M profile showing dimensions: <math>\text{Ø}40\text{ H7}</math> and <math>h</math>.</p>	<p><b>M</b></p> 	<p>mat</p>	<p>h 46</p>	<p>56</p>	<p>66</p>	<p>76</p>	<p>96</p>	<p>116</p>	<p>146</p>							
 <p>Technical drawing of K4 profile showing dimensions: 7,5, <math>\text{Ø}40\text{ H7}</math>, <math>\text{Ø}46</math>, M16, 35, and <math>h</math>.</p>	<p><b>K4</b></p> 	<p>mat</p>	<p>h 46</p>	<p>56</p>	<p>66</p>	<p>76</p>	<p>96</p>	<p>116</p>								
 <p>Technical drawing of K6 profile showing dimensions: <math>\text{Ø}40\text{ H7}</math> and <math>\text{Ø}16,5</math>.</p>	<p><b>K6</b></p> 	<p>mat</p>	<p>h 46</p>													
 <p><b>K12</b></p>	 <p>Technical drawing of K11 profile showing dimensions: <math>h-K12</math>, M8, <math>h-K11</math>, <math>\text{Ø}8,5</math>, and 9.</p>	<p>mat</p>	<p>h</p>	<p>Y11 = 18</p>	<p>Y12 = 18</p>											
 <p>Technical drawing of K8 profile showing dimensions: <math>\text{Ø}40\text{ H7}</math> and <math>\text{Ø}16,5</math>.</p>	<p><b>K8</b></p> 	<p>mat</p>	<p>h 57</p>	<p>77</p>	<p>97</p>	<p>117</p>										
 <p>Technical drawing of K7 profile showing dimensions: <math>\text{Ø}40\text{ H7}</math>, <math>\text{Ø}16,5</math>, 17, and <math>h</math>.</p>	<p><b>K7</b></p> 	<p>mat</p>	<p>h 26</p>													
 <p>Technical drawing of K2 profile showing dimensions: <math>\text{Ø}40\text{ H7}</math>, <math>\text{Ø}16,5</math>, 17, and <math>h</math>.</p>	<p><b>K2</b></p> 	<p>mat</p>	<p>h 26</p>													

\*Mat. 2085 a richiesta

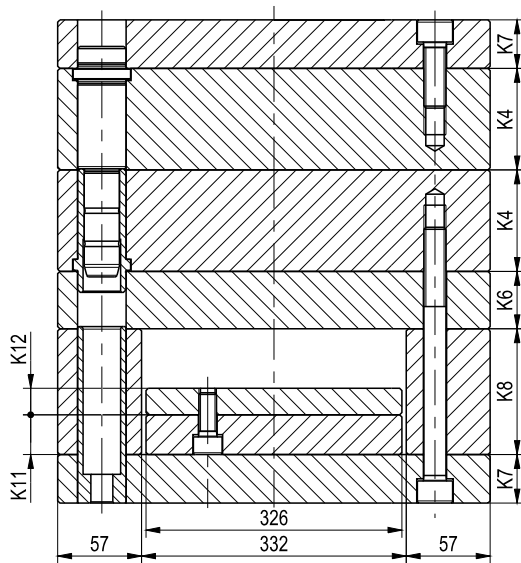


Serie HE



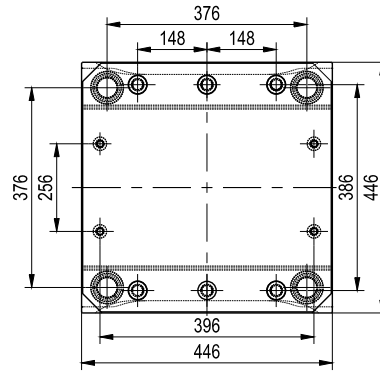
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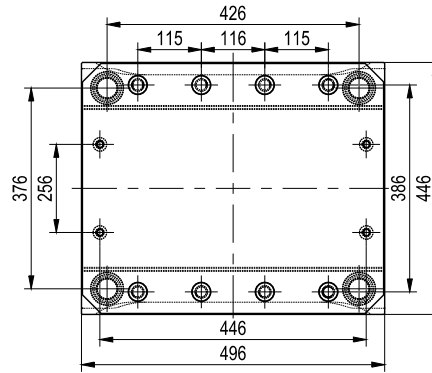


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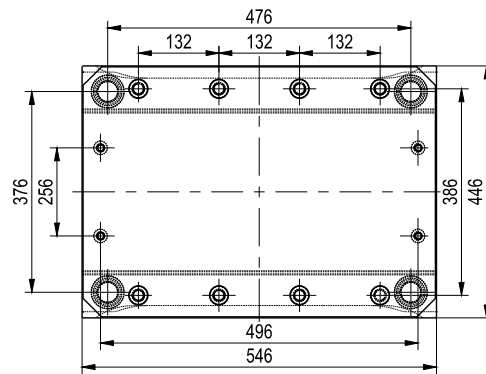
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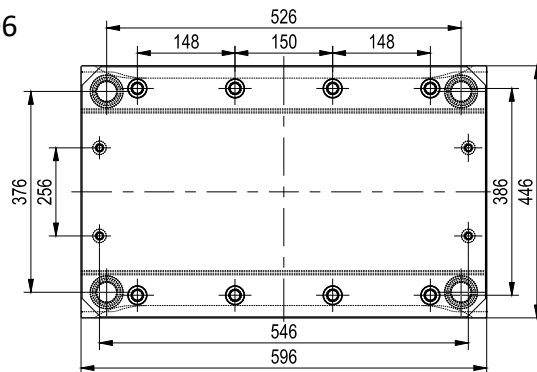
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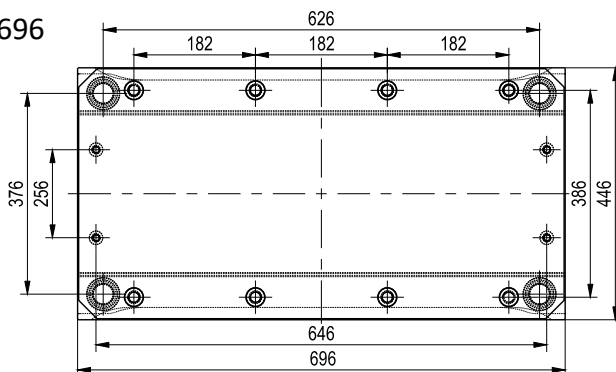
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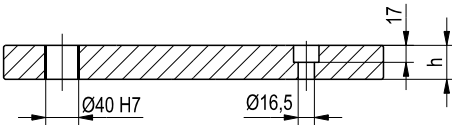
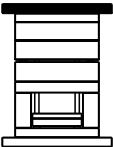
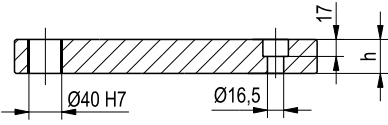
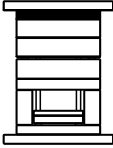
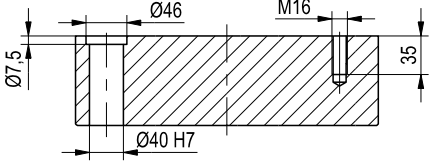
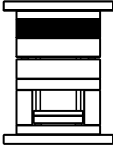
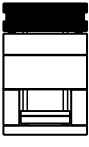
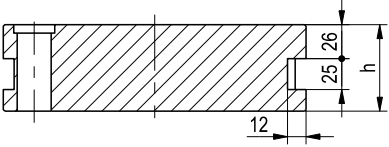
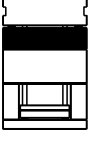
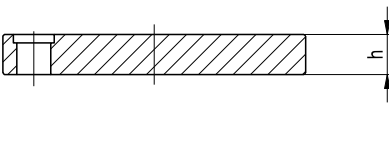
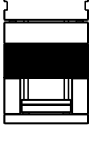
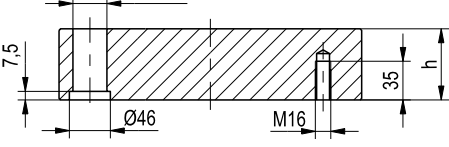

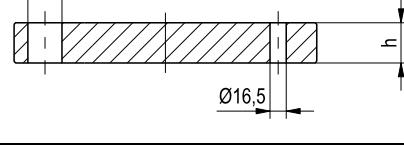
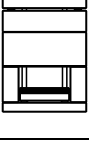
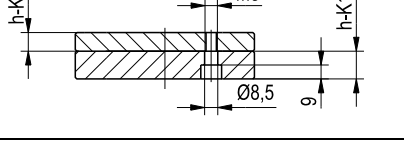
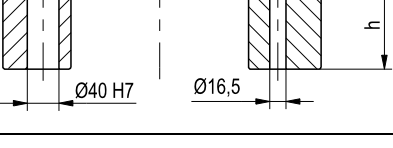
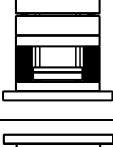
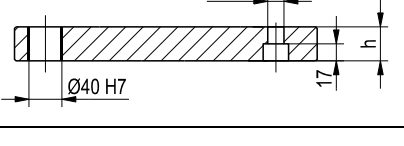
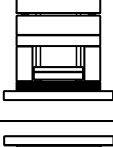
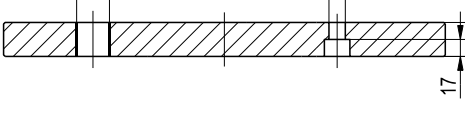
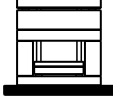


446x596



446x696

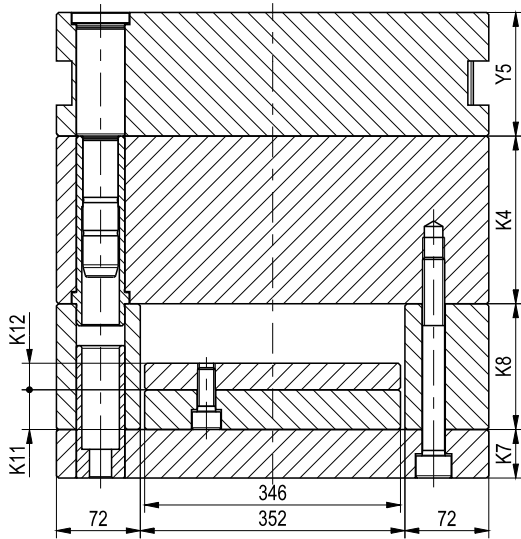


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	 <p><b>K7</b></p>	<table border="1"> <tr> <td>mat</td> <td>h</td> <td>26</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>1730</td> <td></td> <td>•</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>2738</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>-</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	mat	h	26								1730		•								2738										-									
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	 <p><b>K4</b></p>	<table border="1"> <tr> <td>mat</td> <td>h</td> <td>46</td> <td>56</td> <td>66</td> <td>76</td> <td>96</td> <td>116</td> <td></td> <td></td> </tr> <tr> <td>1730</td> <td></td> <td>•</td> <td>•</td> <td>•</td> <td>•</td> <td>•</td> <td>•</td> <td></td> <td></td> </tr> <tr> <td>2738</td> <td></td> <td>•</td> <td>•</td> <td>•</td> <td>•</td> <td>•</td> <td>•</td> <td></td> <td></td> </tr> <tr> <td>2085</td> <td></td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> <td></td> <td></td> </tr> </table>	mat	h	46	56	66	76	96	116			1730		•	•	•	•	•	•			2738		•	•	•	•	•	•			2085		○	○	○	○	○	○		
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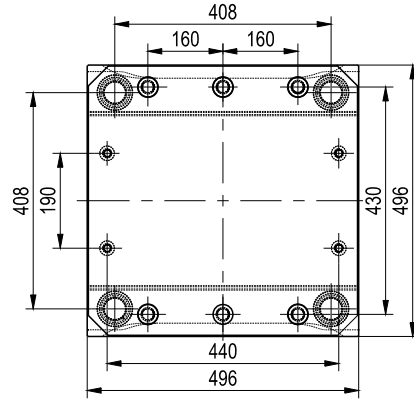


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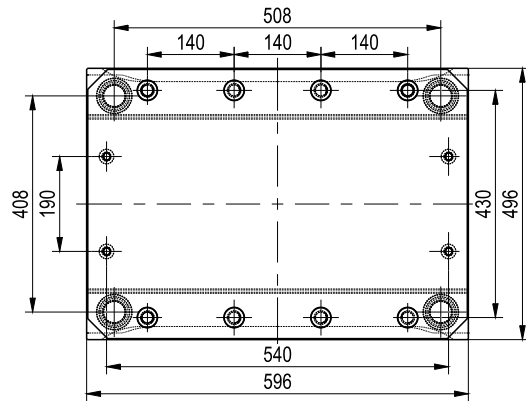


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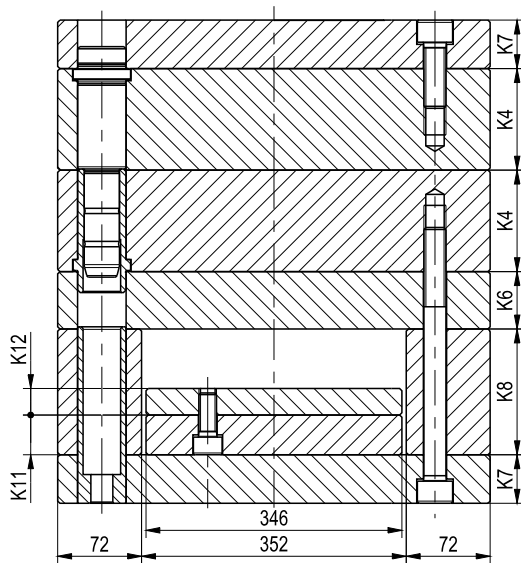
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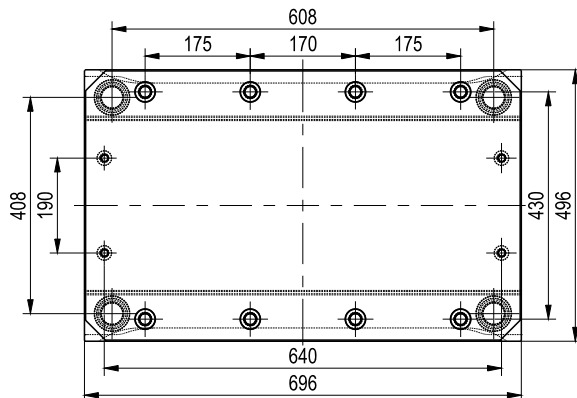


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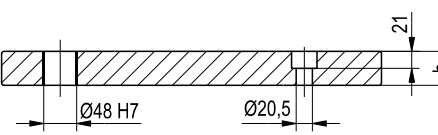
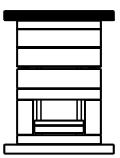
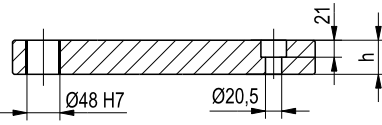
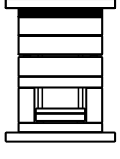
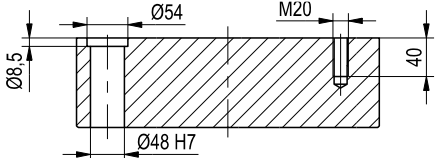
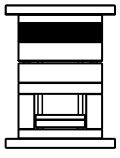
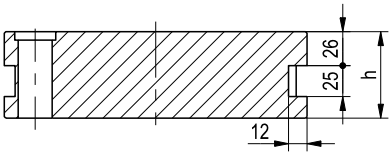
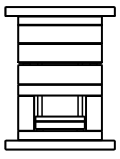
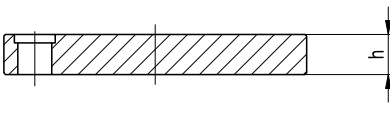
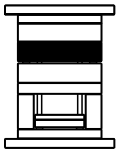
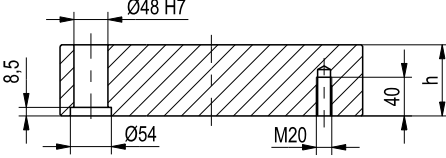
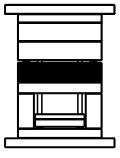
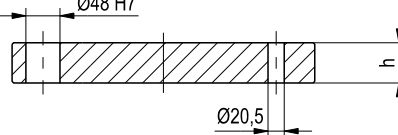
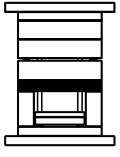
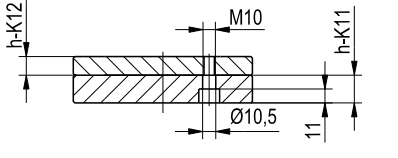
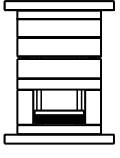
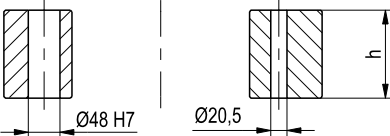
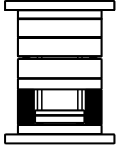
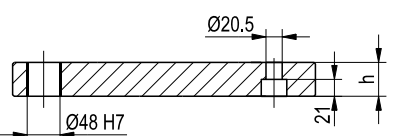
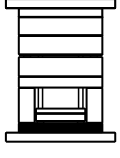
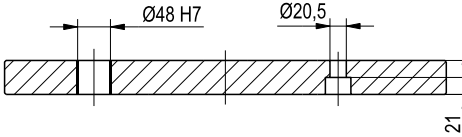
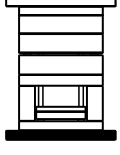


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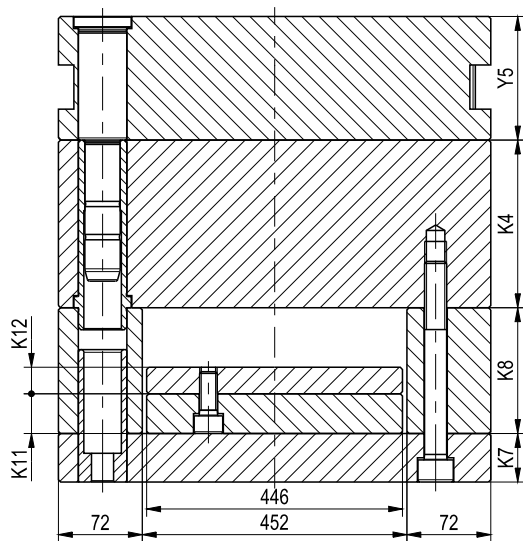


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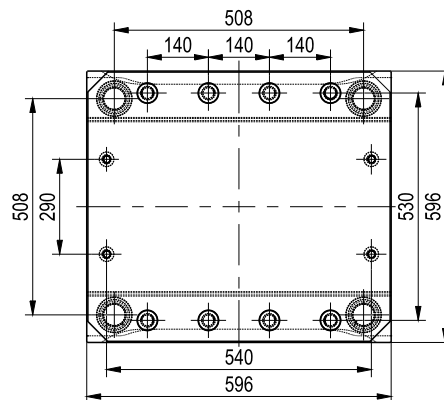


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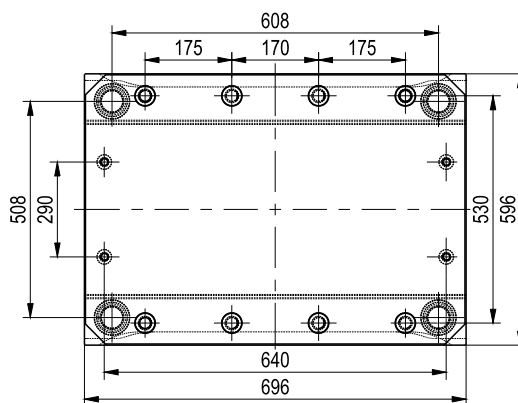


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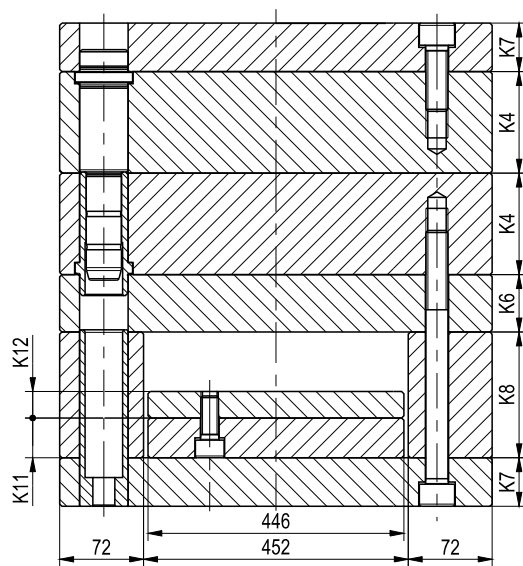
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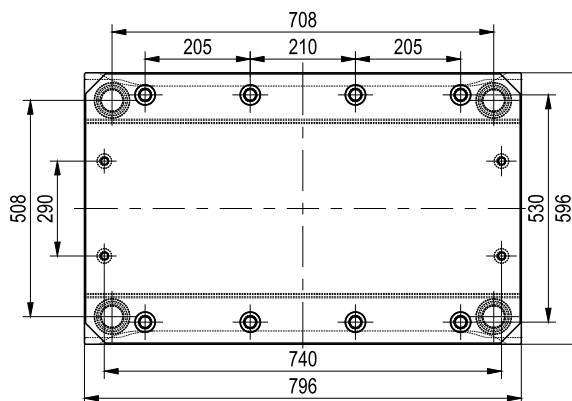


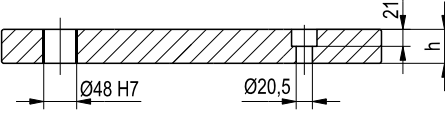
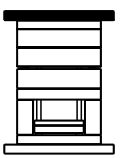
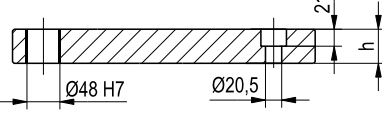
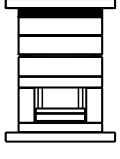
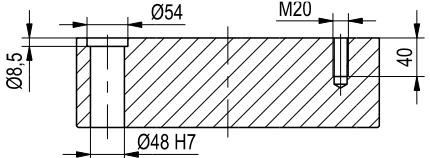
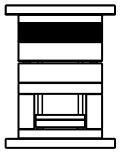
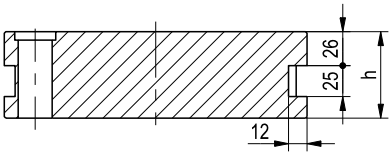
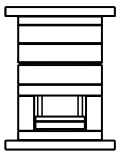
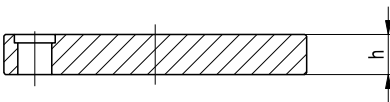
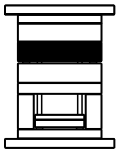
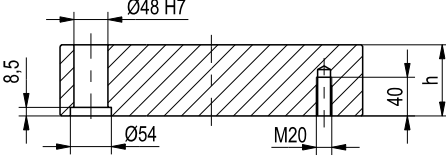
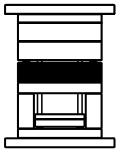
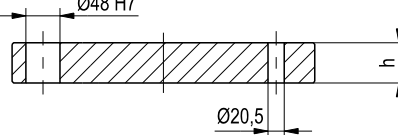
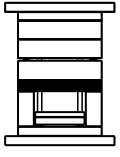
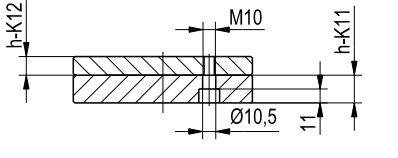
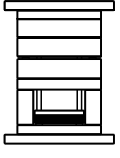
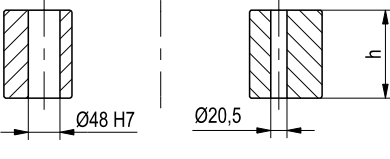
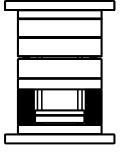
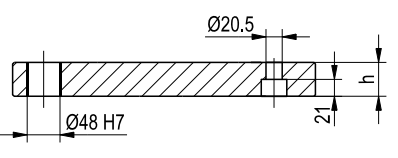
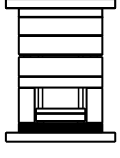
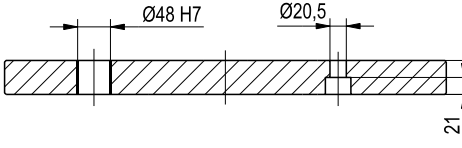
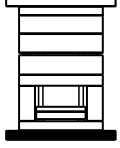
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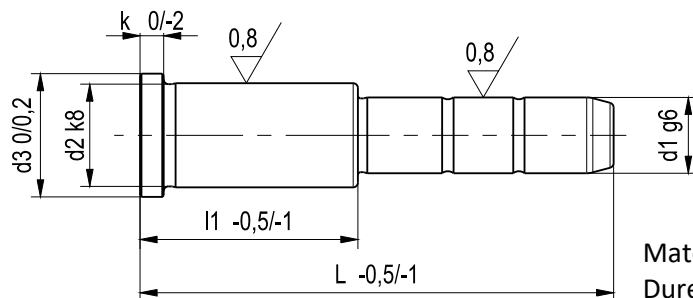
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	<p><b>Y5</b></p> 	<table border="1"> <tr><td>mat</td><td>h</td><td>66</td><td>76</td><td>96</td><td>116</td><td>146</td><td>170</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>1730</td><td></td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2738</td><td></td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2085</td><td></td><td>○</td><td>○</td><td>○</td><td>○</td><td>○</td><td>○</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>	mat	h	66	76	96	116	146	170											1730		•	•	•	•	•	•											2738		•	•	•	•	•	•											2085		○	○	○	○	○	○										
mat	h	66	76	96	116	146	170																																																																			
1730		•	•	•	•	•	•																																																																			
2738		•	•	•	•	•	•																																																																			
2085		○	○	○	○	○	○																																																																			
	<p><b>M</b></p> 	<table border="1"> <tr><td>mat</td><td>h</td><td>46</td><td>56</td><td>66</td><td>76</td><td>96</td><td>116</td><td>146</td><td>170</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>1730</td><td></td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2738</td><td></td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2085</td><td></td><td>○</td><td>○</td><td>○</td><td>○</td><td>○</td><td>○</td><td>○</td><td>○</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>	mat	h	46	56	66	76	96	116	146	170									1730		•	•	•	•	•	•	•	•									2738		•	•	•	•	•	•	•	•									2085		○	○	○	○	○	○	○	○								
mat	h	46	56	66	76	96	116	146	170																																																																	
1730		•	•	•	•	•	•	•	•																																																																	
2738		•	•	•	•	•	•	•	•																																																																	
2085		○	○	○	○	○	○	○	○																																																																	
	<p><b>K4</b></p> 	<table border="1"> <tr><td>mat</td><td>h</td><td>46</td><td>56</td><td>66</td><td>76</td><td>96</td><td>116</td><td>146</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>1730</td><td></td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2738</td><td></td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2085</td><td></td><td>○</td><td>○</td><td>○</td><td>○</td><td>○</td><td>○</td><td>○</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>	mat	h	46	56	66	76	96	116	146										1730		•	•	•	•	•	•	•										2738		•	•	•	•	•	•	•										2085		○	○	○	○	○	○	○									
mat	h	46	56	66	76	96	116	146																																																																		
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2085		○	○	○	○	○	○	○																																																																		
	<p><b>K6</b></p> 	<table border="1"> <tr><td>mat</td><td>h</td><td>56</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>1730</td><td></td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2738</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>	mat	h	56																1730		•																2738																		-																	
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	<p><b>K12</b></p> <p><b>K11</b></p> 	<table border="1"> <tr><td>mat</td><td>h</td><td>Y11 = 22</td><td>Y12 = 22</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>1730</td><td></td><td>•</td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2738</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>	mat	h	Y11 = 22	Y12 = 22															1730		•	•															2738																		-																	
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-																																																																										
	<p><b>K8</b></p> 	<table border="1"> <tr><td>mat</td><td>h</td><td>77</td><td>97</td><td>117</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>1730</td><td></td><td>•</td><td>•</td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2738</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>	mat	h	77	97	117														1730		•	•	•														2738																		-																	
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	<p><b>K7</b></p> 	<table border="1"> <tr><td>mat</td><td>h</td><td>36</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>1730</td><td></td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2738</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>	mat	h	36																1730		•																2738																		-																	
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1730		•																																																																								
2738																																																																										
-																																																																										
	<p><b>K2</b></p> 	<table border="1"> <tr><td>mat</td><td>h</td><td>36</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>1730</td><td></td><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>2738</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>	mat	h	36																1730		•																2738																		-																	
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1730		•																																																																								
2738																																																																										
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\*Mat. 2085 a richiesta



# Colonna guida a due diametri Guide pillar

C1



COD Tipod11L

Materiale: 1.1731  
Durezza Superficiale: HRc 61÷63

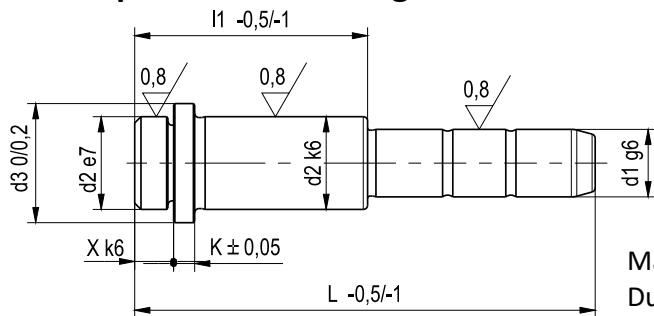
d1	d2	d3	K	l1	L																			
					50	60	70	80	90	100	120	140	160	180	200	220	240	260	280	300	350	400		
12	18	22	5	22	•	•	•	•	•	•														
				26	•	•	•	•	•	•														
				36	•	•	•	•	•	•	•	•												
				46			•	•	•	•	•	•	•											
				56							•	•	•	•										
14	20	24	5	22	•	•	•	•	•	•	○	○												
				26		•	•	•	•	•	•	•	○	○										
				36			•	•	•	•	•	•	•											
				46				•	•	•	•	•	•											
				56								•	•	•	•									
16	22	26	5	22	•	•	•	•	•	•	•	○	○	○										
				26	•	•	•	•	•	•	•	•	•	○	○	○								
				36		•	•	•	•	•	•	•	•	•	○	○	○							
				46			•	•	•	•	•	•	•	•	•	•	○	○	○					
				56							•	•	•	•	•	•	•	•	○	○				
				66									•	•	•	•	•	•	•	○	○			
				76										•	•	•	•	•	•					
96											•	•	•	•										
17	22	26	5	26	•	•	•	•																
				36			•	•	•															
				46					•	•	•													
				56								•	•	•										
				66										•	•									
				76											•	•								
96												•	•											
18	26	30	5	26		•	•	•	•	•														
				36		•	•	•	•	•	•	•												
				46			•	•	•	•	•	•	•	•										
				56					•	•	•	•	•	•	•									
				66									•	•	•	•								
				76										•	•	•	•							
20	28	32	6	26		•	•	•	•	•	•	•	○	○	○	○								
				36		•	•	•	•	•	•	•	•	•	○	○	○	○						
				46			•	•	•	•	•	•	•	•	•	○	○	○	○					
				56							•	•	•	•	•	•	•	•	○	○				
				66									•	•	•	•	•	•	○	○				
				76										•	•	•	•	•	○	○				
				86											•	•	•	•	○	○				
				96												•	•	•	•	○	○			
21	28	32	6	26	•																			
				36			•																	
				46				•				•	•	•										
				56									•	•	•									
				66										•	•	•								
				76											•	•								
				96												•	•							





## Colonna guida spallata Guide pillar with centring collar

C1S



COD Tipod111L

Materiale: 1.1731  
Durezza Superficiale: HRc 61÷63

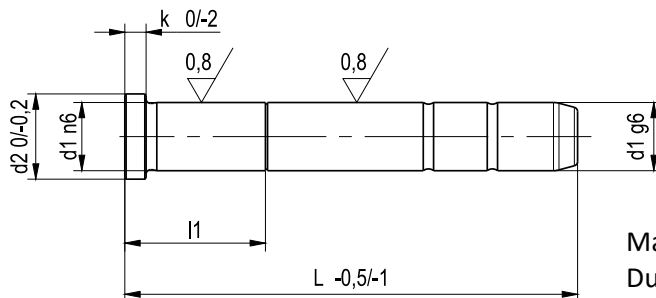
d1	d2	d3	k	x	l1	L										
						80	90	110	130	150	170	190	210	230		
16	22	26	5	10	36	•	•	•	•	•						
					46	○	•	•	•	•					○	
					56		○	•	•	•	•					
					66			•	•	•	•	○	○			
					76				•	•	•	•	•	○		
					86						•	•	•	•	○	
20	28	32	6	10	46	•	•	•	•	•	○					
					56		•	•	•	•	•					
					66			•	•	•	•	○	○			
					76				•	•	•	•	○	○		
					86						•	•	•	•	○	
					106						•	•	•	•	•	
25	34	38	7	10	46		•	•	•	•	○	○				
					56		•	•	•	•	•	○	○			
					66			•	•	•	•	○	○			
					76				•	•	•	•	•	○		
					86						•	•	•	•	○	
					106						•	•	•	•	•	
32	40	45	7	10	46			•	•	•						
					56			•	•	•	•					
					66			•	•	•	•	•	○	○		
					76				•	•	•	•	•	○	○	
					86						•	•	•	•	○	○
					106						○	•	•	•	•	○
					116									○	○	○
					126									○	○	○
					136									○	○	○
156									○	○	○					
40	48	52	8	10	56				•	•	•					
					66				•	•	•					
					76					•	•	•	•	•		
					86						•	•	•	•	•	○
					106							•	•	•	•	○



# Colonna guida a un diametro

## Guide pillar

C2



COD Tipod1L

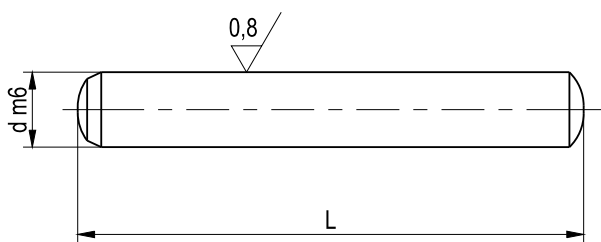
Materiale: 1.1731  
Durezza Superficiale: HRc 61÷63

L	l1	d1	12	14	16	18	20	25	32	40	50	60
		d2	16	18	20	22	24	30	37	45	55	68
		k	5	5	5	5	6	7	7	8	10	12
50	13		•	•	•	•						
60	15		•	•	•	•	•					
70			•	•	•	•	•					
80	20		•	•	•	•	•	•				
90			•	•	•	•	•	•				
100	25		•	•	•	•	•	•				
110				•	•	•	•	•				
120			•	•	•	•	•	•	•	•		
130				•	•	•	•	•	•	•		
140			•	•	•	•	•	•	•	•		
150				•	•	•	•	•	•			
160			•	•	•	•	•	•	•	•	•	
180		30			•	•	•	•	•	•	•	
200					•	•	•	•	•	•		
220					•	•	•	•	•	•		
240	40						•	•	•	•	•	
260							•	•	•	•	•	
280							•	•	•	•	•	
300	50						•	•	•	•	•	
350	60							•	•	•	•	•
400	60							•	•	•	•	•
450	70								•	•	•	•
500	70									•	•	•
600	85										•	•
800	85											•



## Spina cilindrica di precisione Precision dowel pins

C5



Materiale: 1.1731  
Durezza Superficiale: HRc 60  
Esecuzione: Rettifica lappata Ra 0.4

COD TipodL

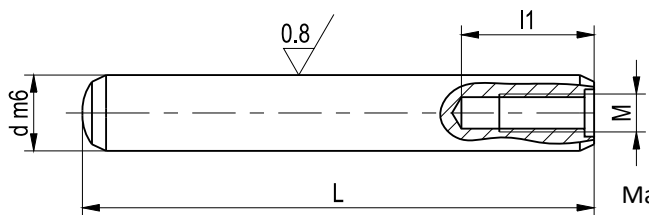
L	d														
	1	1,5	2	2,5	3	4	5	6	8	10	12	14	16	18	20
10	•	•	•	•	•	•	•	•							
12	•	•	•	•	•	•	•	•	•						
14	•	•	•	•	•	•	•	•	•	•					
16	•	•	•	•	•	•	•	•	•	•	•				
18		•	•	•	•	•	•	•	•	•	•				
20			•	•	•	•	•	•	•	•	•				
24			•	•	•	•	•	•	•	•	•		•		
28			•	•	•	•	•	•	•	•	•	•	•		
30			•	•	•	•	•	•	•	•	•	•	•		
32			•	•	•	•	•	•	•	•	•	•	•		
36					•	•	•	•	•	•	•	•	•		
40					•	•	•	•	•	•	•	•	•	•	•
45					•	•	•	•	•	•	•	•	•	•	•
50					•	•	•	•	•	•	•	•	•	•	•
55					•	•	•	•	•	•	•	•	•	•	•
60					•	•	•	•	•	•	•	•	•	•	•
70						•	•	•	•	•	•	•	•	•	•
80						•	•	•	•	•	•	•	•	•	•
90								•	•	•	•	•	•	•	•
100									•	•	•	•	•	•	•
120										•	•	•	•	•	•
130										•	•	•	•	•	•
140										•	•	•	•	•	•
150											•	•	•	•	•
160											•	•	•	•	•





## Spina cilindrica con foro filettato Pins with threaded Hole

C6



Materiale: 1.1731  
Durezza: Superficiale: HRc 60  
Esecuzione: Rettifica lappata Ra 0.4 max

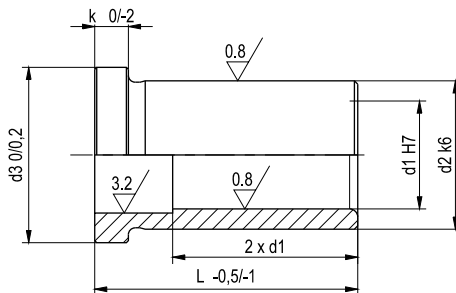
COD TipodML

L	d	5	6	8	10	12	14	16	18	20	25	30	40
	M	M3	M4	M5	M5	M8	M8	M8	M10	M15	M15	M20	M20
	l1	10	10	12	16	16	20	20	22	25	30	36	48
16		•	•	•									
20		•	•	•	•	•							
24		•	•	•	•	•							
28		•	•	•	•	•							
30		•	•	•	•	•	•						
32		•	•	•	•	•	•						
36		•	•	•	•	•	•						
40		•	•	•	•	•	•	•	•	•			
45		•	•	•	•	•	•	•	•	•			
50		•	•	•	•	•	•	•	•	•	•		
55			•	•	•	•	•	•	•	•	•	•	
60			•	•	•	•	•	•	•	•	•	•	
70			•	•	•	•	•	•	•	•	•	•	
80			•	•	•	•	•	•	•	•	•	•	
90			•	•	•	•	•	•	•	•	•	•	
100			•	•	•	•	•	•	•	•	•	•	•
120				•	•	•	•	•	•	•	•	•	•
130					•	•	•	•	•	•	•	•	•
140					•	•	•	•	•	•	•	•	•
150					•	•	•	•	•	•	•	•	•
160						•	•	•	•	•	•	•	•
170											•	•	•
180											•	•	•
190											•	•	•
200											•	•	•



## Bussola guida con collare Guide bush with collar

B1



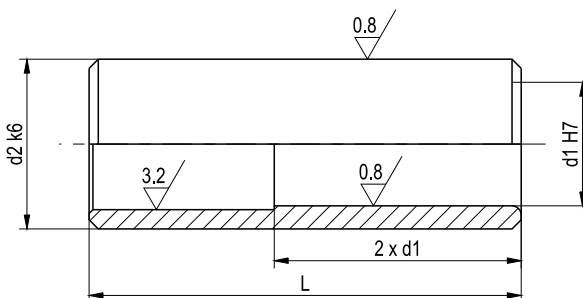
Materiale: 1.1731  
Durezza Superficiale: HRc 61÷63

COD Tipod1L

d1	d2	d3	k	L																
				22	26	36	46	56	66	76	86	96	106	116	126	136	146	156	176	196
12	18	22	5	•	•	•	•	•												
14	20	24	5	•	•	•	•	•	•											
16	22	26	5	•	•	•	•	•	•	•	•									
17	22	26	5		•	•	•	•	•	•										
18	26	30	5	•	•	•	•	•	•	•	•									
20	28	32	6	•	•	•	•	•	•	•	•	•	•	•		•				
21	28	32	6		•	•	•	•	•	•		•								
25	34	38	7		•	•	•	•	•	•	•	•	•	•		•				
26	34	38	7			•	•	•	•	•		•		•						
31	40	45	7				•	•	•	•		•		•						
32	40	45	7		•	•	•	•	•	•	•	•	•	•	•	•	•			
40	48	52	8			•	•	•	•	•	•	•	•	•	•	•	•			
50	60	65	10					•	•	•	•	•	•	•	•	•	•	•		
60	74	80	12									•	•	•	•	•	•	•	•	•

## Bussola guida liscia Smooth bush

B2



Materiale: 1.1731  
Durezza Superficiale: HRc 61÷63

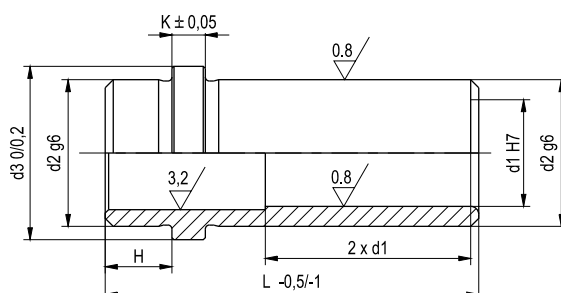
COD Tipod1L

d1	d2	L												
		22	26	36	46	56	66	76	86	96	106	116		
12	18	•	•	•	•	•								
14	20	•	•	•	•	•	•							
16	22	•	•	•	•	•	•	•	•	•				
18	26	•	•	•	•	•	•	•	•	•				
20	28		•	•	•	•	•	•	•	•				
25	34		•	•	•	•	•	•	•	•	•	•		
32	40		•	•	•	•	•	•	•	•	•	•	•	
40	48				•	•	•	•	•	•	•	•	•	•



## Bussola spallata Guide bush with centering collar

B1S



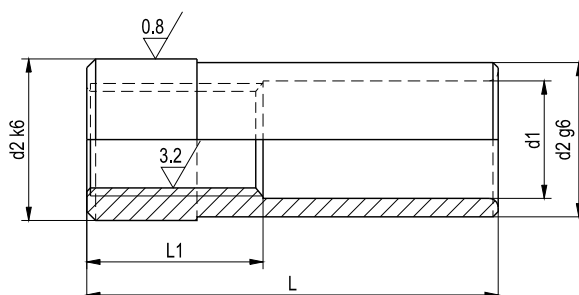
Materiale: 1.1731  
Durezza Superficiale: HRc 61÷63

COD Tipod1L

d1	d2	d3	K	X	L												
					26	36	46	56	66	76	86	96	106	116	126	136	156
16	22	26	5	10	•	•	•	•	•	•	•	•	•				
17	22	26	5	10													
20	28	32	6	10	•	•	•	•	•	•	•	•	•				
21	28	32	6	10													
25	34	38	7	10		•	•	•	•	•	•	•	•				
26	34	38	7	10													
31	40	45	7	10													
32	40	45	7	10			•	•	•	•	•	•	•	•	•	•	•
40	48	52	8	10				•	•	•	•	•	•	•	•	•	•

## Bussola di centraggio Centering sleeve

BC



Materiale: 1.1731  
Durezza Superficiale: HRc 61÷63

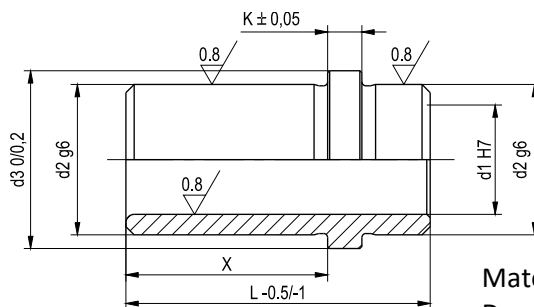
COD Tipod1L

d2	m	d1	L2	L1	l								
					30	40	60	80	100	120	140	160	
20	12	17	13	6		•	•	•	•	•	•	•	•
28	12	21	13	6			•	•	•	•	•	•	•
34	12	26	13	6			•	•	•	•	•	•	•
40	15	33	13	6			•	•	•	•	•	•	•
48	16	41	15	6			•	•	•	•	•	•	•



## Bussola spallata Ejector guide bush

B3



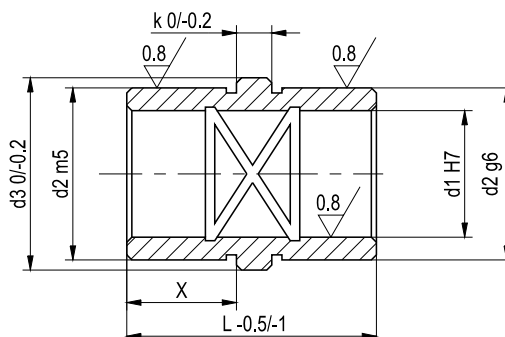
Materiale: 1.1731  
Durezza Superficiale: HRc 61÷63

COD Tipod1L

d1	d2	d3	K	X	L								
					27	32	40	50	65	70	80	90	
12	18	22	5	16		•	•						
14	20	24	5	16	•	•	•						
16	22	26	5	16	•	•	•						
18	26	30	5	16		•	•						
20	28	32	6	16	•	•	•						
25	34	38	7	16		•	•						
32	40	45	7	25		•		•	•				
40	48	52	8	32		•			•		•		
50	60	65	10	32		•				•		•	

## Bussola spallata bronzo integrale Ejector bronze guide bush

B3b



Materiale: Bronzo

COD Tipod1L

d1	d2	d3	K	x	L							
					32	40	50	65	70	80	90	
12	18	22	5	16	•	•						
14	20	24	5	16	•	•						
16	22	26	5	16	•	•						
18	26	30	5	16	•	•						
20	28	32	6	16	•	•						
25	34	38	7	16	•	•						
32	40	45	7	25			•	•				
40	48	52	8	32				•	•	•		
50	60	65	10	32					•	•	•	

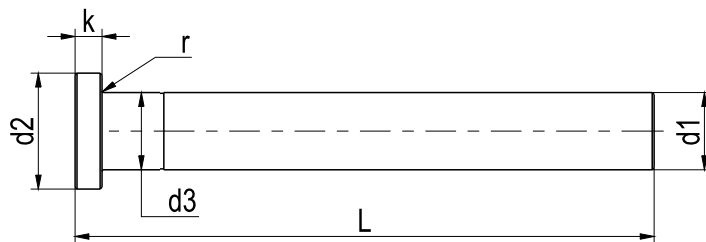


# Espulsori testa cilindrica Nitrurati

## Nitrided ejector pins

ETC-N

DIN-ISO 6751A



**Materiale:**  
Acciaio 1.2344  
**Durezza:**  
Gambo HRC 65±5  
Testa HRC 45±5  
**Esecuzione:**  
Nitrurati Rettificati

COD Tipod1L

d1 (g6)	d2 (-0,2)	k (-0,05)	r	d3	L (0 +0,2)																												
					100	125	160	200	250	315	400	500	630	800	1000																		
1	2,5	1,2	0,2	d1 +0,03	•	•	•	•																									
1,1					•	•	•	•																									
1,2					•	•	•	•																									
1,3					•	•	•	•																									
1,4					•	•	•	•	•																								
1,5	3	1,5			•	•	•	•	•	•																							
1,6					•	•	•	•	•	•																							
1,7					•	•	•	•	•	•																							
1,8					•	•	•	•	•	•	•	•																					
1,9					•	•	•	•	•	•	•	•	•																				
2	4	2	0,3		•	•	•	•	•	•	•	•																					
2,2					•	•	•	•	•	•	•	•	•	•																			
2,5					5	•	•	•	•	•	•	•	•	•																			
2,7	•	•				•	•	•	•	•	•	•	•																				
3	6	3				•	•	•	•	•	•	•	•	•	•																		
3,2					•	•	•	•	•	•	•	•	•	•	•																		
3,5					7	•	•	•	•	•	•	•	•	•	•	•																	
3,7						•	•	•	•	•	•	•	•	•	•	•	•																
4						8	•	•	•	•	•	•	•	•	•	•	•	•															
4,2	•	•			•		•	•	•	•	•	•	•	•	•	•																	
4,5	10	•	•	•	•		•	•	•	•	•	•	•	•	•																		
4,7		•	•	•	•		•	•	•	•	•	•	•	•	•	•																	
5		•	•	•	•		•	•	•	•	•	•	•	•	•	•	•																
5,2	12	5	0,5	•	•	•	•	•	•	•	•	•	•	•	•	•	•																
5,5				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•														
6				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•													
6,2				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•												
6,5				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•											
7	14	7		0,8	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•												
8					•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•										
8,2					•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•									
8,5					16	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•								
9						•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•							
10	•	•	•			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•									
10,2	18	10	1		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•									
10,5					•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•							
11					•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•						
12					•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
12,2				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
12,5	22	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•						
14		•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
16		•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•				
18	24	8		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
20				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•				
25			32	10	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•				
32	•	•			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•				

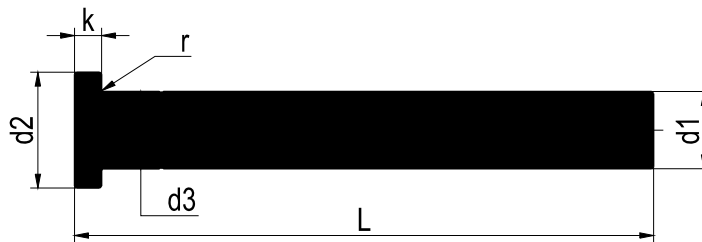


# Espulsori testa cilindrica Niturati neri

## Nitrided ejector pins

**ETC-N-N**

DIN-ISO 6751A



**Materiale:**  
Acciaio 1.2344  
**Durezza:**  
Gambo HRC 65±5  
Testa HRC 45±5  
**Esecuzione:**  
Niturati Rettificati

COD Tipod1L

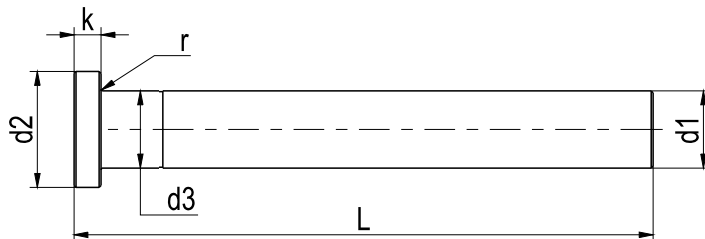
d1 (g6)	d2 (-0,2)	k (-0,05)	r	d3	L (0 +0,2)																							
					100	125	160	200	250	315	400	500	630	800	1000													
1	2,5	1,2	0,2	d1 +0,03	•	•	•	•																				
1,1					•	•	•	•																				
1,2					•	•	•	•																				
1,3	3	1,5			•	•	•	•	•																			
1,4					•	•	•	•	•	•																		
1,5					•	•	•	•	•	•	•																	
1,6					•	•	•	•	•	•	•																	
1,7					•	•	•	•	•	•	•																	
1,8					•	•	•	•	•	•	•	•	•															
1,9	4	2			•	•	•	•	•	•	•	•																
2					•	•	•	•	•	•	•	•	•															
2,2					•	•	•	•	•	•	•	•	•	•														
2,5	5		•	•	•	•	•	•	•	•																		
2,7			•	•	•	•	•	•	•	•	•	•																
3	6		•	•	•	•	•	•	•	•	•																	
3,2			•	•	•	•	•	•	•	•	•	•																
3,5			•	•	•	•	•	•	•	•	•	•	•															
3,7	7		•	•	•	•	•	•	•	•	•	•																
4			•	•	•	•	•	•	•	•	•	•	•															
4,2			•	•	•	•	•	•	•	•	•	•	•	•														
4,5	8		•	•	•	•	•	•	•	•	•	•	•															
4,7			•	•	•	•	•	•	•	•	•	•	•	•														
5			•	•	•	•	•	•	•	•	•	•	•	•	•													
5,2	10		•	•	•	•	•	•	•	•	•	•	•	•														
5,5			•	•	•	•	•	•	•	•	•	•	•	•	•													
6			•	•	•	•	•	•	•	•	•	•	•	•	•	•												
6,2	12		•	•	•	•	•	•	•	•	•	•	•	•	•													
6,5			•	•	•	•	•	•	•	•	•	•	•	•	•	•												
7			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•											
8	14		•	•	•	•	•	•	•	•	•	•	•	•	•	•												
8,2			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•											
8,5			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•										
9	16		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•											
10			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•										
10,2			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•									
10,5	18		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•										
11			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•									
12			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•								
12,2	22		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•									
12,5			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•								
14			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•							
16	24		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•								
18			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•							
20			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•						
25	32		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•								
32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•						
	40		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•							
			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					



# Espulsori testa cilindrica temprati Hardened ejector pins cylindrical head

**ETC-T**

DIN-ISO 6751AH



**Materiale:**  
Acciaio 1.2344  
**Durezza:**  
Gambo HRC 58÷60  
Testa HRC 45±5  
**Esecuzione:**  
Temprati Rettificati

COD Tipod1L

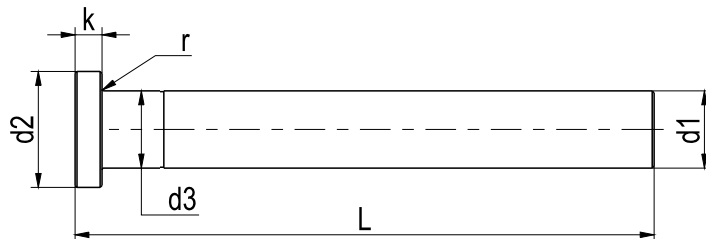
d1 (g6)	d2 (-0,2)	k (-0,05)	r	d3	L (0 +0,2)												
					40	80	100	125	160	200	250	315	400	500	630		
1	2,5	1,2	0,2	d1 +0,03	•	•	•	•	•	•							
1,1					•	•	•	•	•								
1,2					•	•	•	•	•								
1,3	3	1,5			•	•	•	•	•	•							
1,4					•	•	•	•	•								
1,5					•	•	•	•	•								
1,6					•	•	•	•	•								
1,7					•	•	•	•	•								
1,8					•	•	•	•	•								
1,9	•	•			•	•	•										
2	4	2			•	•	•	•	•	•	•	•					
2,2					•	•	•	•	•	•	•						
2,5			•		•	•	•	•	•	•							
2,7	5	2	•		•	•	•	•	•	•	•						
3			•		•	•	•	•	•	•	•	•					
3,2			•		•	•	•	•	•	•	•	•	•				
3,5	7	3	•		•	•	•	•	•	•	•						
3,7			•		•	•	•	•	•	•	•	•					
4			•		•	•	•	•	•	•	•	•	•				
4,2	8	3	•		•	•	•	•	•	•	•	•	•	•			
4,5			•		•	•	•	•	•	•	•	•	•	•			
4,7			•		•	•	•	•	•	•	•	•	•	•	•		
5			•		•	•	•	•	•	•	•	•	•	•	•	•	
5,2	10	3	•		•	•	•	•	•	•	•	•	•	•	•		
5,5			•	•	•	•	•	•	•	•	•	•	•	•			
6			•	•	•	•	•	•	•	•	•	•	•	•	•		
6,2	12	5	•	•	•	•	•	•	•	•	•	•	•	•			
6,5			•	•	•	•	•	•	•	•	•	•	•	•			
7			•	•	•	•	•	•	•	•	•	•	•	•	•		
8	14	5	•	•	•	•	•	•	•	•	•	•	•	•			
8,2			•	•	•	•	•	•	•	•	•	•	•	•			
8,5			•	•	•	•	•	•	•	•	•	•	•	•			
9			•	•	•	•	•	•	•	•	•	•	•	•			
10	16	7	•	•	•	•	•	•	•	•	•	•	•	•			
10,2			•	•	•	•	•	•	•	•	•	•	•	•			
10,5			•	•	•	•	•	•	•	•	•	•	•	•			
11	18	7	•	•	•	•	•	•	•	•	•	•	•	•			
12			•	•	•	•	•	•	•	•	•	•	•	•			
12,2			•	•	•	•	•	•	•	•	•	•	•	•			
12,5			•	•	•	•	•	•	•	•	•	•	•	•			
14	22	8	•	•	•	•	•	•	•	•	•	•	•	•			
16			•	•	•	•	•	•	•	•	•	•	•	•			
18	24	8	•	•	•	•	•	•	•	•	•	•	•	•			
20			•	•	•	•	•	•	•	•	•	•	•	•			
20	26	8	1	d1 +0,07			•	•	•	•	•	•	•	•			



# Espulsori testa cilindrica lavorabili Ejector pins not nitrided

**ETC-L**

DIN-ISO 6751A



**Materiale:**  
Acciaio 1.2344  
**Durezza:**  
Gambo HRC 40÷46  
Testa HRC 45±5  
**Esecuzione:**  
Rettificati

COD Tipod1L

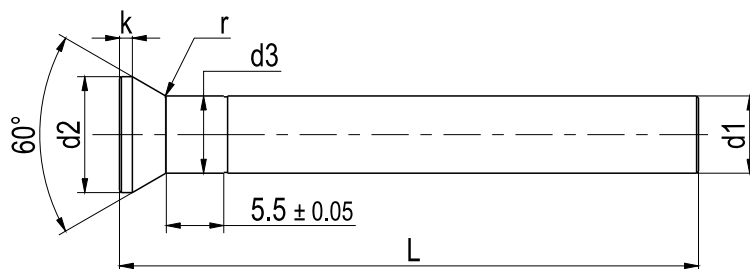
d1 (g6)	d2 (-0,2)	k (-0,05)	r	d3	L (0 +0,2)																		
					100	125	160	200	250	315	400	500	630										
1,5	3	1,5	0,2	d1 +0,03	•	•	•	•															
2	4	2			0,3	•	•	•	•														
2,2	4		•			•	•	•															
2,5	5	•	•			•	•																
3	6	3	•			•	•	•	•	•													
3,2	6		•			•	•	•															
3,5	7		•			•	•	•	•														
3,7	7		•			•	•	•															
4	8		•			•	•	•	•	•													
4,2	8		•			•	•	•	•	•	•												
4,5	8		•			•	•	•	•	•	•												
5	10	5	0,5			•	•	•	•	•	•	•	•										
5,2	10					•	•	•	•	•	•	•	•	•	•								
5,5	10					•	•	•	•	•	•	•	•	•	•	•	•						
6	12					•	•	•	•	•	•	•	•	•	•	•	•	•					
6,2	12			•		•	•	•	•	•	•	•	•	•	•	•	•	•					
6,5	12			•	•	•	•	•	•	•	•	•	•	•	•	•	•						
7	12			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
8	14			•	•	•	•	•	•	•	•	•	•	•	•	•	•						
8,2	14			•	•	•	•	•	•	•	•	•	•	•	•	•	•						
8,5	14			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
9	14	7	0,8	d1 +0,04	•	•	•	•	•	•	•	•	•	•	•	•	•						
10	16				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•				
10,2	16				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			
10,5	16				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			
11	16				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			
12	18				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			
12,2	18				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			
12,5	18	8	1	d1 +0,07	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
14	22				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			
16	22				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
18	24				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
20	26				•	•	•	•	•	•	•	•	•	•	•	•	•	•					





## Espulsori testa svasata Conical head ejector

ETS



**Materiale:**

Acciaio 1.2344

**Durezza:**

Gambo HRC 58÷60

Testa HRC 45±5

**Esecuzione:**

Temprati Rettificati

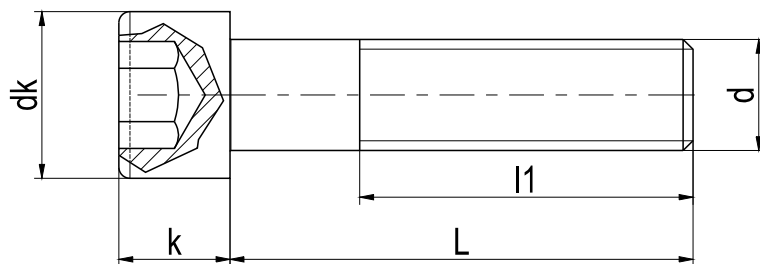
COD Tipod1L

d1 (g6)	d2 (-0,2)	k (-0,05)	r	d3	L (0 +0,2)				
					125	160	200	250	315
0.5	0.9	0.2	0.3	d1 +0.02	•	•			
0.6	1.1	0.2			•	•			
0.7	1.3	0.2			•	•			
0.8	1.4	0.4			•	•			
0.9	1.6	0.2			•	•			
1-1.1	1.8	0.5		d1 +0.03	•	•	•	•	
1.2-1.3	2	0.5			•	•	•	•	
1.4-1.5	2.2	0.5			•	•	•	•	
1.6-1.7	2.5	0.5			•	•	•	•	
1.8-1.9	2.8	0.5			•	•	•	•	
2	3	0.5	•		•	•	•		
2.1-2.2	3.2	0.5	•		•	•	•		
2.3-2.5	3.5	0.5	•		•	•	•		
2.6-2.9	4	0.5	•		•	•	•		
3-3.4	4.5	0.5	•		•	•	•		
3.5-3.9	5	0.5	0.5	•	•	•	•		
4-4.4	5.5	0.5		•	•	•	•		
4.5-4.9	6	0.5		•	•	•	•		
5-5.4	6.5	0.5		•	•	•	•	•	
5.5-5.9	7	0.5		•	•	•	•	•	
6-6.4	8	0.5		•	•	•	•	•	
6.5-7.4	9	1		•	•	•	•	•	
7.5-8.4	10	1		•	•	•	•	•	
8.5-9.4	11	1		•	•	•	•	•	
9.5-10.4	12	1		•	•	•	•	•	
10.5-11.4	13	1	0.8	d1 +0.04	•	•	•	•	•
11.5-12.4	14	1			•	•	•	•	•
12.5-13.4	15	1			•	•	•	•	•
13.5-14.4	16	1			•	•	•	•	•
14.5-15	17	1.5			•	•	•	•	•
15.1-16	18	1.5			•	•	•	•	•
16.1-17	19	1.5			•	•	•	•	•
17.1-18	20	1.5			•	•	•	•	•
18.1-19	21	1.5			•	•	•	•	•
19.1-20	22	1.5			•	•	•	•	•
20.1-22	24	1.5	•	•	•	•	•		



# Vite testa cilindrica esagono incassato Socket head cap screws

TCEI



COD TipodL

Classe: 12.9

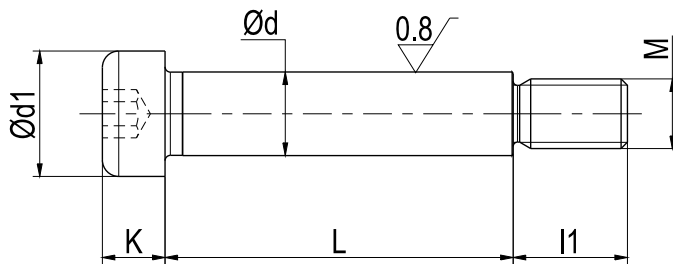
dk	5.5	7	8.5	10	13	16	18	21	24	27	30	36	45	
K	3	4	5	6	8	10	12	14	16	18	20	24	30	
S	2.5	3	4	5	6	8	10	12	14	14	17	19	22	
l1	18	20	22	24	28	32	36	40	44	48	52	60	72	
d	M3	M4	M5	M6	M8	M10	M12	M14	M16	M18	M20	M24	M30	
L	6	○	○	○	○									
	8	○	○	○	○	○								
	10	○	○	○	○	○								
	12	○	○	○	○	○								
	14	○	○	○	○	○								
	16	○	○	○	○	○	○							
	18	○	○	○	○	●	○							
	20	○	○	○	○	●	●	●						
	22	○	○	○	○									
	25	○	○	○	○	●	●	●	●	●				
	30	○	○	○	○	●	●	●	●	●				
	35	○	○	○	○	●	●	●	●	●				
	40	○	○	○	○	●	●	●	●	●	●	●	○	○
	45		○	○	○	●	●	●	●	●	●	●	○	○
	50		○	○	○	●	●	●	●	●	●	●	○	○
	55			○	○	●	●	●	●	●	●	●	○	○
	60			○	○	●	●	●	●	●	●	●	○	○
	65				○	●	●	●	●	●	●	●	○	○
	70				○	●	●	●	●	●	●	●	○	○
	75				○	●	●	●	●	●	●	●	○	○
	80				○	●	●	●	●	●	●	●	○	○
	90				○	●	●	●	●	●	●	●	○	○
	100				○	●	●	●	●	●	●	●	○	○
	110				○	●	●	●	●	●	●	●	○	○
	120				○	●	●	●	●	●	●	●	○	○
	130						●	●	●	●	●	●	○	○
	140						●	●	●	●	●	●	○	○
	150						●	●	●	●	●	●	○	○
160							○	○	○	○	○	○	○	
180							○	○	○	○	○	○	○	
200							○	○	○	○	○	○	○	
220							○	○	○	○	○	○	○	
240							○	○	○	○	○	○	○	
260							○	○	○	○	○	○	○	
280							○	○	○	○	○	○	○	
300							○	○	○	○	○	○	○	

● Pronto a magazzino ○ A richiesta



Vite testa cilindrica gambo rettificato  
Shoulder screws

TCREI



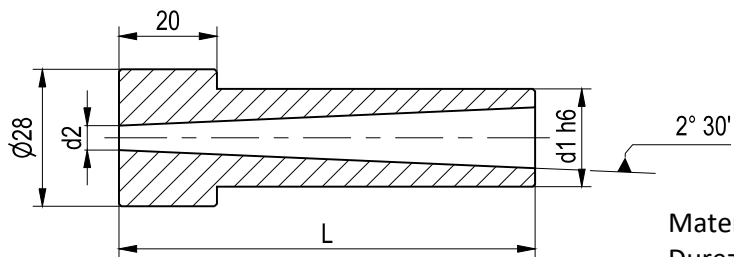
Classe: 12.9  
ISO :7379  
Resistenza al taglio: 730 N/mm<sup>2</sup>  
Durezza: 38÷44 RC h9

COD TipodL

d	6	8	10	12	16	20	24	
M	M5x0.8	M6x1	M8x1.25	M10x1.5	M12x1.75	M16x2	M20x2.5	
d1	10	13	16	18	24	30	36	
K	4.5	5.5	7	9	11	14	16	
l1	9.5	11	13	16	18	22	27	
S	3	4	5	6	8	10	12	
L	10	•	•					
	12	•	•					
	16	•	•	•	•			
	20	•	•	•	•			
	25	•	•	•	•	•		
	30	•	•	•	•	•	•	
	35	•	•	•	•	•	•	
	40	•	•	•	•	•	•	•
	45	•	•	•	•	•	•	•
	50	•	•	•	•	•	•	•
	55	•	•	•	•	•	•	•
	60	•	•	•	•	•	•	•
	65	•	•	•	•	•	•	•
	70		•	•	•	•	•	•
	80		•	•	•	•	•	•
	90		•	•	•	•	•	•
	100		•	•	•	•	•	•
120			•	•	•	•	•	
140					•	•	•	
160					•	•	•	
200					•	•	•	



**UGE**

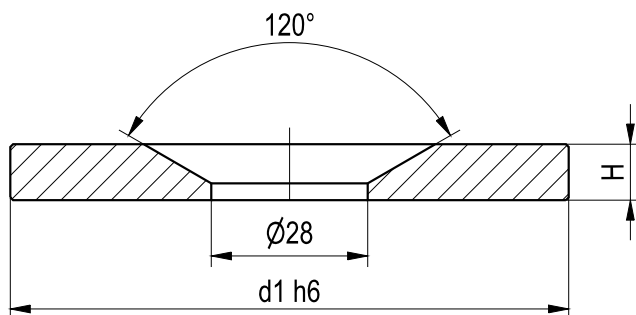


COD Tipod1L

Materiale: X37CrMoV51  
Durezza Superficiale: HRc 50

d1	d2	L							
		50	65	75	85	95	105	115	130
14	3,5	•	•	•	•	•	•	•	•
14	4,5	•	•	•	•	•	•	•	•
18	3,5	•	•	•	•	•	•	•	•
18	4,5	•	•	•	•	•	•	•	•

**ANE**



COD Tipod1H

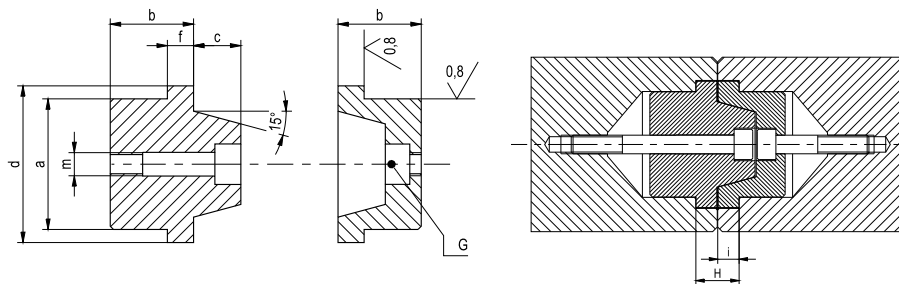
Materiale: C45

H	d1							
	80	90	100	125	150	160	175	200
10	•	•	•	•	•	•	•	•
20	•	•	•	•	•	•	•	•



## Centratori conici con testa Locating unit, round with head

CCB



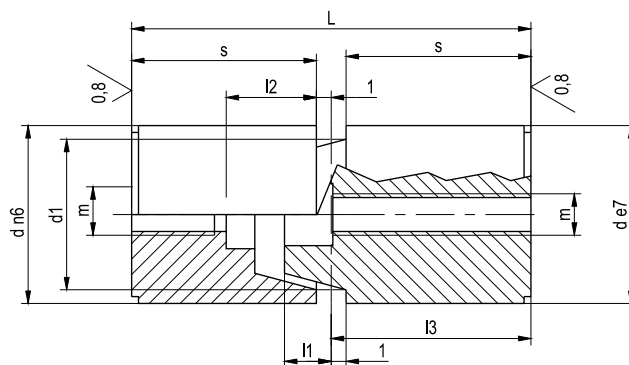
COD TipoDima

Materiale: 1.1731  
Durezza : HRc 58±60

Tipo\Dim.	a	b	c	d	f	G	m	h	i
CCB28	28 +0,02\+0,005	17,5 +0,2\0	10	34	5 +0,05\0	TCEI-M6	M8	10,5 +0,02\0	5,2 +0,02\0
CCB28L	28 +0,02\+0,005	25 +0,2\0	10	34	5 +0,05\0	TCEI-M6	M8	10,5 +0,02\0	5,2 +0,02\0
CCB40	40 +0,02\+0,005	25,5 +0,2\0	14,5	48	8 +0,05\0	TCEI-M8	M10	16,5 +0,02\0	8,2 +0,02\0
CCB40L	40 +0,02\+0,005	35,5 +0,2\0	14,5	48	8 +0,05\0	TCEI-M8	M10	16,5 +0,02\0	8,2 +0,02\0

## Centratori conici Locating unit, round

CCL



COD TipoDimd

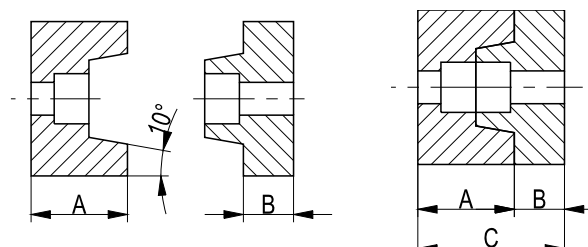
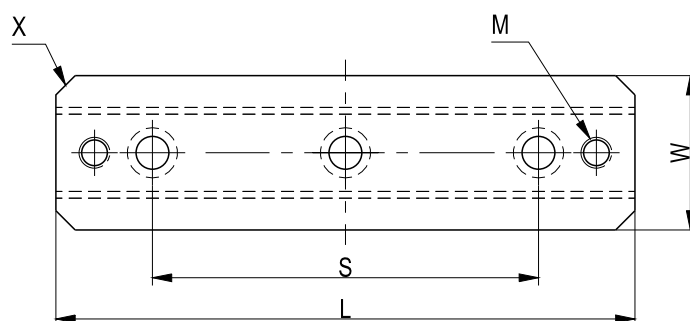
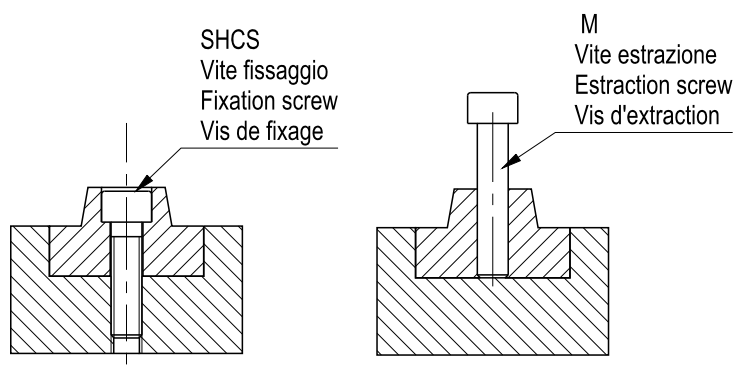
Materiale: 1.1731  
Durezza : HRc 58±60

Tipo\Dim.	d	d1	m	l3	l	l1	l2	s
CCL16	16	11	M5		34	7	11	16
CCL20	20	14	M8	15	54	10	13	26
CCL25	25	18.5	M8	15	54	10	13	26
CCL26	26	18.5	M8	15	54	10	13	26
CCL30	30	23.5	M10	18	72	14	20	35
CCL32	32	23.5	M10	18	72	14	20	35
CCL40	40	33.5	M10	18	92	17	25	45
CCL42	42	33.5	M10	18	92	17	25	45



# Blocco di centraggio Inside tapered locks

CCR



COD TipoW

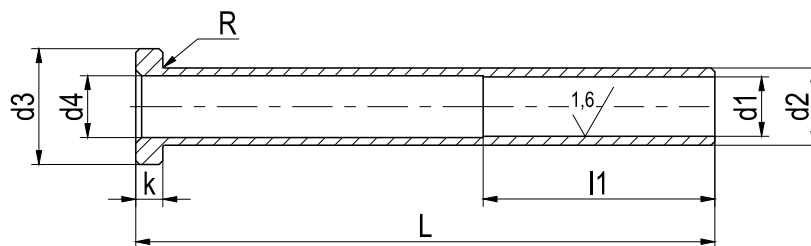
**Materiale:**  
Acciaio 1.1625  
**Durezza:**  
HRC 58÷60

W 0/-0,01	L 0/-0,1	A 0/-0,01	B 0/-0,01	C 0,03/0	S	X	M	SHCS
25	50	17,5	8	25.5		5	M5	M5
30	100	22	10	32	60	5	M6	M6
40	150	25	13	38	100	5	M8	M8



## Bussole di espulsione temprate Ejector sleeves hardened

**BET**



**Materiale:**  
Acciaio: 1.2344  
**Durezza:**  
Gambo HRC 58÷60  
Testa HRC 45±5  
**Esecuzione:**  
Temprati Rettificati

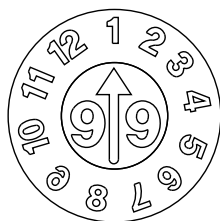
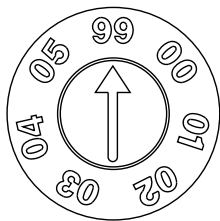
COD Tipod1L

d1 (H5)	d2 (g6)	d4	d3 (0/+0,2)	d3 (0/+0,2)	d3 (0/+0,2)	d3 (0/+0,2)	l (0 +0,2)												
							75	100	125	150	175	200	225	250					
1,5	3	2	6	3	0,3	35	•	•	•	•									
1,6							•	•	•	•									
2	4	2,4	8				•	•	•	•	•	•	•	•					
2,2		2,6					•	•	•	•	•	•	•	•					
2,5	5	2,9	10				•	•	•	•	•	•	•	•					
2,7		3					•	•	•	•	•	•	•	•					
3		3,4					•	•	•	•	•	•	•	•					
3,2		3,6					•	•	•	•	•	•	•	•					
3,5	6	3,9	12				5	0,5	45	•	•	•	•	•	•	•			
3,7		4								•	•	•	•	•	•	•			
4		4,4				•				•	•	•	•	•	•				
4,2	8	4,6				14				•	•	•	•	•	•	•			
5		5,4								•	•	•	•	•	•				
5,2		5,6								•	•	•	•	•	•				
6	10	6,4	16			7			0,7	45	•	•	•	•	•	•			
6,2		6,6									•	•	•	•	•	•			
8	12	8,4	20								7	0,7	45	•	•	•	•	•	•
8,2		8,6												•	•	•	•	•	•
10	14	10,4	22			•			•	•				•	•	•	•		
10,5		11				•			•	•				•	•	•			
12		12,4		•	•	•	•	•	•										
12,5	16	13		•	•	•	•	•	•	•									



**Datari per plastica e pressofusione**  
**Daters for plastic and pressure die casting**

**DAF-B**



**DAF-B**

**DMAF-B**

**IFA-B**

**IF-B**

**Datario anno con freccia**  
**Daters years arrow**

**Datario mese anno con freccia**  
**Daters years month arrow**

**Inserto anno con freccia**  
**Insert years arrow**

**Inserto con freccia**  
**Insert arrow**

**Materiale:**

Acciaio 1.4034  
 Acciaio 1.4112

**Durezza:**

HRC 5±2

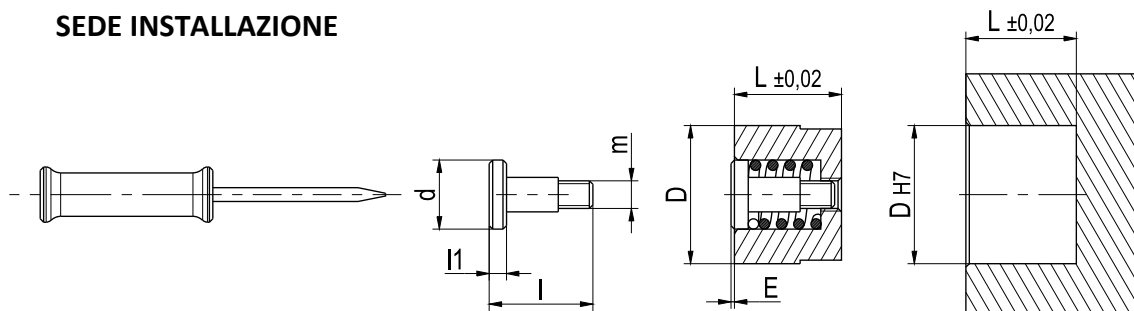
**Esecuzione:**

Temprati

COD TipoD

D	DATARIO	INSERTO
6	DAF-B 6	IF-B 6
6	DMAF-B 6	IFA-B 6
8	DAF-B 8	IF-B 8
8	DMAF-B 8	IFA-B 8
10	DAF-B 10	IF-B 10
10	DMAF-B 10	IFA-B 10
12	DAF-B 12	IF-B 12
12	DMAF-B 12	IFA-B 12
16	DAF-B 16	IF-B 16
16	DMAF-B 16	IFA-B 16
20	DAF-B 20	IF-B 20
20	DMAF-B 20	IFA-B 20

**SEDE INSTALLAZIONE**



DIMENSIONI							
INSERTO	d	m	l1	l	D	E	L
Ø 6	3.1	1,6 x 0.20	1.5	7	6	0.20	8
Ø 8	4.1	2.3 x 0.25	2	9	8	0.25	10
Ø 10	5	2.5 x 0.35	2	11	10	0.35	12
Ø 12	6	3 x 0.35	2.5	13	12	0.35	14
Ø 16	8	4 x 0.35	2.5	13	16	0.35	14
Ø 20	10	4 x 0.35	2.5	15	20	0.35	16

**Sostituzione inserto datario:**

Tramite la freccia, ruotando in senso orario, si cambia la data.  
 Ruotando la freccia in senso antiorario, si estrae l'inserto dal corpo.

**Caratteristiche tecniche:**

I nostri datari sono costruiti per stampi ad iniezione e pressofusione.  
 La cura nell'esecuzione dei numeri garantisce una chiara leggibilità.

**Replacement of data insert:**

Turning clockwise changes the date.  
 Turning counterclockwise changes date extracts the insert

**Technical features:**

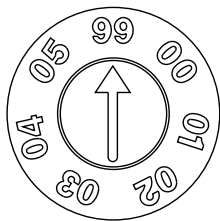
The daters are made for plastic moulds and light alloy die-casting,  
 The care in the execution of the numbers guarantees clear readability





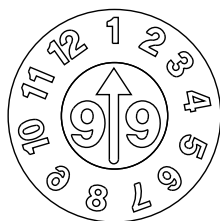
**Datari per plastica e pressofusione**  
**Daters for plastic and pressure die casting**

**DAF**



**DAF**

**Datario anno con freccia**  
**Daters years arrow**



**DMAF**

**Datario mese anno con freccia**  
**Daters years month arrow**



**IFA**

**Inserto anno con freccia**  
**Insert years arrow**



**IF**

**Inserto con freccia**  
**Insert arrow**

**Materiale:**

Acciaio 1.4034  
 Acciaio 1.4112

**Durezza:**

HRC 5±2

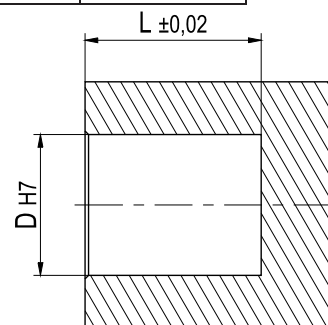
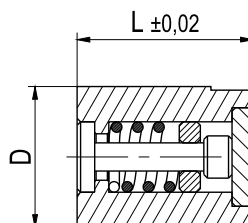
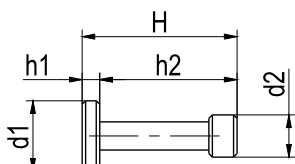
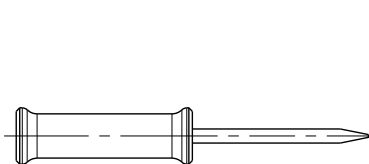
**Esecuzione:**

Temprati

COD TipoD

**SEDE INSTALLAZIONE**

D	DATARIO	INSERTO
6	DAF6	IF6
6	DMAF6	IFA6
8	DAF8	IF8
8	DMAF8	IFA8
10	DAF10	IF10
10	DMAF10	IFA10
12	DAF12	IF12
12	DMAF12	IFA12
16	DAF16	IF16
16	DMAF16	IFA16
20	DAF20	IF20
20	DMAF20	IFA20



DIMENSIONI							
INSERTO	d1	d2	H	h1	h2	D	L
Ø 6	3.5	1.5	11	2.5	8.5	6	14
Ø 8	4.5	2	14	2.5	11.5	8	17
Ø 10	5.5	2.5	16	3	13	10	20
Ø 12	6.5	2.8	17	3	14	12	22
Ø 16	9	5	22	5	17	16	27
Ø 20	10.5	5	30	6	24	20	36

**Sostituzione inserto datario:**

Tramite la freccia, ruotando, si cambia la data.

**Caratteristiche tecniche:**

I nostri datari sono costruiti per stampi ad iniezione e pressofusione. La cura nell'esecuzione dei numeri garantisce una chiara leggibilità.

**Replacement of data insert:**

Turning clock changes the date

**Technical features:**

The daters are made for plastic moulds and light alloy die-casting, the care in the execution of the numbers guarantees clear readability

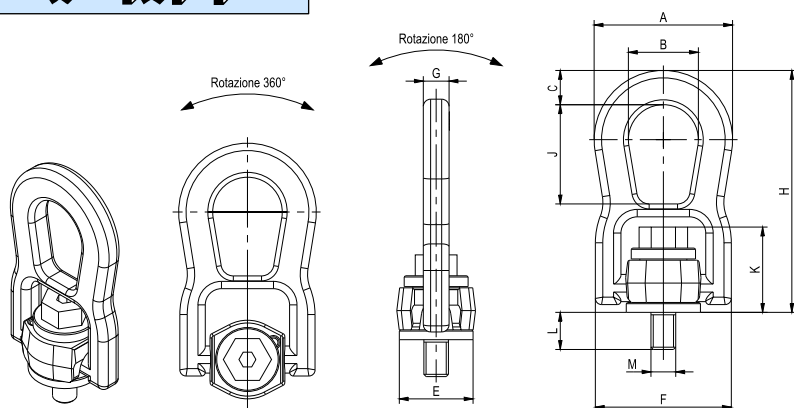


# GOLF-OR

## Golfare girevole con snodo Heavy lift swivel hoist ring

Acciaio anello: 1.6541  
Vite Classe: 12.9

COD TipoMisura



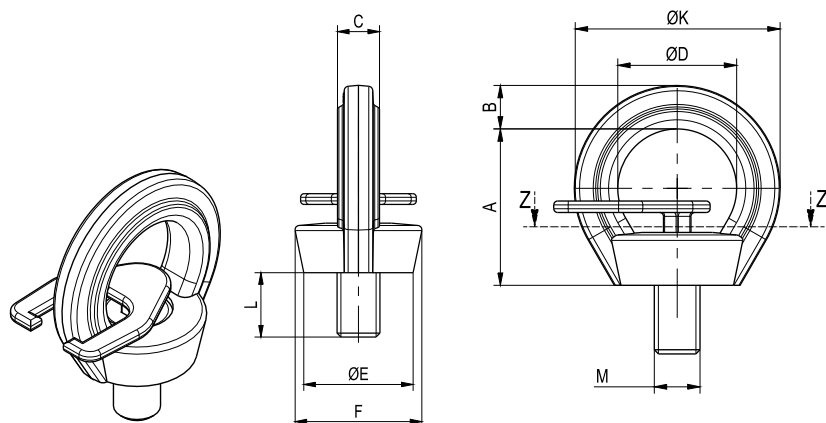
Misura (mm)	W.L.L. (t)	A (mm)	B (mm)	C (mm)	E (mm)	F (mm)	G (mm)	H (mm)	J (mm)	K (mm)	L (mm)	CH (mm)	Ch (mm)	Peso (mm)
M8	0.3	56	28	14	30	55	11	99	40	33.5	12	13	5	0.375
M10	0.6	56	28	14	30	55	11	99	40	34.5	15	17	6	0.375
M12	1	56	28	14	30	55	11	99	40	35.5	18	19	7	0.375
M14	1.3	74.5	38	18	47	78	17	135.5	55	46	21	22	7	1.3
M16	1.6	74.5	38	18	47	78	17	135.5	55	46.5	25	24	10	1.3
M18	2	74.5	38	18	47	78	17	135.5	55	47	27	27	10	1.3
M20	2.5	74.5	38	18	47	78	17	135.5	55	48	30	30	12	1.3
M22	3	106	56	25	62	114.5	22	198	84	63.5	33	32	12	4
M24	4	106	56	25	62	114.5	22	198.5	84	64.5	36	36	14	4
M27	5	106	56	25	62	114.5	22	198.5	84	66.5	40	41	14	4
M30	6.5	106	56	25	62	114.5	22	198.5	84	68	45	46	17	4

# GOLF-GR

## Golfare girevole HT Rotating eyebolt HT

Acciaio anello: 1.6541  
Vite Classe: 12.9

COD TipoMisura

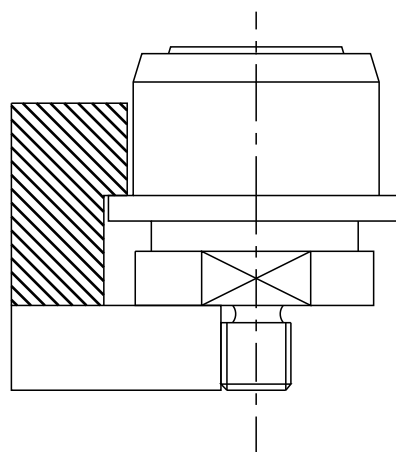
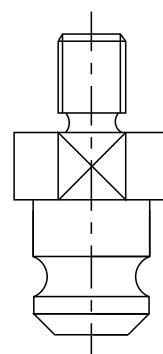
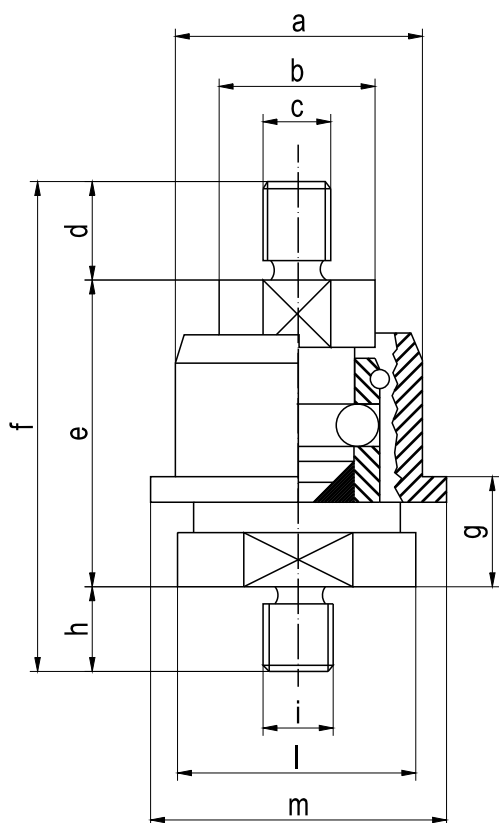


Misura (mm)	W.L.L. (mm)	A (mm)	B (mm)	C (mm)	D (Ømm)	E (Ømm)	F (mm)	K (Ømm)	L (mm)	CH (mm)	Peso (kg)
M6	0.1	27	9.5	7	20	23	27.7	37	9	6	0.08
M8	0.3	33.7	10	9.8	25	25.5	30	46	12	6	0.12
M10	0.4	33.7	10	9.8	25	25.5	30	46	15	6	0.12
M12	0.75	41.5	12.5	11.5	30	30.6	36.5	55.5	18	8	0.2
M14	0.75	41.5	12.5	11.5	30	30.6	36.5	55.5	18	8	0.2
M16	1.5	49.5	14.5	15.7	35	36.5	42	64.5	24	10	0.35
M18	1.5	49.5	14.5	15.7	35	36.5	42	64.5	24	10	0.35
M20	2.3	58	16	18	40	42	52.5	74.5	30	12	0.6
M22	2.3	58	16	18	40	42	52.5	74.5	30	12	0.6
M24	3.2	69	20.5	22	49	50	61	90	36	12	1
M27	3.2	69	20.5	22	49	50	61	90	36	12	1
M30	4.5	86	25.5	28	60	66	75	111	45	17	2
M33	4.5	86	25.5	28	60	66	75	111	45	17	2
M36	7	105	32	30	74	77	96.5	135	55	22	3.4
M42	9	118	38	37	82	87	110	158	65	24	5.7
M48	12	137	43	38	95	102	124.5	180	72	27	8.5



Dispositivo automatico estrazione e ritorno tavolino  
Automatic lifting-return device

AG/S

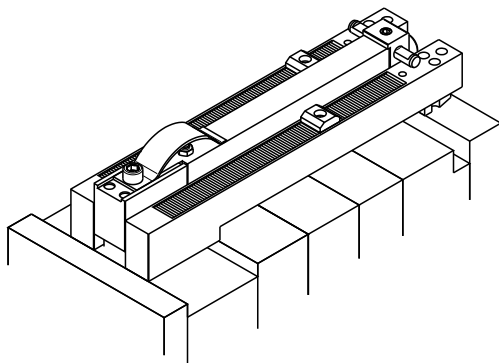


COD Tipo

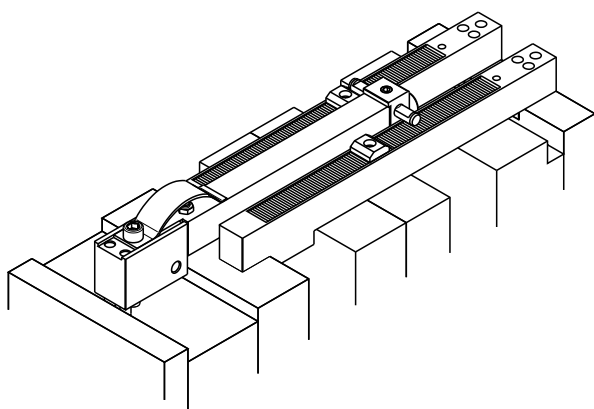
Tipo	a	b	c	d	e	f	g	h	i	l	m
AG\S1	39	26	M10x1,5 M12x1,75 M14x2	20	49,5	84,5	Min 13	15	M16x1,5	38	48
AG\S2	56	35	M16x2 M18x2,5 M20x2,5	25	66,5	109,5	Min 19	18	M16x1,5 M18x1,5 M20x1,5	52	65



**Dispositivo aggancio-sgancio regolabile con fermo piastra**  
**Adjustable device for coupling and uncoupling with plate retainer**

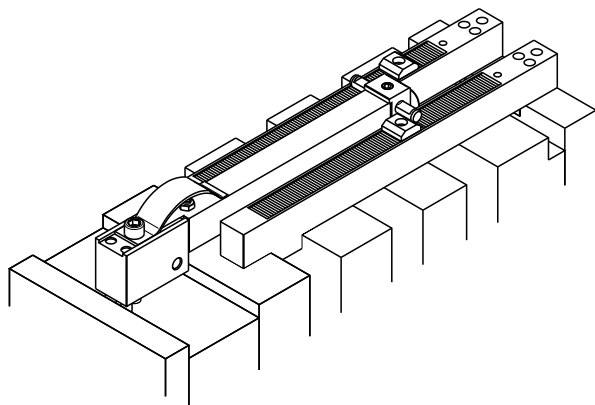


- Chiuso
- Closed



1

- Apertura
- Opening



2

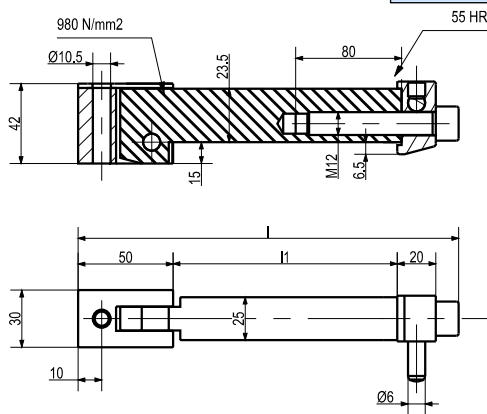
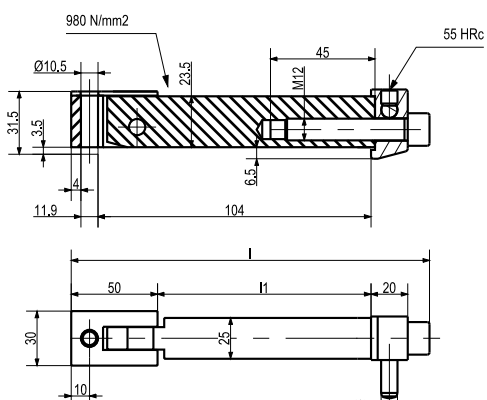
- Apertura
- Opening

**CONFEZIONI STANDARD-STANDARD BOXES**

AG-SG-140R	n. 2 L 90/1	n. 2 B 90/1
AG-SG-200R	n. 2 L 90/2	n. 2 B 90/2
AG-SG-250R	n. 2 L 90/3	n. 2 B 90/6
AG-SG-140B	n. 2 L 90/1bis	n. 2 B 90/1
AG-SG-200F	n. 2 L 90/2	n. 2 B 90/3
AG-SG-250F	n. 2 L 90/3	n. 2 B 90/4
AG-SG-300F	n. 2 L 90/4	n. 2 B 90/5
AG-SG-400F	n. 2 L 91	n. 2 B 91

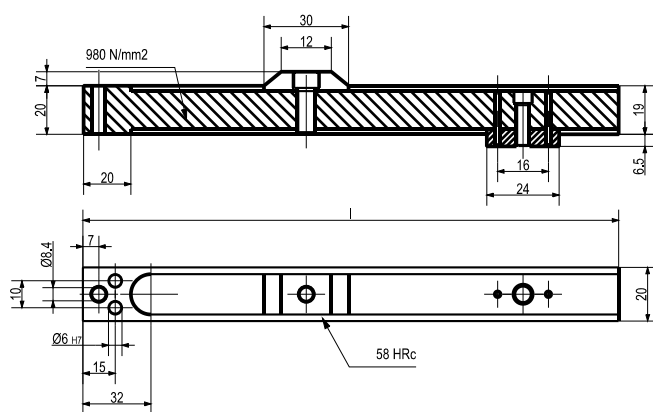
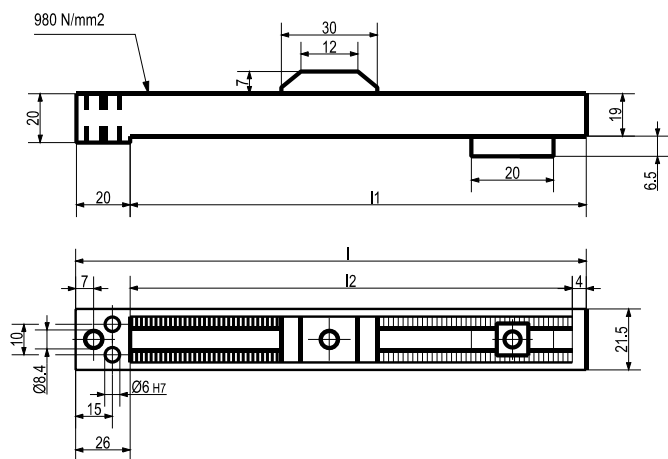


# AG-SG



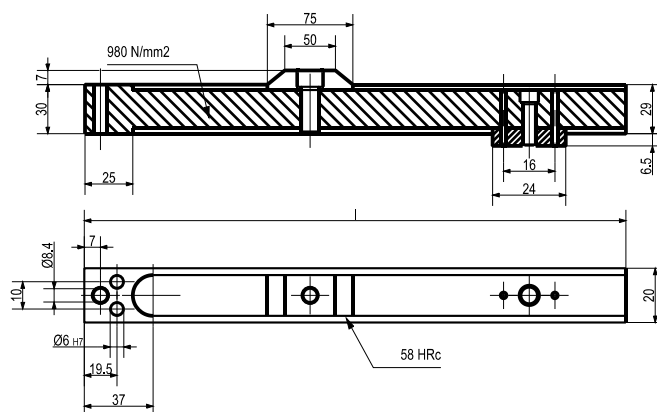
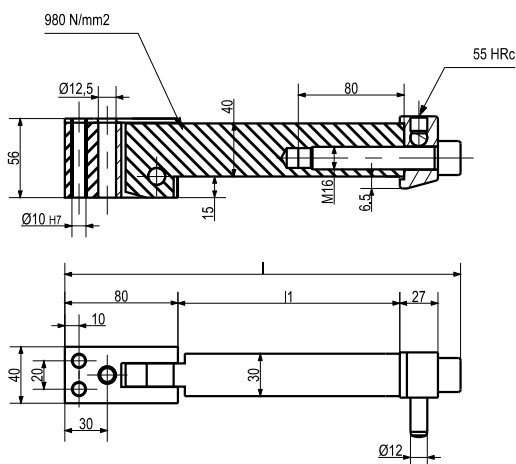
l1	l	Tipo	Codice
70	152	1	L90/1

l1	l	Tipo	Codice
170	252	2	L90/2
220	302	3	L90/3
270	352	4	L90/4
90	172	1bis	L90/1bis



l2	l1	l	Tipo	Codice
110	120	140	1	B90/1
174	184	204	2	B90/2
220	230	250	6	B90/6

l	Tipo	Codice
200	3	B 90/3
250	4	B 90/4
300	5	B 90/5



l1	l	Tipo	Codice
256	379	5	L91

l	Tipo	Codice
396	7	B 91

## **Condizioni generali di vendita**

L'ordinazione di materiale implica da parte dell'acquirente la sua completa adesione alle presenti Condizioni Generali di Vendita:

### **Spedizione**

La merce si intende resa franco Ns. fabbrica e viaggio sempre in ogni caso ad esclusivo rischio e pericolo del Cliente anche se spedita a porto franco.

### **Termini di consegna**

Sono sempre approssimativi, i giorni si intendono lavorativi e decorrenti dalla data della Ns accettazione ordine.

### **Reclami**

Devono essere comunicati con mail, fax o lettera entro 8 giorni dal ricevimento merce.

### **Garanzia**

La garanzia è limitata alla sostituzione gratuita del pezzo da noi riconosciuto difettoso. Essa non si applica ai prodotti che presentano manomissioni o errato impiego.

### **Pagamenti e riserva di proprietà**

I pagamenti dovranno essere fatti presso la Ns sede. Nel caso di ritardati pagamenti verranno conteggiati interessi bancari dalla scadenza alla data dell'effettivo pagamento. La merce si intende di proprietà TVMP srl finchè la fattura non è stata totalmente pagata. L'acquirente resta ugualmente, dopo la consegna, il solo responsabile di qualsiasi danno dovesse accadere a suddetta merce.

La TVMP srl si riserva la facoltà di apportare alla sua produzione eventuali modifiche ritenute necessarie, allo scopo di migliorare la qualità del prodotto.

Ogni diritto di riproduzione è riservato a TVMP srl

Per qualsiasi controversia Foro competente è quello di Piacenza.

## **General terms and conditions of sale**

By sending the order, the Customer signifies full acceptance of the following General Terms and Conditions of Sale:

### **Shipment**

The goods shall be sent ex works and, even if sold carriage paid, always travel at the exclusive risk of the Customer

### **Delivery Terms**

The delivery terms are not binding but indicative and shall always be subject to any unforeseen circumstances. They are calculated by working days, starting from the acceptance date of the order by us.

### **Complaints**

Any complaints must be sent in writing by email, fax or letter within 8 days from receipt of the goods

### **Warranty**

The warranty is limited to replacement of the part we recognise to be defective free of charge. It does not apply to products that show evidence of tampering, even due to misuse.

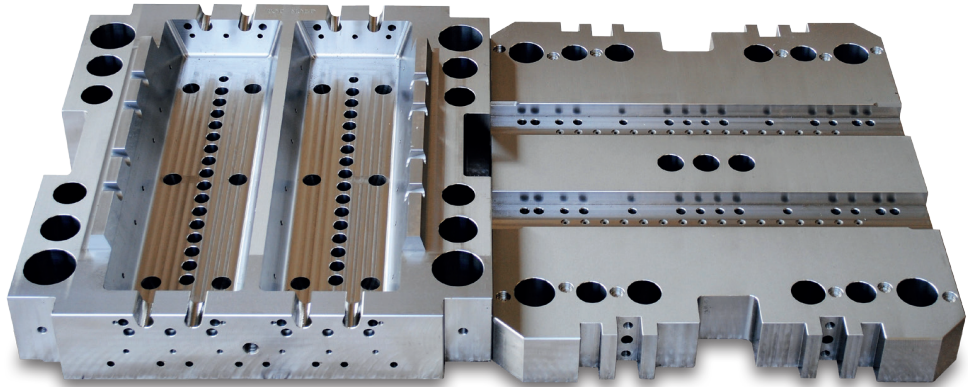
### **Payments and retention of title**

Payments must be made to the Supplier's address, and the Customer shall bear the risk of sending the amounts due, regardless of the chosen/agreed method. In the event of delayed payments, the Supplier is entitled to apply default interest at the rate established by current law. The goods shall be understood to be owned by TVMP srl until the agreed price has been paid in full. After delivery, the buyer shall however remain solely liable for any damage to the goods.

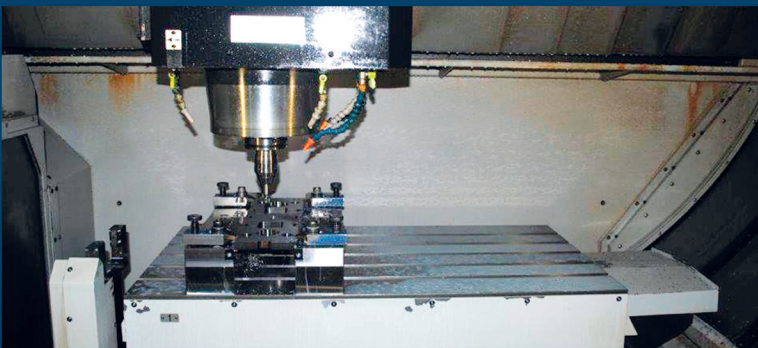
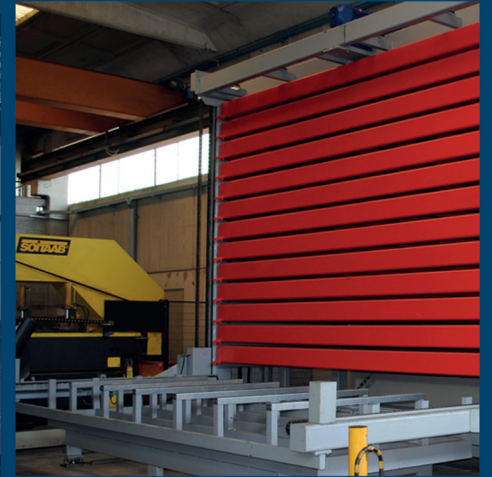
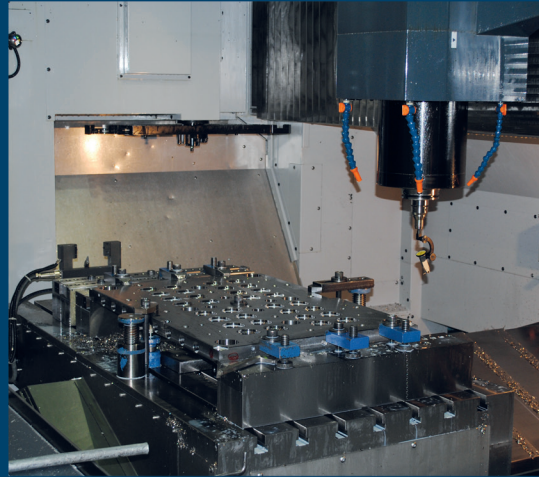
TVMP reserves the right to make any changes it deems necessary to its production, for the purpose of improving product quality.

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The Court of Piacenza shall have jurisdiction over any dispute.







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 Mail: tvmp@tvmp.it - www.tvmp.it

